

STACKER LEVEL BANDER

Model Nos. 3639 - 3640 - 3642 - 3668 - 3670 - 3688 - 3690

Table of Contents

Click the Level Bander model number below for a Parts Manual for each model.

3639 - 12 Row 36" Stacking Level Bander

- Pages 3 - 12

3640 - 12 Row 38" Stacking Level Bander

- Pages 13 - 24

3642 - 16 Row 30" Stacking Level Bander

- Pages 25 - 36

3668 - 12 Row 38" Stacking Buster Level Bander

- Pages 37 - 48

3670 - 16 Row 30" Stacking Buster Level Bander

- Pages 49 - 60

3688 - 12 Row 30" Stacking Buster/Crumbler Level Bander

- Pages 61 - 71

3690 - 16 Row 30" Stacking Buster/Crumbler Level Bander

- Pages 72 - 82

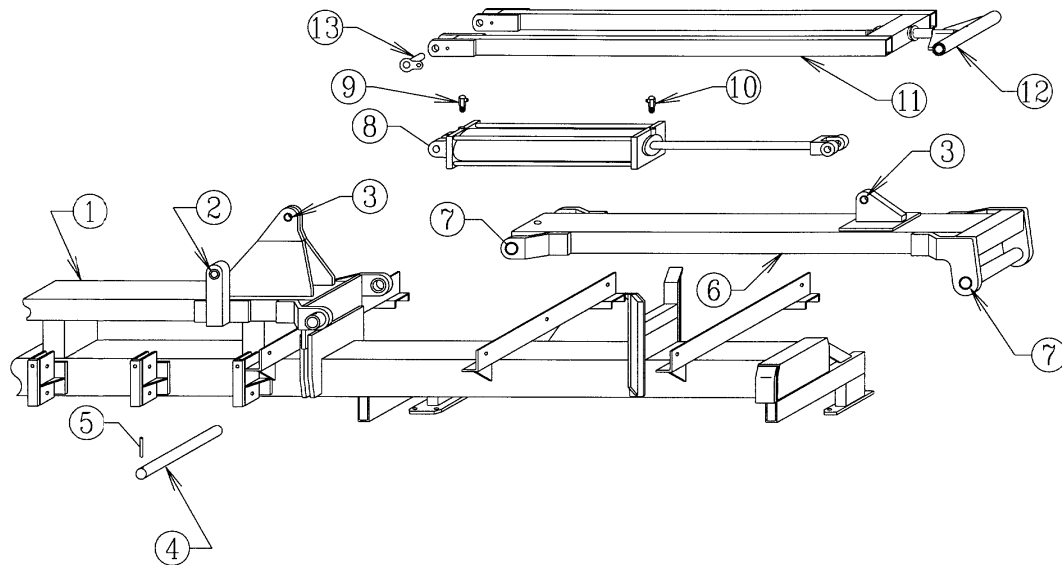


STACKER LEVEL BANDER

Model No. 3639 -- 12 @ 36" Row

3639 - 12 Row 36" Stacking Level Bander

CENTER SECTION

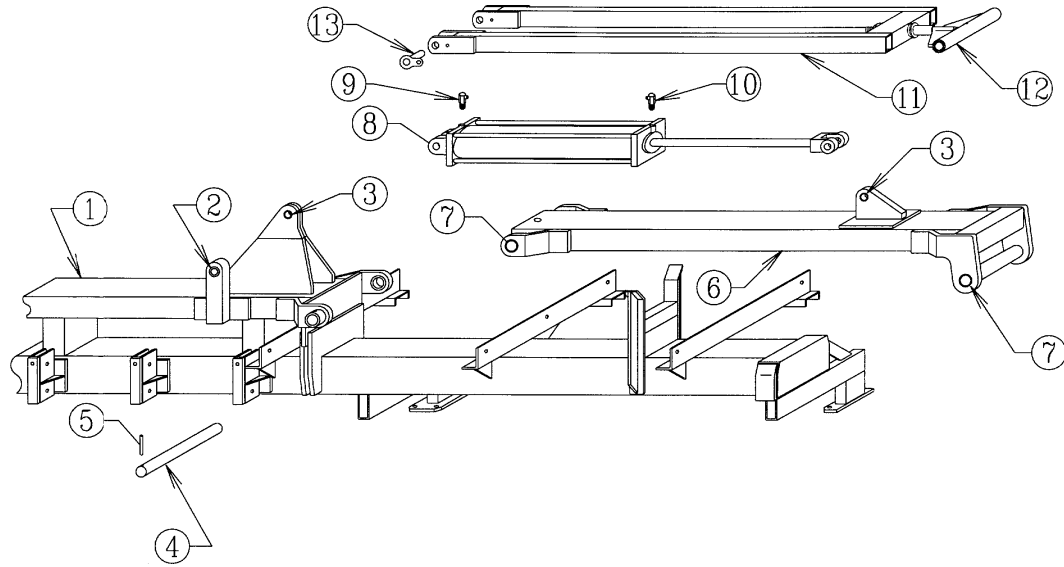


<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ.</u>
1	301874	1711	Center Section -- 12 @ 36" Row Stacker	1
2	401084	¼	Form 1 Bushing -- 1½" OD x 1¼" ID x 1½" Long	4
3	401080	¼	Form 1 Bushing -- 1½" OD x 1¼" ID x 1" Long	4
4	203948	14¼	2" Pivot Pin	4
-	413124	-	Machine Washer -- 3" OD x 2" ID x 10 Ga.....(Not Illustrated) ...	8
5	416133	-	Roll Pin -- 1/2" x 3½" - Zinc.....	4
6	301802	265	Power Arm -- Top Leveling Stacker	2
7	401118	½	Bushing -- 2.376" OD x 2.006" ID x 2" Long	8
-	450004	-	1/4" Drive-in Grease Fitting.....(Not Illustrated) ...	4
8	476029	126	Hydraulic Cylinder -- 5" x 30" (w/Pins).....	2
-	477056	-	Seal Kit -- 5" x 24" & 5" x 30" Lion Cyl - 2" Rod.....(Not Illustrated) ...	-
9	446188	¼	1/2" x 1/2" Swivel Orifice Elbow	2
10	446188	¼	1/2" x 1/2" Swivel Orifice Elbow	2
-	785103	1	3/8" Hydraulic Hose x 103".....(Not Illustrated) ...	2
-	785120	1	3/8" Hydraulic Hose x 120".....(Not Illustrated) ...	4
11	301820	88	Leveling Arm -- For 1½" Dia. Rod	2
12	301819	19¾	Leveling Arm End with Lock Nut -- 1½" Dia.Rod	2
-	410032	1	Lock Nut -- 1½" NF Top Lock - Zinc.....(Not Illustrated) ...	2
-	412024	¾	Hex Nut -- 1½" - 6 - Gr 2 - Zinc.....(Not Illustrated) ...	2
-	413120	-	Machine Washer -- 2¼" OD x 1½" ID x 10 Ga.....(Not Illustrated) ...	2
-	450004	-	1/4" Drive-in Grease Fitting.....(Not Illustrated) ...	2
-	401095	-	Form 1 Bushing -- 1-7/8" OD x 1½" ID x 1" Long.....(Not Illustrated) ...	4

3639 - 12 Row 36" Stacking Level Bander

CENTER SECTION

(Continued)



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ.</u>
13	301824	1¾	Small Pin -- 1¼" x 2½" Stacker Bar	4
-	411545	-	Hex Bolt -- 1/2" x 1½" NC - Gr 5 - Zinc.....(Not Illustrated) ...	4
-	413008	-	Flat Washer -- 1/2" - Zinc.....(Not Illustrated) ...	4
-	413508	-	Lock Washer -- 1/2" - Zinc.....(Not Illustrated) ...	4
14	300244	3½	Friction Trip Foot -- Root Rooter.....(Not Illustrated) ...	6
-	411549	-	Hex Bolt -- 1/2" x 2½" NC - Gr 5 - Zinc.....(Not Illustrated) ...	12
-	412008	-	Hex Nut -- 1/2" - 13 - Gr 2 - Zinc.....(Not Illustrated) ...	12
-	413008	-	Flat Washer -- 1/2" - Zinc.....(Not Illustrated) ...	12
-	413508	-	Lock Washer -- 1/2" - Zinc.....(Not Illustrated) ...	12
15	201557	23¼	Vertical Root Rooter Shank – 28".....(Not Illustrated) ...	6
-	416120	-	Roll Pin -- 3/8" x 2".....(Not Illustrated) ...	6
-	414832	-	Square Head Set Screw, ¾" x 2".....(Not Illustrated) ...	18
-	412412	-	Jam Nut -- 3/4" - 10 - Gr 2 - Zinc.....(Not Illustrated) ...	18
N/I	474016	4½	16" Mixed Land Sweep.....(1/4").....(Not Illustrated) ...	6
-	411834	-	Plow Bolt -- 7/16" x 2" NC - Gr 5 - #3 - Zinc.....(Not Illustrated) ...	6
-	411836	-	Plow Bolt -- 7/16" x 3" NC - Gr 5 - #3 - Zinc.....(Not Illustrated) ...	6
-	412007	-	Hex Nut -- 7/16" - 14 - Gr 2 - Zinc.....(Not Illustrated) ...	24
-	413507	-	Lock Washer -- 7/16" - Zinc.....(Not Illustrated) ...	24

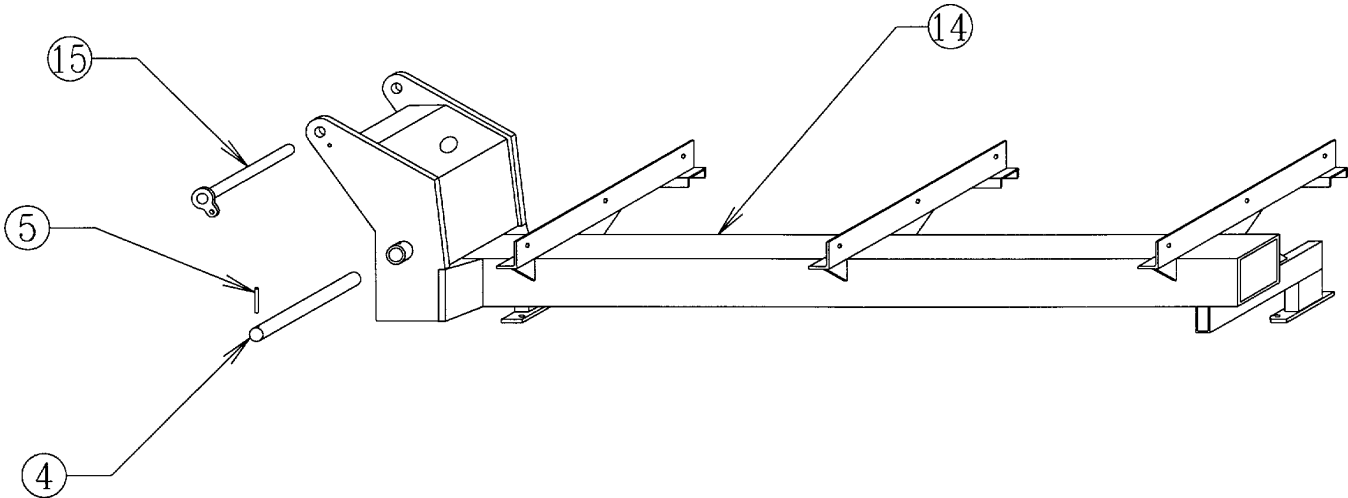
USE ONLY



W & A REPLACEMENT PARTS

3639 - 12 Row 36" Stacking Level Bander

WING

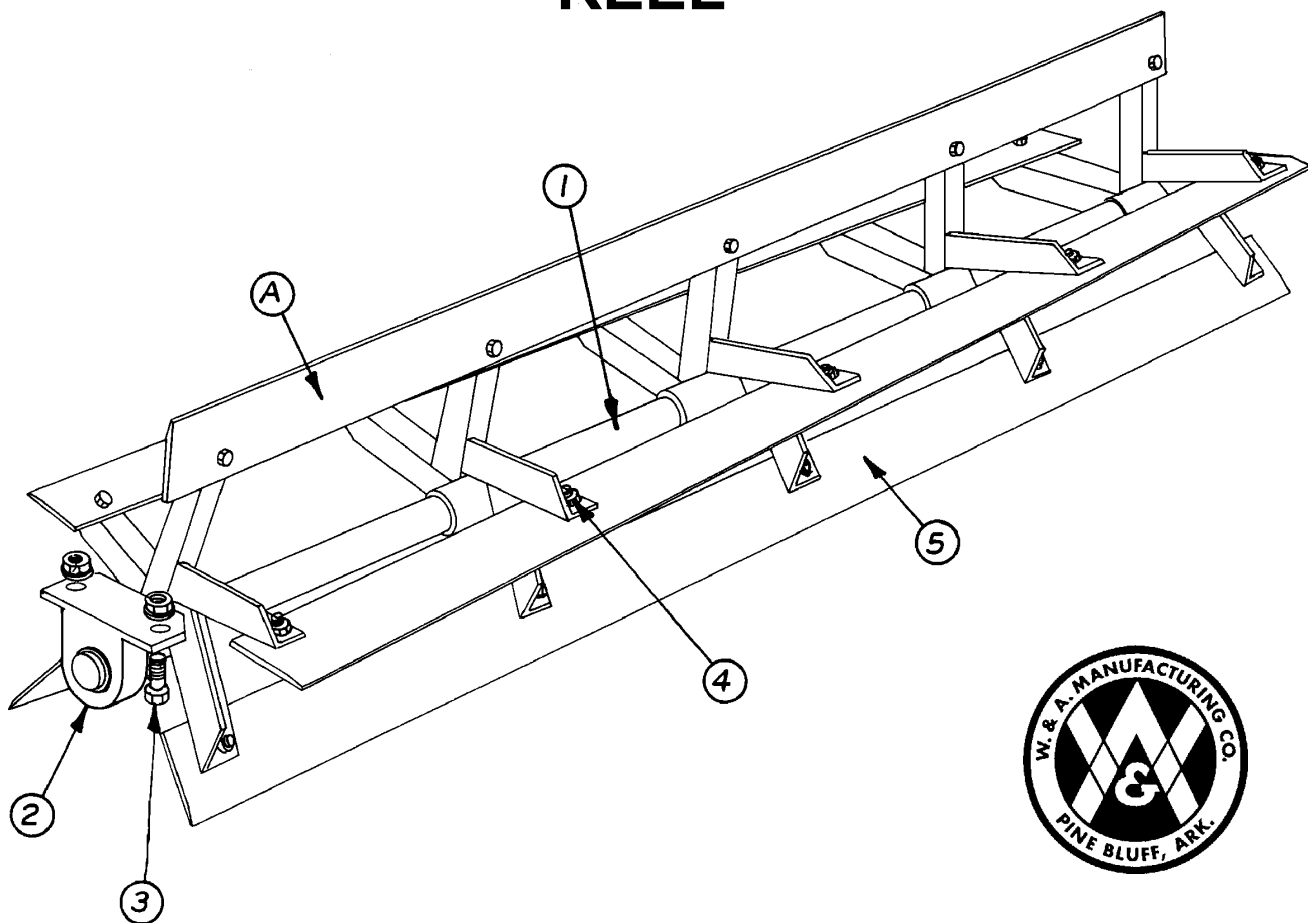


<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ.</u>
4	203948	14¼	2" Pivot Pin x 16¼"	4
-	413124	-	Machine Washer -- 3" OD x 2" ID x 10 Ga.....(Not Illustrated) ...	8
5	416133	-	Roll Pin -- 1/2" x 3½" - Zinc.....	4
14	300244	3½	Friction Trip Foot -- Root Rooter	3
15	201557	23¼	Vertical Root Rooter Shank – 28"	3
-	416120	-	Roll Pin -- 3/8" x 2" - Zinc.....(Not Illustrated) ..	3
-	414832	-	Square Head Set Screw, ¾" x 2".....(Not Illustrated) ..	9
-	412412	-	Jam Nut -- ¾" - 10 - Gr 2 - Zinc.....(Not Illustrated) ...	9
16	301875	581	Wing - 12 @ 36" Stacker – RH.....(Not Illustrated) ...	1
-	301876	581	Wing - 12 @ 36" Stacker – LH	1
17	301825	8	Top Pin -- Top Leveling Stacker	2
-	411545	-	Hex Bolt -- 1/2" x 1½" NC - Gr 5 - Zinc.....(Not Illustrated) ..	2
-	413008	-	Flat Washer -- 1/2" - Zinc.....(Not Illustrated) ..	2



3639 - 12 Row 36" Stacking Level Bander

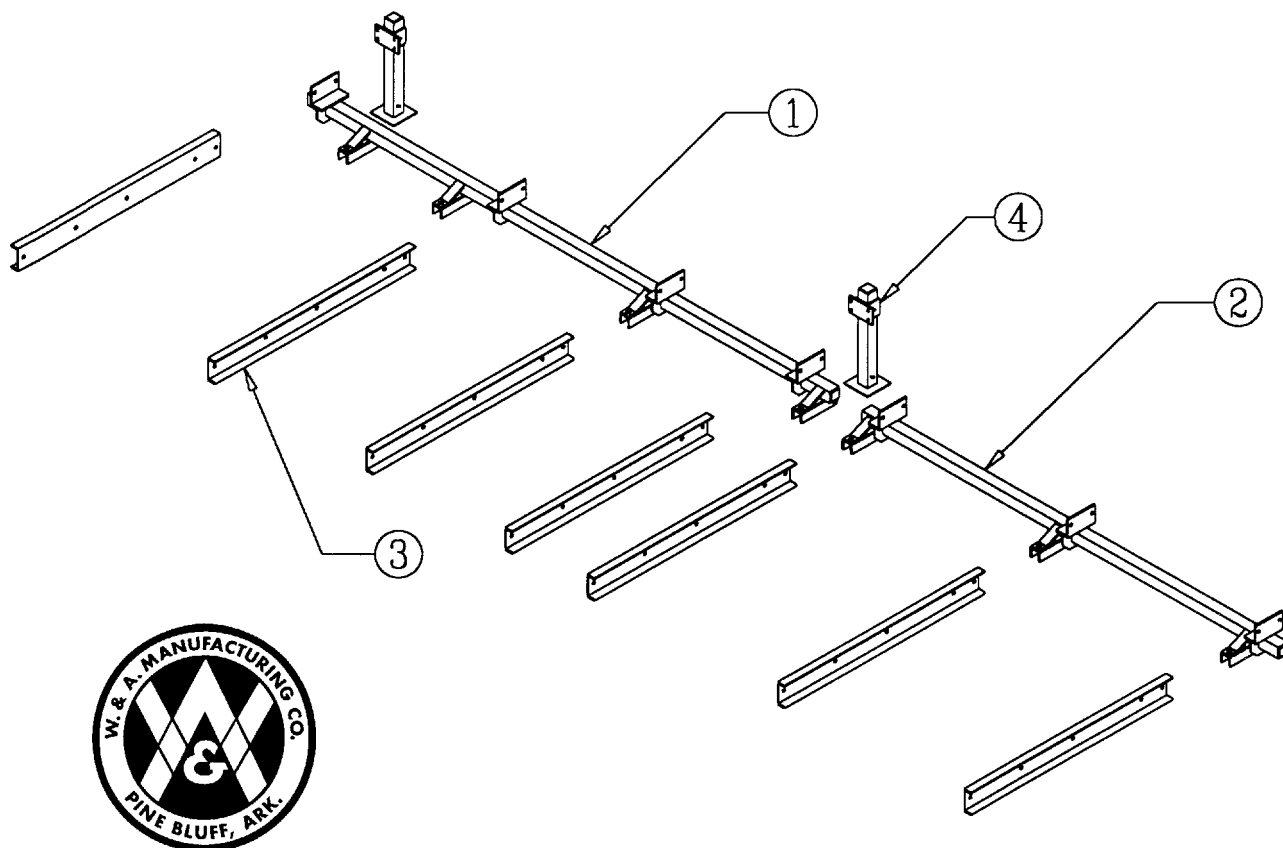
REEL



ITEM NO.	PART NO.	WT. LBS.	DESCRIPTION	QTY. REQ. FOR 1 MACHINE
A	770020	235	Spiral 6 ft Reel Complete w/Bearings.....	3
-	770032	287	Spiral 89" Reel Complete w/Bearings Wing.....(Not Illustrated) ...	2
1	300451	116	Spiral 77" Reel Shaft w/5 Support Brackets	3
-	301127	143	Spiral 94" Reel Shaft w/7 Support Brackets Wing...(Not Illustrated) ...	2
2	482101	4	1-15/16" Pillow Block & Bearing Complete	10
-	481215	1	1-15/16" Bearing w/Lock Collar.....(Not Illustrated) ...	-
-	480006	3	Pillow Block for 1-15/16" Bearing.....(Not Illustrated) ..	-
3	411562	-	Hex Bolt -- 5/8" x 2 1/2" NC - Gr 5 - Zinc	20
-	410009	-	Lock Nut -- 5/8" NC - Gr 2 - Zinc	20
-	413010	-	Flat Washer -- 5/8" - Zinc	20
4	411211	-	Hex Bolt -- 5/8" x 1 1/4" NC - Gr 2 - Zinc	145
-	410009	-	Lock Nut -- 5/8" NC - Zinc	145
5	200539	20	Spiral Pulvamerizer Blade x 72"	15
-	202335	26	Spiral Pulvamerizer Blade x 89" Wing.....(Not Illustrated) ...	10

3639 - 12 Row 36" Stacking Level Bander

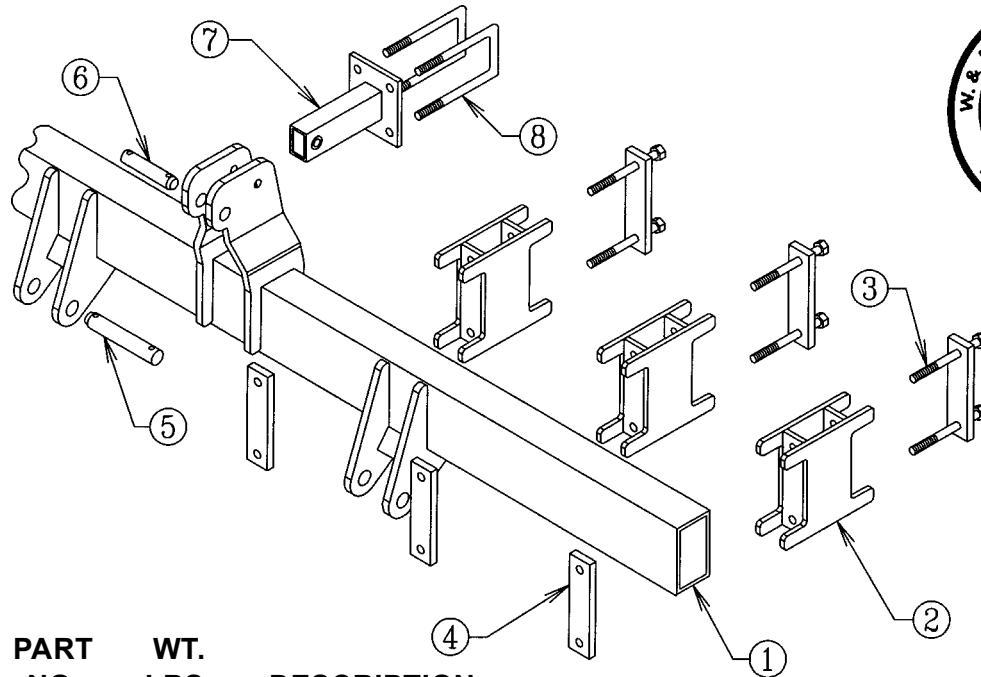
REAR BASKET FRAME



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ.</u>
1	301877	209	Center Basket Holder - 12 @ 36" (220¼" Tube)	1
2	301878	89	Wing Basket Holder - 12 @ 36" – RH (83¾" Tube)	1
-	301879	89	Wing Basket Holder - 12 @ 36" – LH (83¾" Tube)	1
3	204023	27½	Connecting Channel – 5" x 51" with 7 holes	12
-	411212	-	Hex Bolt -- 5/8" x 1½" NC - Gr 2 - Zinc.....(Not Illustrated) ..	60
-	412010	-	Hex Nut -- 5/8" - 11 - Gr 2 - Zinc.....(Not Illustrated) ..	60
-	413510	-	Lock Washer -- 5/8" - Zinc.....(Not Illustrated) ...	60
4	301855	6	Holder - Parking Stand Bracket	2
-	301856	21	Parking Stand Leg...(2½" Sq. Tube x 31½")	2
-	415108	½	1/2" U-Bolt x 2½" x 4" Leg - Grade 5.....(Not Illustrated) ...	4
-	416230	¾	3/4" Safety Lock Pin x 5½" OAL - Zinc.....(Not Illustrated) ...	2

3639 - 12 Row 36" Stacking Level Bander

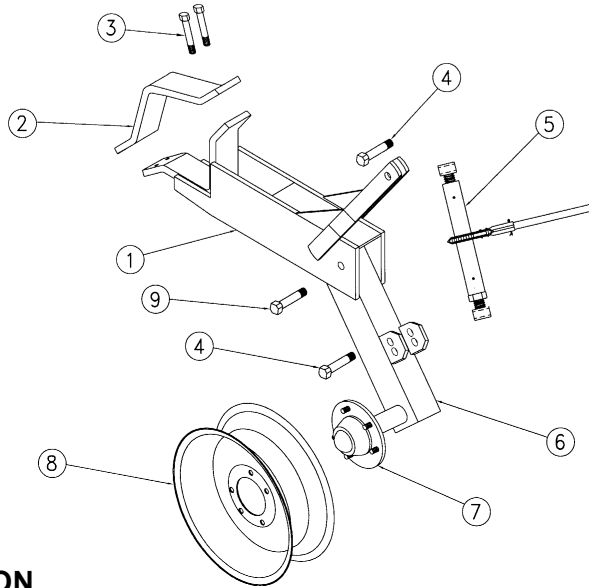
HITCH ASSEMBLY



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ.</u>
1	301833	361	Wide Hitch -- Top Leveling Stacker	1
2	302014	25	5" Spacer Block -- Top Leveling Stacker	6
3	203960	5	Backing Plate -- Top Leveling Stacker	6
-	411604	1 1/4	Hex Bolt -- 3/4" x 10" NC - Gr. 5 - Zinc	12
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc.....(Not Illustrated) ...	12
-	413512	-	Lock Washer -- 3/4" - Zinc.....(Not Illustrated) ...	12
4	203960	5	Backing Plate -- Top Leveling Stacker	6
-	411598	1/2	Hex Bolt -- 3/4" x 6 1/2" NC - Gr 5 - Zinc.....(Not Illustrated) ...	12
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc.....(Not Illustrated) ...	12
-	413512	-	Lock Washer -- 3/4" - Zinc.....(Not Illustrated) ...	12
5	200876	3 3/4	Hardened Pull Pin -- 1-7/16" x 8-3/8" - Zinc	2
-	416207	-	Klik Pin -- 7/16" - Zinc.....(Not Illustrated) ...	2
-	416133	-	Roll Pin -- 1/2" x 3 1/2" - Zinc.....(Not Illustrated) ...	2
6	200853	2	Hardened Top Link Pin -- 1 1/4" - Zinc	1
-	416207	-	Klik Pin -- 7/16" - Zinc.....(Not Illustrated) ...	1
-	416120	-	Roll Pin -- 3/8" x 2" - Zinc.....(Not Illustrated) ...	1
7	301836	11	Top Connector - 5" Spacer - Hitch Assm	1
-	411594	3/4	Hex Bolt -- 3/4" x 5" NC - Gr 5 - Zinc.....(Not Illustrated) ...	1
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc.....(Not Illustrated) ...	1
-	413512	-	Lock Washer -- 3/4" - Zinc.....(Not Illustrated) ...	1
8	415006	2	3/4" Sq. U-Bolt x 4" x 8 1/2" Leg	2
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc.....(Not Illustrated) ...	4
-	413512	-	Lock Washer -- 3/4" - Zinc.....(Not Illustrated) ...	4

3639 - 12 Row 36" Stacking Level Bander

RATCHET ADJ. GAUGE WHEELS



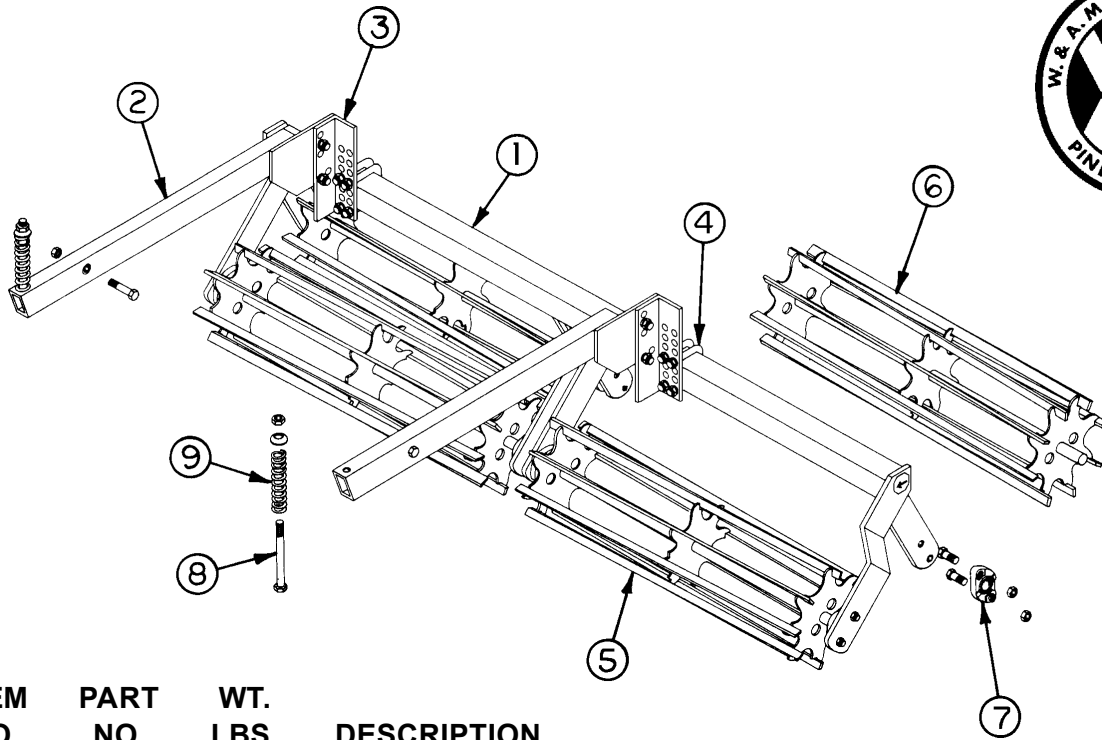
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ITEM NO.	PART NO.	WT. LBS.	DESCRIPTION	QTY. REQ. FOR 1 ASSEMBLY
1	302225	60	Holder - Gauge Wheels	1
2	203770	10	Backing Clamp for 7" Sq. Bar	1
3	411591	1/2	Hex Bolt -- 3/4" x 4" NC - Gr 5 - Zinc	4
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc.....(Not Illustrated) ...	4
-	413512	-	Lock Washer -- 3/4" - Zinc.....(Not Illustrated) ...	4
4	411591	1/2	Hex Bolt -- 3/4" x 4" NC - Gr 5 - Zinc	2
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc.....(Not Illustrated) ...	2
-	413512	-	Lock Washer -- 3/4" - Zinc.....(Not Illustrated) ...	2
5	302025	11 1/2	Ratchet Crank Assembly	1
6	302226	34 3/4	RH Leg w/Hub -- #1338 Gauge Wheel	1
-	302227	34 3/4	LH Leg w/Hub -- #1338 Gauge Wheel.....(Not Illustrated) ...	1
-	302228	38 3/4	RH 3" Offset Leg w/Hub -- #1339 Gauge Wheel.....(Not Illustrated) ...	1
-	302229	38 3/4	LH 3" Offset Leg w/Hub -- #1339 Gauge Wheel.....(Not Illustrated) ...	1
7	491119	11	5 Hole Hub Complete - Q-719	1
-	491007	9 3/4	Hub w/Cups Only - Q-719.....(Not Illustrated) ...	1
-	481205	1/4	Cone - Q809 & Q719 - LM67048.....(Not Illustrated) ...	1
-	496010	-	Outer Cup - Q809 & Q719 - LM67010.....(Not Illustrated) ...	1
-	481204	1/4	Cone - Q809 & Q719 - LM48548.....(Not Illustrated) ...	1
-	496011	-	Inner Cup - Q809 & Q719 - LM48510.....(Not Illustrated) ...	1
-	497010	-	Grease Seal - Q719 - CR 15190.....(Not Illustrated) ...	1
-	490006	1/4	Hub Cap - Q875/Q809/Q719.....(Not Illustrated) ...	1
-	490015	-	1/2" NF Lug Nut.....(Not Illustrated) ...	5
-	490017	-	Drive-In Hub Bolt - Q719.....(Not Illustrated) ...	5
-	412164	-	Slotted Nut -- 7/8" - 14 Spindle.....(Not Illustrated) ...	1
-	490034	-	Spindle Washer -- 7/8" - Q719.....(Not Illustrated) ...	1
8	493007	17	15" x 5" x 5 Hole Wheel	1
9	411594	3/4	Hex Bolt -- 3/4" x 5" NC - Gr 5 - Zinc	1
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc.....(Not Illustrated) ...	1
-	413512	-	Lock Washer -- 3/4" - Zinc.....(Not Illustrated) ...	1

3639 - 12 Row 36" Stacking Level Bander

ROLLING BASKETS

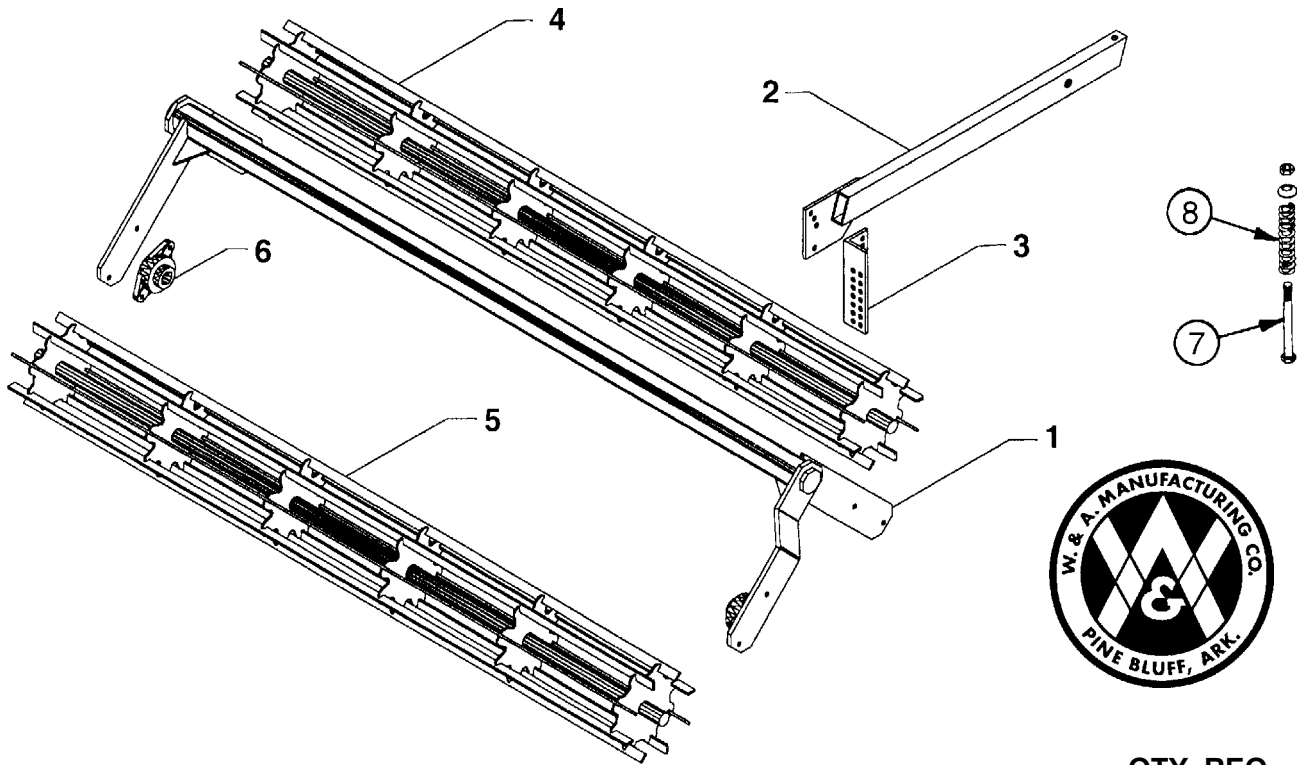
1 1/4" Shaft and Bearings



ITEM NO.	PART NO.	WT. LBS.	DESCRIPTION	QTY. REQ. FOR 1 MACHINE
1	301954	100	Four Basket Frame -- 1 1/4" Brg. - 2 row.....	
-	301955	150	Six Basket Frame 38" -- 1 1/4" Brg. - 3 row	
-	301956	200	Eight Basket Frame -- 1 1/4" Brg. - 4 row	
2	301290	20 1/2	Arm -- Rolling Baskets	
3	202745	5 1/2	Connecting Angle -- AS SHOWN (Four Row)	
-	202729	5 1/2	Connecting Angle - Rolling Baskets (Opposite Hand)	
-	411545	-	Hex Bolt -- 1/2" x 1 1/2" NC - Gr 5 - Zinc	
4	415108	1/2	1/2" U-Bolt x 2 1/2" x 4" Leg - Grade 5	
5	301948	41 1/4	Front Rolling Basket Only -- 1 1/4" Shaft	
-	202749	-	Blade Only for Front Rolling Baskets	
6	301949	41 1/4	Rear Rolling Basket Only -- 1 1/4" Shaft	
-	202750	-	Blade Only for Rear Rolling Baskets	
7	482024	2	1 1/4" Cast Flange Bearing Assm RB	
-	481288	-	1 1/4" Bearing Only w/Lock Collar RB	
-	411534	-	Hex Bolt -- 7/16" x 1 1/2" NC - Gr 5 - Zinc (Outside Bearings)	
-	204145	-	Bearing Spacer (Inside Bearings)	
-	411539	-	Hex Bolt -- 7/16" x 3 1/2" NC - Gr 5 - Zinc (Inside Bearings)	
-	410007	-	Lock Nut -- 7/16" NC - Zinc	
8	411237	1	Hex Bolt -- 5/8" x 8" NC - Gr 2 - Zinc	
-	200412	-	Formed Head Holder	
-	410009	-	Lock Nut -- 5/8" NC - Gr 2 - Zinc	
-	202350	-	Cup Washer for Spring	
9	471006	1 1/2	Compression Spring	

ROLLING BASKETS

1½" Shaft and Bearings

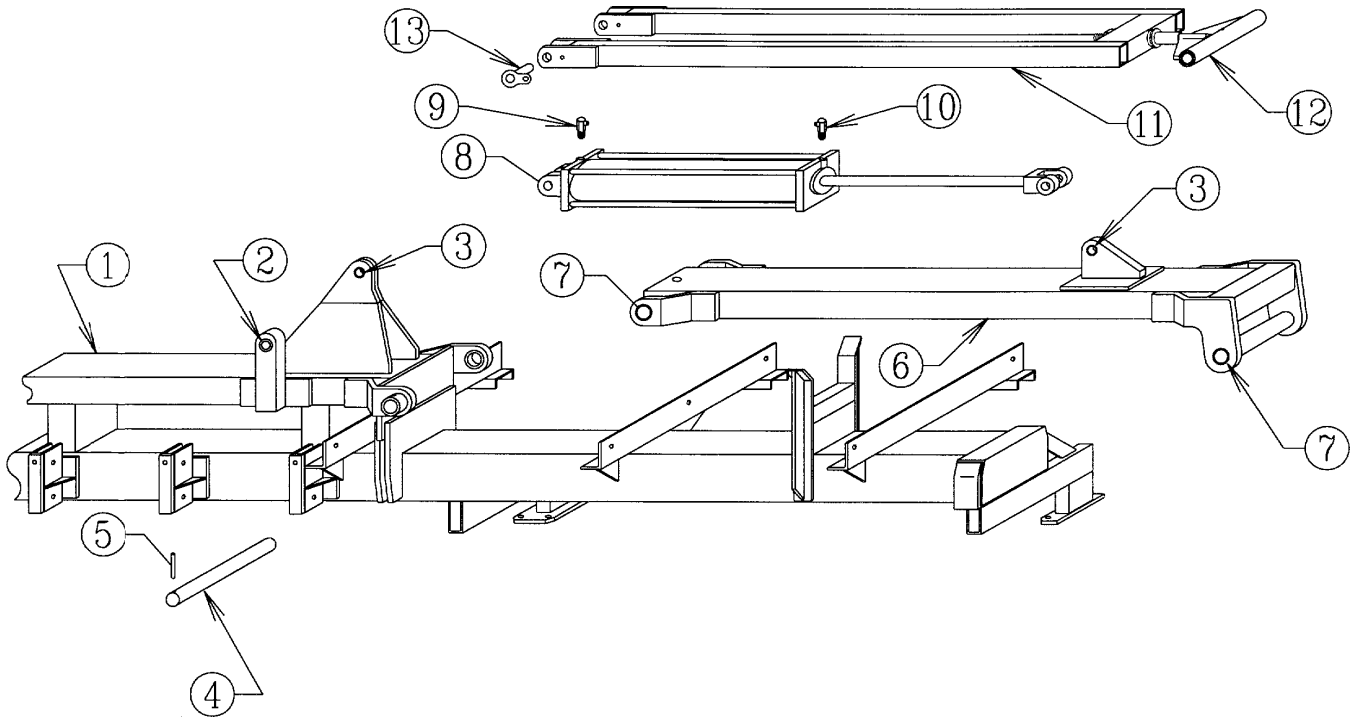


<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ. FOR 1 MACHINE</u>
1	301968	101	Six Basket Frame 30" -- 1½" Brg. - 3 row	4
2	301290	20½	Arm -- Rolling Basket.....	12
-	411551	-	Hex Bolt -- 1/2" x 3" NC - Gr. 5 - Zinc.....(Not Illustrated) ...	12
-	410008	-	Lock Nut -- 1/2" NC - Zinc.....(Not Illustrated) ...	12
3	202729	5½	Connecting Angle -- Rolling Basket	12
-	411546	-	Hex Bolt -- 1/2" x 1¾" NC - Gr. 5 - Zinc.....(Not Illustrated) ...	24
-	415108	½	1/2" U-Bolt x 2½" x 4" Leg - Grade 5.....(Not Illustrated) ...	24
-	410008	-	Lock Nut -- 1/2" NC - Zinc.....(Not Illustrated) ...	72
4	301966	110	88" Front Basket Only -- 1½" Brg. - 3@ 30" Row	4
5	301967	110	88" Rear Basket Only -- 1½" Brg. - 3 @ 30" Row	4
6	507081	3¼	1½" Cast Flange Bearing Assembly	16
-	411546	-	Hex Bolt -- 1/2" x 1¾" NC - Gr. 5 - Zinc.....(Not Illustrated) ...	32
-	410008	-	Lock Nut -- 1/2" NC - Zinc.....(Not Illustrated) ...	32
7	411237	1	Hex Bolt -- 5/8" x 8" NC - Gr. 2 - Zinc	12
-	200412	-	Formed Head Holder	12
-	410009	-	Lock Nut -- 5/8" NC - Gr 2 - Zinc	12
-	202350	-	Cup Washer for Spring	12
8	471006	1½	Compression Spring.....	12

STACKER LEVEL BANDER

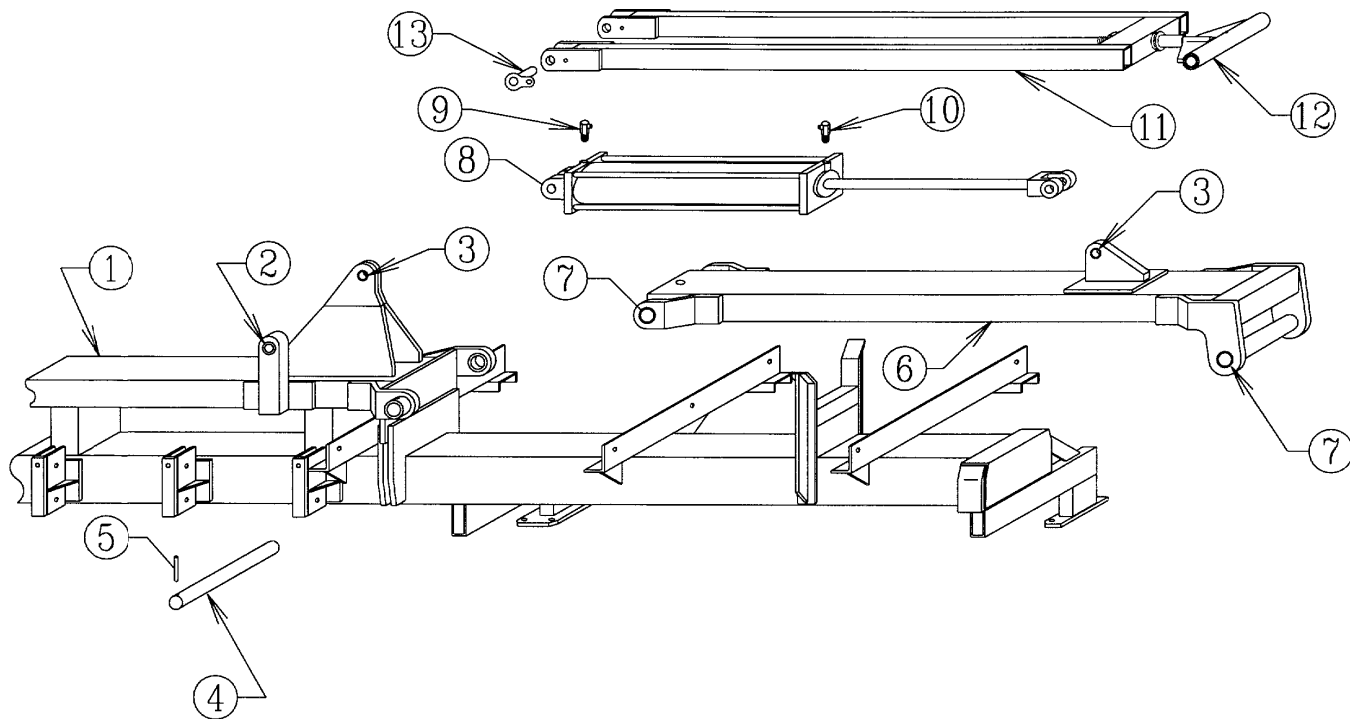
**Model No. 3640 -- 12 @ 38" Row
2011 and Later
Serial No.: ASLB 1626-12 and Later**

CENTER SECTION



ITEM NO.	PART NO.	WT. LBS.	DESCRIPTION	QTY. REQ. FOR 1 MACHINE
1	301870	1674	Center Section -- 12 @ 38" Row Stacker	1
2	401084	¼	Form 1 Bushing -- 1½" OD x 1¼" ID x 1½" Long	4
3	401080	¼	Form 1 Bushing -- 1½" OD x 1¼" ID x 1" Long	4
4	203948	14¼	2" Pivot Pin x 16¼"	4
-	413124	-	Machine Washer -- 3" OD x 2" ID x 10 Ga.....(Not Illustrated) ...	8
5	416133	-	Roll Pin -- 1/2" x 3½" - Zinc	4
6	301802	265	Power Arm -- Top Leveling Stacker	2
7	401118	½	Bushing -- 2.376" OD x 2.006" ID x 2" Long	8
-	450004	-	1/4" Drive-in Grease Fitting.....(Not Illustrated) ...	4
8	476029	126	Hydraulic Cylinder -- 5" x 30" (w/Pins)	2
-	477056	-	Seal Kit -- 5" x 24" & 5" x 30" Lion Cyl. 2" Rod.....(Not Illustrated) ...	-
9	446188	¼	1/2" x 1/2" Swivel Orifice Elbow	2
10	446188	¼	1/2" x 1/2" Swivel Orifice Elbow	2
-	785103	½	3/8" Hydraulic Hose x 103".....(Not Illustrated) ...	2
-	785120	½	3/8" Hydraulic Hose x 120".....(Not Illustrated) ...	2

CENTER SECTION
(Continued)



ITEM NO.	PART NO.	WT. LBS.	DESCRIPTION	QTY. REQ. FOR 1 MACHINE
11	301820	88	Leveling Arm -- For 1½" Dia. Rod	2
12	301819	19¾	Leveling Arm End with Lock Nut – 1½" Dia.Rod.....	2
-	410032	1	Lock Nut -- 1½" NF - Top Lock - Zinc.....(Not Illustrated) ...	2
-	412024	¾	Hex Nut -- 1½" - 6 - Gr 2 - Zinc.....(Not Illustrated) ...	2
-	413120	-	Machine Washer -- 2¼" OD x 1½" ID x 10 Ga.....(Not Illustrated) ...	2
-	450004	-	1/4" Drive-in Grease Fitting.....(Not Illustrated) ...	2
-	401095	-	Form 1 Bushing -- 1-7/8" OD x 1½" ID x 1"Long.....(Not Illustrated) ...	4
13	301824	1¾	Small Pin -- 1¼" x 2½" Stacker Bar	4
-	411545	-	Hex Bolt -- 1/2" x 1½" NC - Gr 5 - Zinc.....(Not Illustrated) ...	4
-	413008	-	Flat Washer -- 1/2" - Zinc.....(Not Illustrated) ...	4
-	413508	-	Lock Washer -- 1/2" - Zinc.....(Not Illustrated) ...	4

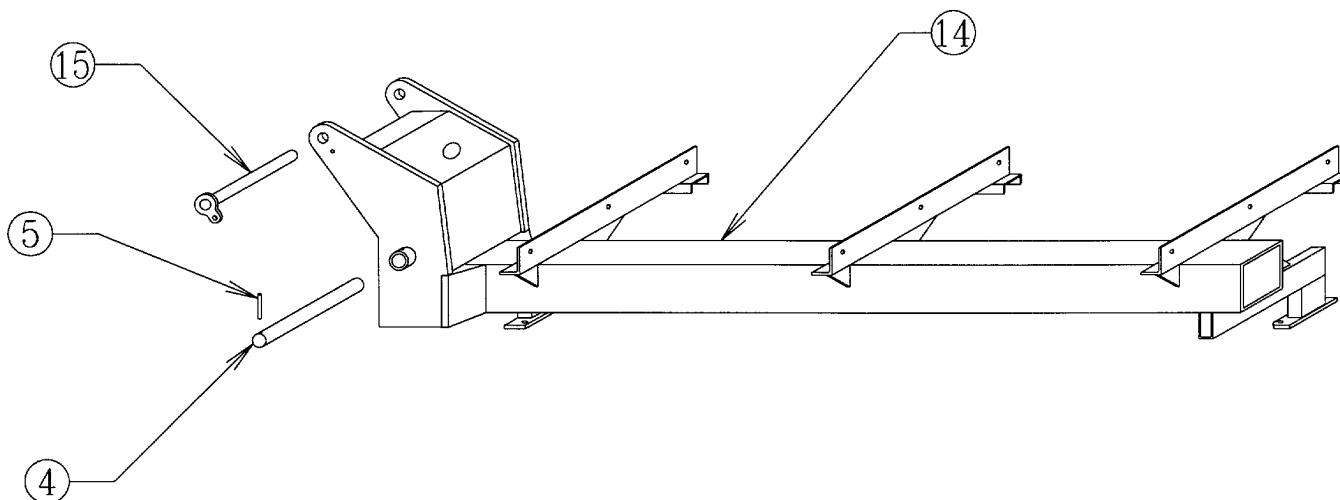
USE ONLY



W & A REPLACEMENT PARTS

3640 - 12 Row 38" Stacking Level Bander

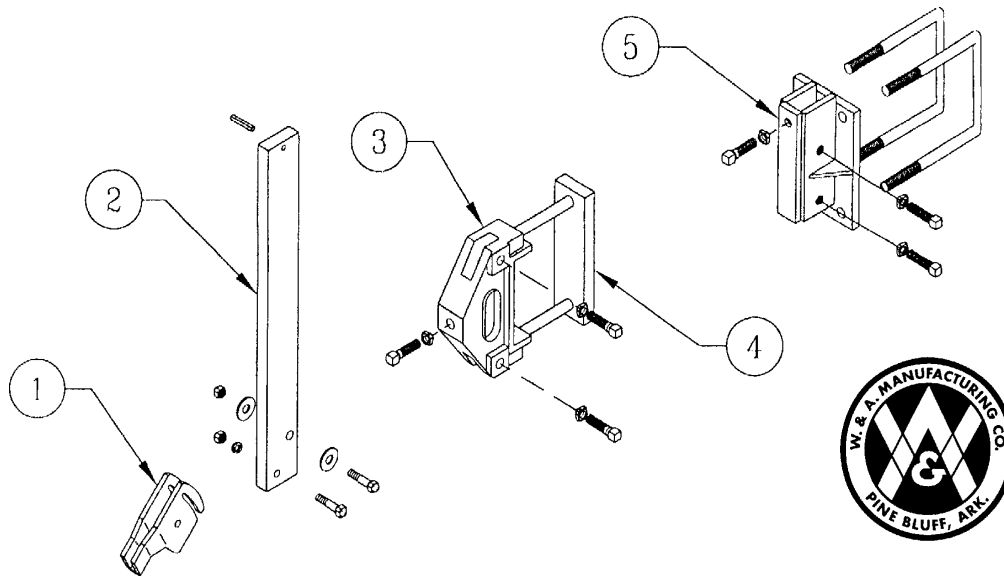
WING



ITEM NO.	PART NO.	WT. LBS.	DESCRIPTION	QTY. REQ. FOR 1 MACHINE
4	203948	14¼	2" Pivot Pin x 16¼"	4
-	413124	-	Machine Washer -- 3" OD x 2" ID x 10 Ga.....(Not Illustrated) ...	8
5	416133	-	Roll Pin -- 1/2" x 3½"	4
14	301871	601	Wing – RH.....(Not Illustrated) ...	1
-	301872	601	Wing – LH (Shown)	1
15	301825	8	Top Pin -- Top Leveling Stacker	2
-	411545	-	Hex Bolt -- 1/2" x 1½" NC - Gr 5 - Zinc.....(Not Illustrated) ...	2
-	413008	-	Flat Washer -- 1/2" - Zinc.....(Not Illustrated) ...	2
-	413508	-	Lock Washer -- 1/2" - Zinc.....(Not Illustrated) ...	2



ROOT ROOTERS

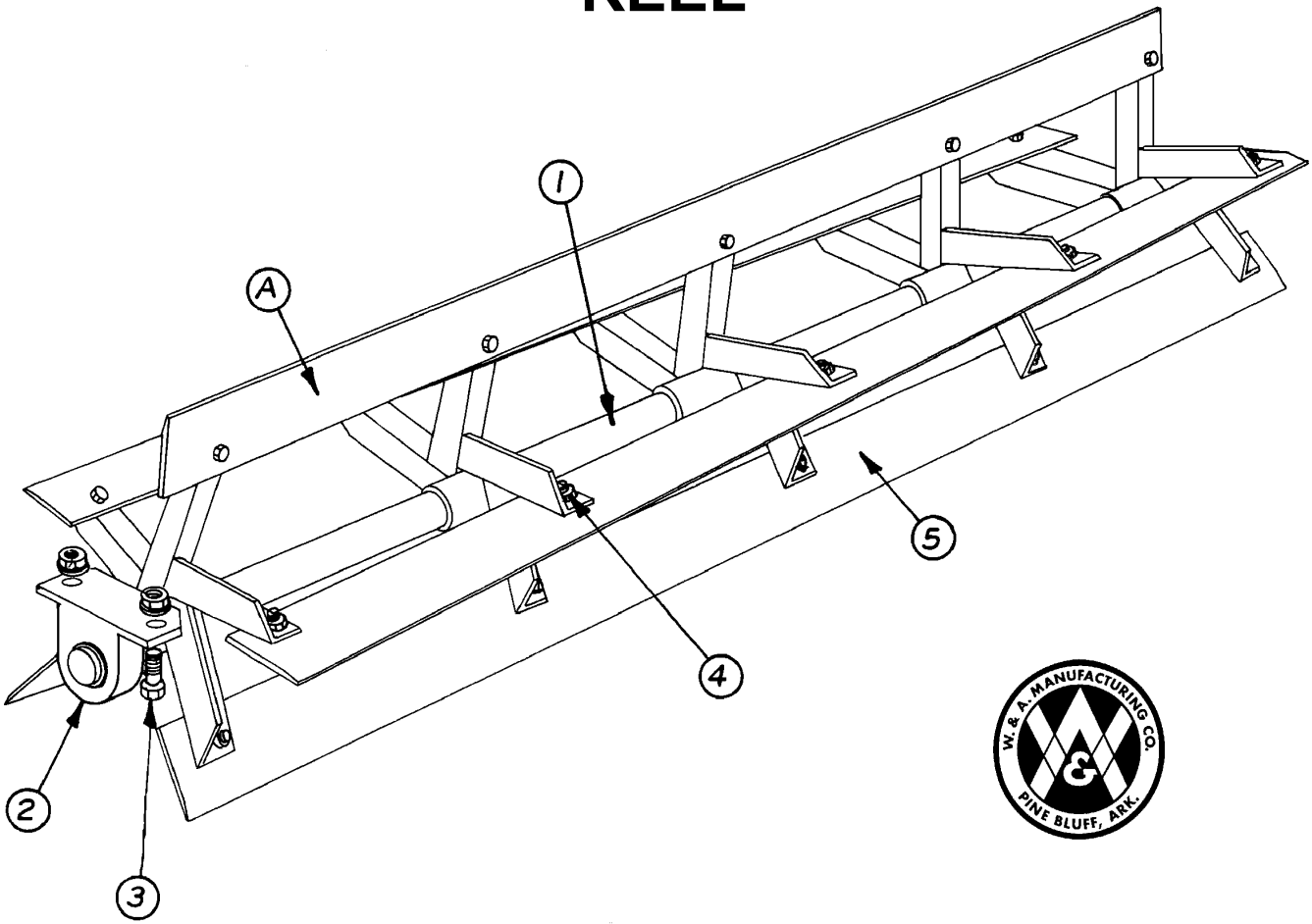


ITEM NO.	PART NO.	WT. LBS.	DESCRIPTION	QTY. REQ. FOR 1 MACHINE
1	300244	3½	Friction Trip Foot -- Root Rooter	12
-	411549	-	Hex Bolt -- 1/2" x 2½" NC - Gr 5 - Zinc	24
-	412008	-	Hex Nut -- 1/2" - 13 - Gr 2 - Zinc	24
-	413508	-	Lock Washer -- 1/2" - Zinc	24
-	413008	-	Flat Washer -- 1/2" - Zinc	24
2	201557	23¼	Vertical Root Rooter Shank -- 28"	12
-	416120	-	Roll Pin -- 3/8" x 2" - Zinc	12
3	479069	13½	Bolt-On Shank Holder - 7" Tool Bar	8
-	414828	-	Square Head Set Screw -- 5/8" x 1¾"	24
-	412310	-	Square Nut -- 5/8" - 11 - Gr 2 - Zinc	24
-	412410	-	Jam Nut -- 5/8" - 11 - Gr 2 - Zinc	24
4	204274	9	Backing Plate for Bolt-on Shank Holder - 7"	8
-	411601	1¼	Hex Bolt -- 3/4" x 8½" - Gr 5 - Zinc	16
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc	16
-	413512	-	Lock Washer -- 3/4" - Zinc	16
5	302036	19½	Center Bolt-On Shank Holder	2
-	415004	2½	3/4" Sq. U-Bolt x 7" x 9" Leg	4
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc	8
-	413512	-	Lock Washer -- 3/4" - Zinc	8
-	414828	-	Square Head Set Screw -- 5/8" x 1¾"	12
-	412410	-	Jam Nut -- 5/8" - 11 - Gr 2 - Zinc	12
N/I	474016	4½	16" Mixed Land Sweep (1/4").....(Not Illustrated)	12
-	411834	-	Plow Bolt -- 7/16" x 2" NC - Gr 5 - #3 - Zinc.....(Not Illustrated)	12
-	411836	-	Plow Bolt -- 7/16" x 3" NC - Gr 5 - #3 - Zinc.....(Not Illustrated)	12
-	412007	-	Hex Nut -- 7/16" - 14 - Gr 2 - Zinc.....(Not Illustrated)	24
-	413507	-	Lock Washer -- 7/16" - Zinc.....(Not Illustrated)	24

NOTE: On 12@ 38" Row Level Bander -- TWO Shank Holders are welded on frame.

3640 - 12 Row 38" Stacking Level Bander

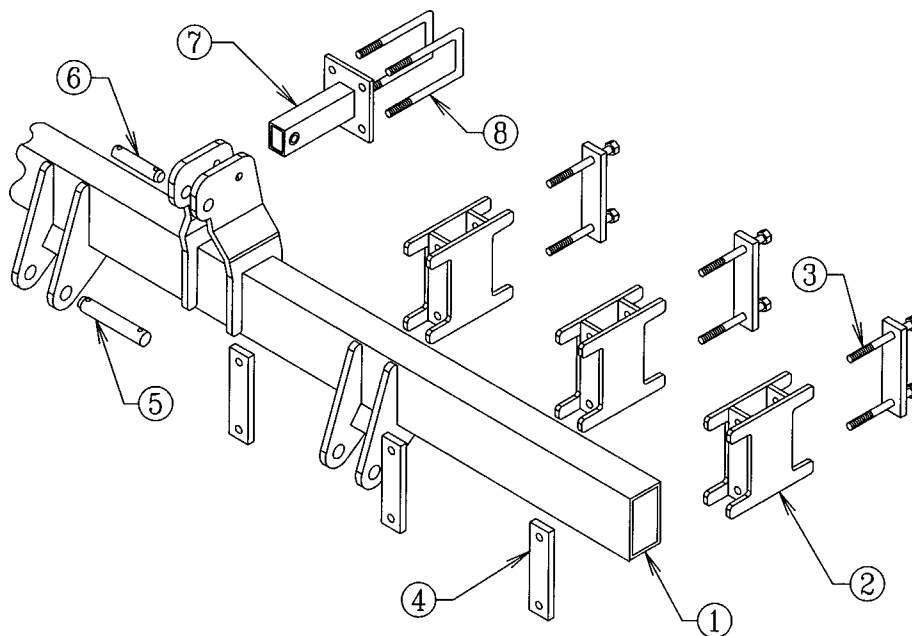
REEL



ITEM NO.	PART NO.	WT. LBS.	DESCRIPTION	QTY. REQ. FOR 1 MACHINE
A	770020	235	Spiral 6 ft Reel Complete w/Bearings.....	3
-	770021	340	Spiral 106" Reel Complete w/Bearings - Wings.....(Not Illustrated) ...	2
1	300451	116	77" Reel Shaft w/5 Support Brackets	3
-	301067	187	114" Reel Shaft w/7 Support Brackets - Wings.....(Not Illustrated) ...	2
2	482101	4	1-15/16" Pillow Block & Bearing Complete	10
-	481215	1	1-15/16" Bearing w/Lock Collar.....(Not Illustrated) ...	-
-	480006	3	Pillow Block for 1-15/16" Bearing.....(Not Illustrated) ...	-
3	411562	-	Hex Bolt -- 5/8" x 2 1/2" NC - Gr 5 - Zinc	20
-	410009	-	Lock Nut -- 5/8" NC - Zinc	20
-	413010	-	Flat Washer -- 5/8" - Zinc	20
4	411211	-	Hex Bolt -- 5/8" x 1 1/4" NC - Gr 2 - Zinc	145
-	410009	-	Lock Nut -- 5/8" NC - Zinc	145
5	200539	20	Spiral Pulvamizer Blade x 72"	15
-	202168	31	Spiral Pulvamizer Blade x 106" - Wings.....(Not Illustrated) ...	10

3640 - 12 Row 38" Stacking Level Bander

HITCH ASSEMBLY

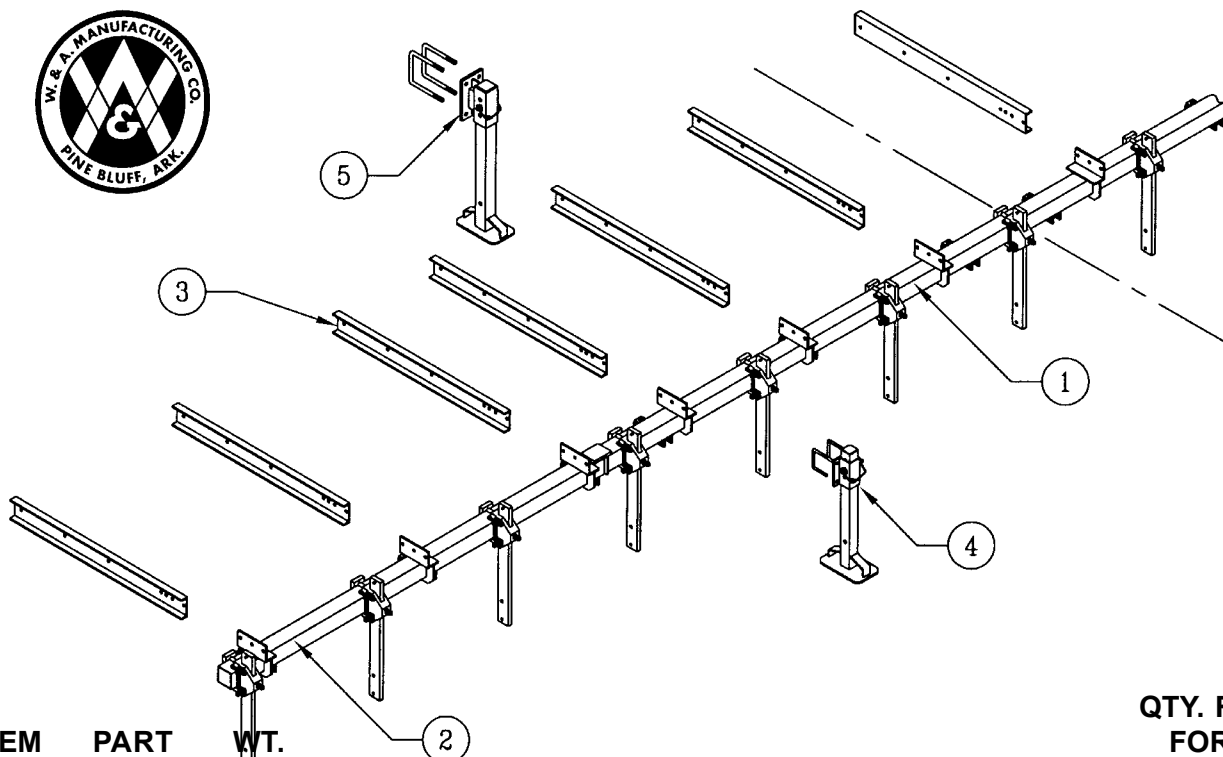


ITEM NO.	PART NO.	WT. LBS.	DESCRIPTION	QTY. REQ. FOR 1 HITCH
1	301833	361	Wide Hitch -- Top Leveling Stacker	1
2	302014	25	5" Spacer Block -- Top Leveling Stacker	6
3	203960	5	Backing Plate -- Top Leveling Stacker	6
-	411604	1 1/4	Hex Bolt -- 3/4" x 10" - Gr 5 - Zinc	12
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc.....(Not Illustrated) ...	12
-	413512	-	Lock Washer -- 3/4" - Zinc.....(Not Illustrated) ...	12
4	203960	5	Backing Plate -- Top Leveling Stacker	6
-	411598	1/2	Hex Bolt -- 3/4" x 6 1/2" NC - Gr 5 - Zinc.....(Not Illustrated) ...	12
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc.....(Not Illustrated) ...	12
-	413512	-	Lock Washer -- 3/4" - Zinc.....(Not Illustrated) ...	12
5	200876	3 3/4	Hardened Pull Pin -- 1-7/16" x 8-3/8" - Zinc	2
-	416207	-	Klik Pin -- 7/16" - Zinc.....(Not Illustrated) ...	2
-	416133	-	Roll Pin -- 1/2" x 3 1/2" - Zinc.....(Not Illustrated) ...	2
6	200853	2	Hardened Top Link Pin -- 1 1/4" x 5-15/16" - Zinc	1
-	416207	-	Klik Pin -- 7/16" - Zinc.....(Not Illustrated) ...	1
-	416120	-	Roll Pin -- 3/8" x 2" - Zinc.....(Not Illustrated) ...	1
7	301836	11	Top Connector -- 5" Spacer - Hitch Assm	1
-	411822	3/4	Hex Bolt -- 3/4" x 5" NC - Gr 8 - Zinc	1
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc.....(Not Illustrated) ...	1
-	413512	-	Lock Washer -- 3/4" - Zinc.....(Not Illustrated) ...	1
8	415006	2	3/4" Sq. U-Bolt x 4" x 8 1/2" Leg - Gr 5	2
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc.....(Not Illustrated) ...	4
-	413512	-	Lock Washer -- 3/4" - Zinc.....(Not Illustrated) ...	4

3640 - 12 Row 38" Stacking Level Bander

REAR BASKET FRAME

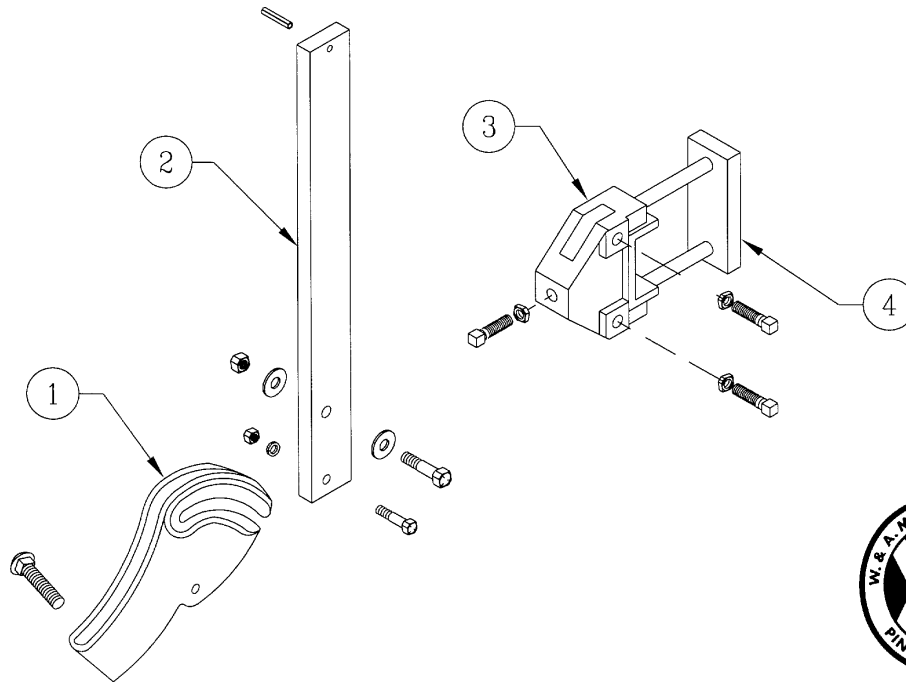
2011 and Later



ITEM NO.	PART NO.	WT. LBS.	DESCRIPTION	QTY. REQ. FOR 1 MACHINE
1	302210	335	Center Clamp and Basket Holder (241 ³ / ₄ " Tube)	1
2	302211	154	RH Wing Holder (110 ¹ / ₄ " Tube).....(Not Illustrated) ...	1
-	302212	154	LH Wing Holder (110 ¹ / ₄ " Tube)	1
3	204023	27 ¹ / ₂	Connecting Channel -- 5" x 51" with 7 Holes	12
-	411560	¹ / ₄	Hex Bolt -- 5/8" x 1 ¹ / ₂ " NC - Gr 5 - Zinc.....(Not Illustrated) ...	72
-	410009	-	Lock Nut -- 5/8" NC - Zinc.....(Not Illustrated)	72
4	773976	76	Rear Mount Parking Stand Assembly (Pair)	1
-	301860	7 ¹ / ₂	Holder - Rear Stand for 4" Sq. Tube	2
-	302233	26 ¹ / ₂	Parking Stand Leg (2 ¹ / ₂ " Sq. Tube x 36")	2
-	415010	1	5/8" Sq. U-Bolt x 4" x 5 ¹ / ₄ " Leg.....	4
-	412010	-	Hex Nut -- 5/8" - 11 - Gr. 2 - Zinc.....(Not Illustrated) ...	8
-	413510	-	Lock Washer -- 5/8" - Zinc.....(Not Illustrated)	8
-	416230	³ / ₄	3/4" Safety Lock Pin x 5 ¹ / ₂ " OAL - Zinc.....(Not Illustrated)	2
5	773961	114	Front Mount Parking Stand Assembly (Pair)	1
-	302222	19 ¹ / ₂	Holder - Front Parking Stand	2
-	302232	30 ¹ / ₂	Parking Stand Leg (3" Sq. Tube x 36")	2
-	415004	2 ¹ / ₂	3/4" Sq. U-Bolt x 7" x 9" Leg	4
-	412012	-	Hex Nut -- 3/4" - 10 - Gr. 2 - Zinc.....(Not Illustrated) ...	8
-	413512	-	Lock Washer -- 3/4" - Zinc.....(Not Illustrated)	8
-	416230	³ / ₄	3/4" Safety Lock Pin x 5 ¹ / ₂ " OAL - Zinc.....(Not Illustrated)	2

3640 - 12 Row 38" Stacking Level Bander

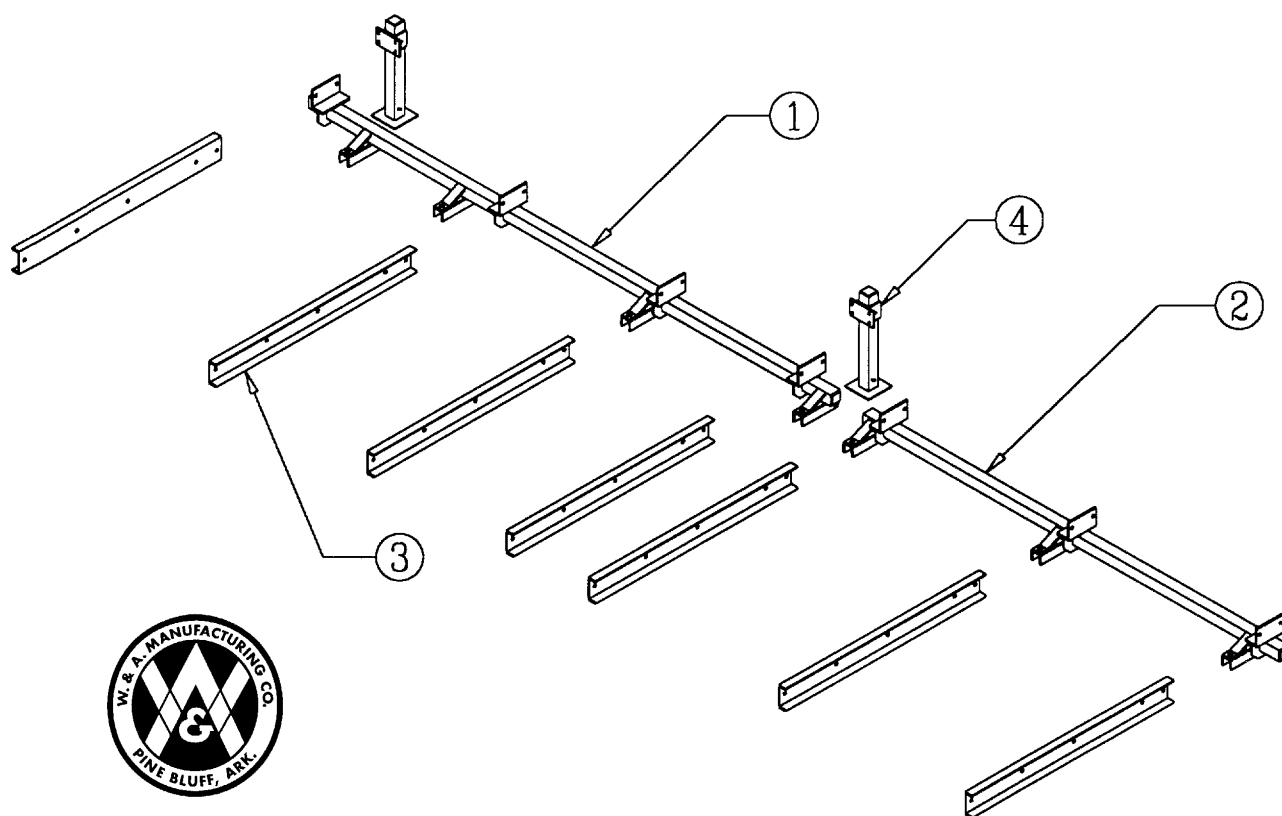
4" BOLT-ON SHANK HOLDER Optional



ITEM NO.	PART NO.	WT. LBS.	DESCRIPTION	QTY. REQ. FOR 1 MACHINE
1	479075	6½	Friction Trip Foot	13
-	411549	-	Hex Bolt -- 1/2" x 2-1/2" NC - Gr.5 - Zinc	13
-	411563	½	Hex Bolt -- 5/8" x 3" NC - Gr.5 - Zinc.....	13
-	411794	½	Carriage Bolt -- 3/4" x 3-1/2" NC - Gr.5 - Zinc	13
-	410009	-	Lock Nut -- 5/8" NC - Zinc.....	13
-	410012	-	Lock Nut -- 3/4" NC - Zinc.....	13
-	412008	-	Hex Nut -- 1/2" - 13 - Gr.2 - Zinc	13
-	413056	-	Flat Washer, Heavy -- 5/8" - Zinc	26
-	413058	-	Flat Washer, Heavy -- 3/4" - Zinc	13
-	413508	-	Lock Washer -- 1/2" - Zinc.....	13
2	204210	25	Vertical Shank C1080	13
-	416120	-	Roll Pin -- 3/8" x 2" - Zinc.....	13
3	479065	10¼	Bolt-On Shank Holder - 4" Tool Bar	13
-	414828	-	Square Head Set Screw -- 5/8" x 1-3/4"	39
-	412010	-	Hex Nut -- 5/8" - 11 - Gr.2 - Zinc	39
-	412410	-	Jam Nut -- 5/8" - 11 - Gr.2 - Zinc	39
4	204275	6	Backing Plate for Bolt-on Shank Holder - 4"	13
-	411595	¾	Hex Bolt -- 3/4" x 5-1/2" NC - Gr.5 - Zinc	26
-	412012	-	Hex Nut -- 3/4" - 10 - Gr.2 - Zinc	26
-	413512	-	Lock Washer -- 3/4" - Zinc.....	26
N/I	474031	7¼	#11N Furrower.....(Not Illustrated) ...	13

3640 - 12 Row 38" Stacking Level Bander

REAR BASKET FRAME 2010 and Prior



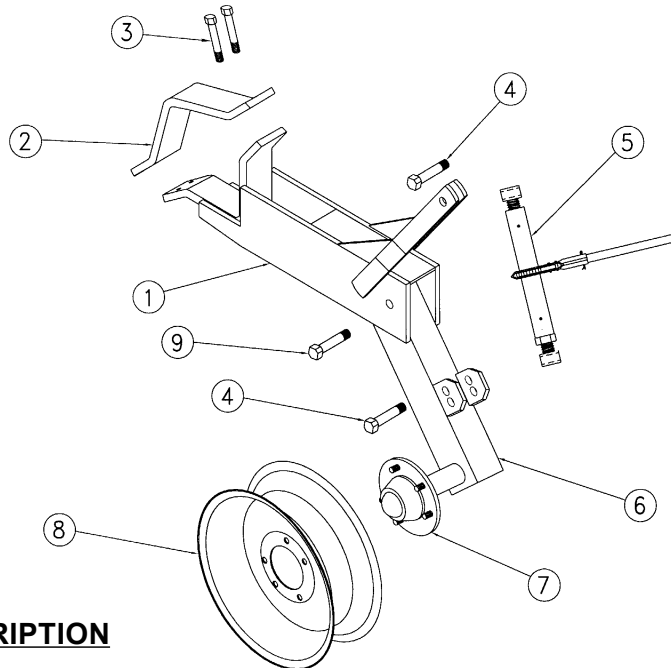
ITEM NO.	PART NO.	WT. LBS.	DESCRIPTION	QTY. REQ. FOR 1 MACHINE
1	301852	203	Center Basket Holder.....(2½" Sq. Tube).....	1
2	301853	102	Wing Basket Holder –RH.....(Not Illustrated) ...	1
-	301854	102	Wing Basket Holder –LH	1
3	204023	27½	Connecting Channel – 5" x 51" with 7 Holes	12
-	411560	-	Hex Bolt -- 5/8" x 1½" NC - Gr 5 - Zinc.....(Not Illustrated) ...	60
-	412010	-	Hex Nut -- 5/8" - 11 - Gr 2 - Zinc.....(Not Illustrated) ...	60
-	413510	-	Lock Washer -- 5/8" - Zinc.....(Not Illustrated) ...	60
4	301855	6	Parking Stand Bracket	2
-	301856	21	Parking Stand Leg	2
-	415108	½	1/2" U-Bolt x 2½" x 4" Leg - Grade 5.....(Not Illustrated) ...	4
-	412008	-	Hex Nut -- 1/2" - 13 - Gr 2 - Zinc.....(Not Illustrated) ...	8
-	413508	-	Lock Washer -- 1/2" - Zinc.....(Not Illustrated) ...	8
-	416230	¾	3/4" Safety Lock Pin x 5½" OAL - Zinc.....(Not Illustrated) ...	2

3640 - 12 Row 38" Stacking Level Bander

RATCHET ADJ. GAUGE WHEELS



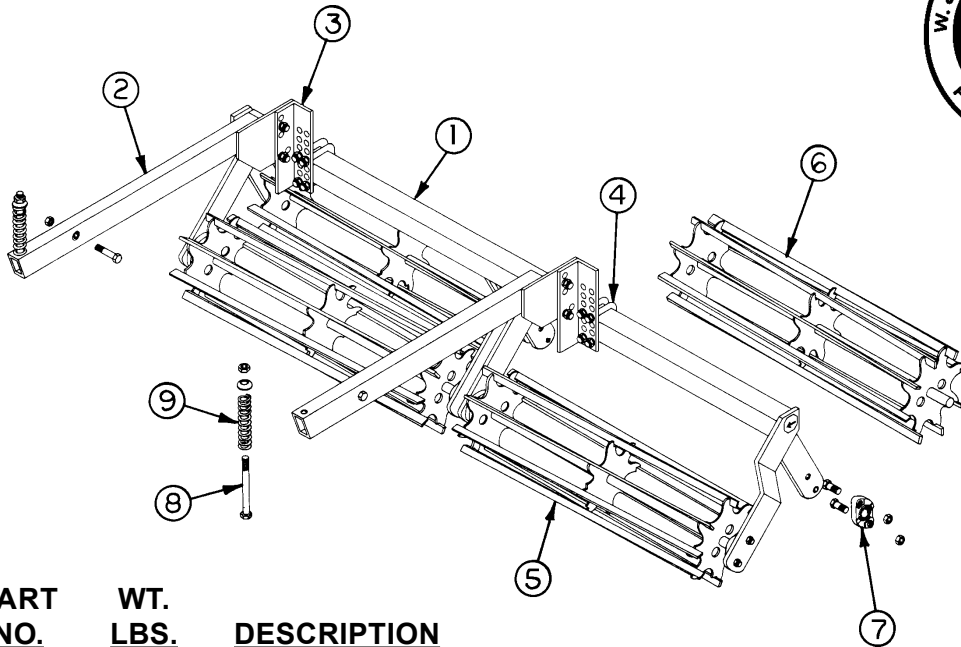
No. 1338
2 Pair Required



ITEM NO.	PART NO.	WT. LBS.	DESCRIPTION	QTY. REQ. FOR 1 ASSEMBLY
1	302225	60	Holder -- Gauge Wheels	1
2	203770	10	Backing Clamp for 7" Sq. Bar.....	1
3	411591	½	Hex Bolt -- 3/4" x 4" NC - Gr 5 - Zinc	4
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc.....(Not Illustrated) ...	4
-	413512	-	Lock Washer -- 3/4" - Zinc.....(Not Illustrated) ...	4
4	411591	½	Hex Bolt -- 3/4" x 4" NC - Gr 5 - Zinc	2
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc.....(Not Illustrated) ...	2
-	413512	-	Lock Washer -- 3/4" - Zinc.....(Not Illustrated) ...	2
5	302025	11½	Ratchet Crank Assembly	1
6	302226	34¾	RH Leg w/Hub -- #1338 Gauge Wheel	1
-	302227	34¾	LH Leg w/Hub -- #1338 Gauge Wheel.....(Not Illustrated) ...	1
7	491119	11	5 Hole Hub Complete - Q-719	1
-	491007	9¾	Hub w/Cups Only - Q-719.....(Not Illustrated) ...	1
-	481205	¼	Cone - Q809 & Q719 - LM67048.....(Not Illustrated) ...	1
-	496010	-	Outer Cup - Q809 & Q719 - LM67010.....(Not Illustrated) ...	1
-	481204	¼	Cone - Q809 & Q719 - LM48548.....(Not Illustrated) ...	1
-	496011	-	Inner Cup - Q809 & Q719 - LM48510.....(Not Illustrated) ...	1
-	497010	-	Grease Seal - Q719 - CR 15190.....(Not Illustrated) ...	1
-	490006	¼	Hub Cap - Q809 & Q719.....(Not Illustrated) ...	1
-	490015	-	1/2" NF Lug Nut.....(Not Illustrated) ...	5
-	490017	-	Drive-In Hub Bolt - Q719.....(Not Illustrated) ...	5
-	412164	-	Slotted Nut -- 7/8" - 14 Spindle.....(Not Illustrated) ...	1
-	490034	-	Spindle Washer -- 7/8" - Q875/Q809/Q719.....(Not Illustrated) ...	1
8	493007	17	15" x 5" x 5 Hole Wheel	1
9	411594	¾	Hex Bolt -- 3/4" x 5" NC - Gr 5 - Zinc	1
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc.....(Not Illustrated) ...	1
-	413512	-	Lock Washer -- 3/4" - Zinc.....(Not Illustrated) ...	1

ROLLING BASKETS

1 1/4" Shaft and Bearings



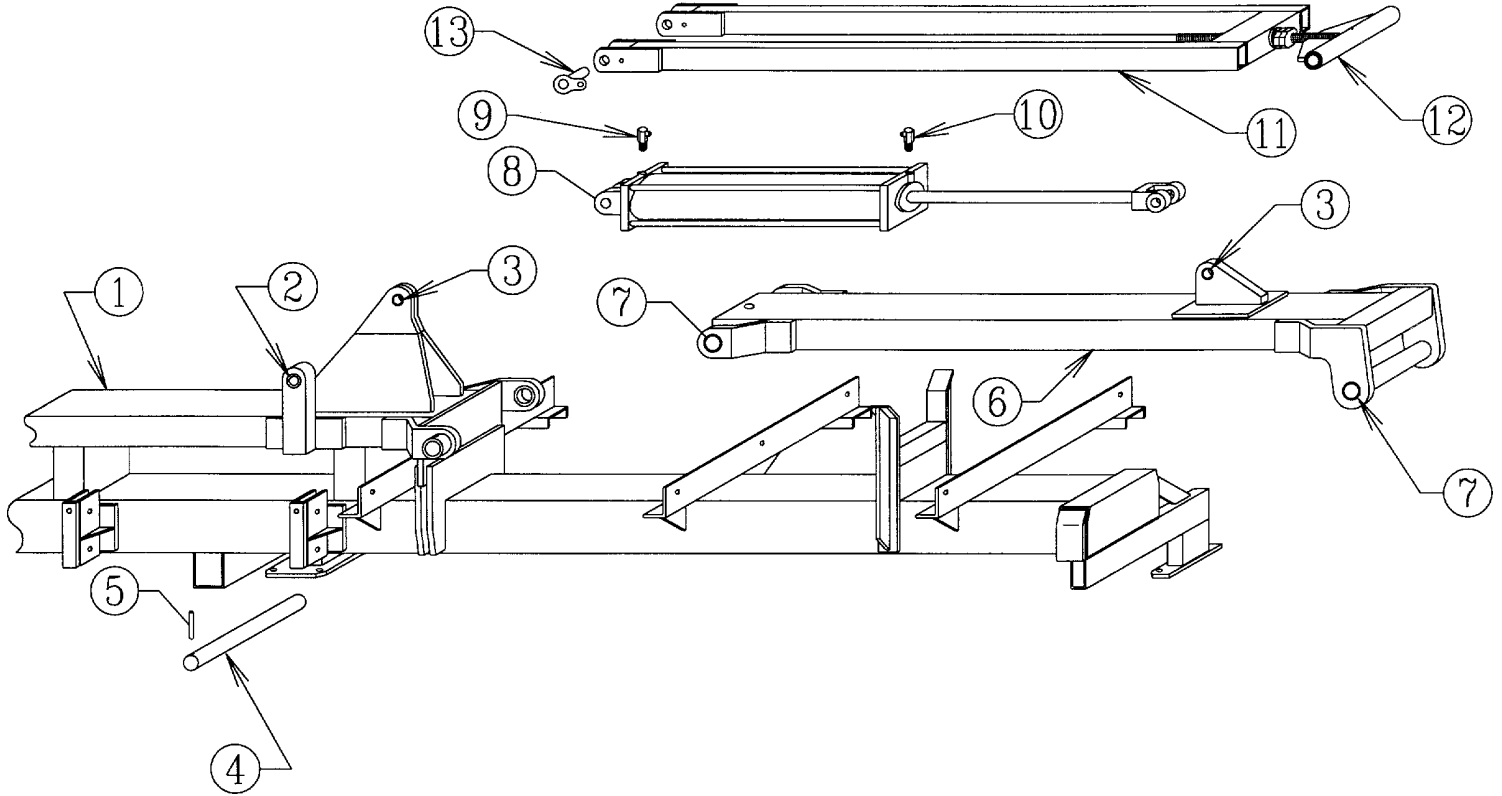
<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ. FOR 1 MACHINE</u>
1	301954	100	Four Basket Frame -- 1 1/4" Brg. - 2 row.....	-
-	301955	150	Six Basket Frame 38" -- 1 1/4" Brg. - 3 row.....(Not Illustrated)	4
2	301290	20 1/2	Arm -- Rolling Baskets.....	12
-	411551	-	Hex Bolt -- 1/2" x 3" - Gr 5 - Zinc.....	12
-	410008	-	Lock Nut -- 1/2" - Zinc.....	12
3	202729	5 1/2	Connecting Angle - Rolling Baskets.....	12
-	411545	-	Hex Bolt -- 1/2" x 1 1/2" NC - Gr 5 - Zinc.....(Not Illustrated)	24
-	410008	-	Lock Nut -- 1/2" - Zinc.....(Not Illustrated)	24
4	415108	1/2	1/2" U-Bolt x 2 1/2" x 4" Leg - Grade 5.....	24
-	410008	-	Lock Nut -- 1/2" - Zinc.....(Not Illustrated)	48
5	301948	41 1/4	Front Rolling Basket Only -- 1 1/4" Shaft.....	12
-	202749	2.7	Blade Only for Front Rolling Baskets.....(Not Illustrated)	-
6	301949	41 1/4	Rear Rolling Basket Only -- 1 1/4" Shaft.....	12
-	202750	2.7	Blade Only for Rear Rolling Baskets.....(Not Illustrated)	-
7	482024	2	1 1/4" Cast Flange Bearing Assm RB.....	48
-	481288	-	1 1/4" Bearing Only w/Lock Collar RB.....(Not Illustrated)	-
-	411534	-	Hex Bolt -- 7/16" x 1 1/2" NC - Gr 5 - Zinc...(Outside Bearings) ...	32
-	204145	-	Bearing Spacer...(Inside Bearings)	16
-	411539	-	Hex Bolt -- 7/16" x 3 1/2" NC - Gr 5 - Zinc...(Inside Bearings)	32
-	410007	-	Lock Nut -- 7/16" NC - Zinc	64
8	411237	1	Hex Bolt -- 5/8" x 8" NC - Gr 2 - Zinc.....	12
-	200412	-	Formed Head Holder.....	12
-	410009	-	Lock Nut -- 5/8" NC - Zinc.....	12
-	202350	-	Cup Washer for Spring.....	12
9	471006	1 1/2	Compression Spring.....	12

**16 ROW @ 30”
STACKER LEVEL BANDER**

Model No. 3642

3642 - 16 Row 30" Stacking Level Bander

CENTER SECTION



USE ONLY



W & A REPLACEMENT PARTS

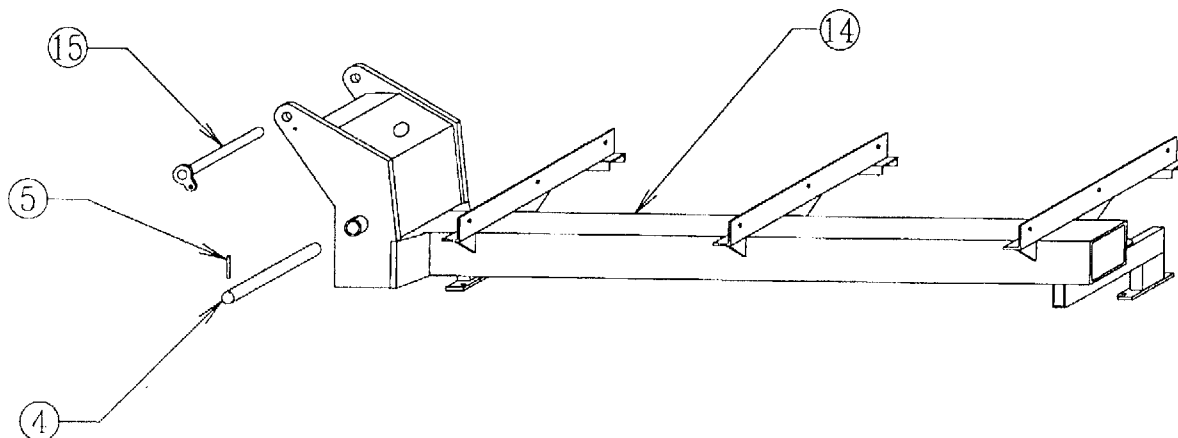
3642 - 16 Row 30" Stacking Level Bander

CENTER SECTION

Item No.	Part No.	Wt. Lbs.	Description	Qty. Req'd for 1 Machine
1	301913	1664	Center Section - 16 Row @ 30"	1
2	401084	¼	Form 1 Bushing -- 1-1/2" OD x 1-1/4" ID x 1-1/2" Long	4
3	401080	¼	Form 1 Bushing -- 1-1/2" OD x 1-1/4" ID x 1" Long	4
4	203948	14¼	2" Pivot Pin x 16-1/4"	4
-	413124	-	Machine Washer -- 3" OD x 2" ID x 10 Ga	8
5	416133	-	Roll Pin -- 1/2" x 3-1/2"	4
6	301802	265	Power Arm -- Top Leveling Stacker	2
7	401118	½	Bushing -- 2.376" OD x 2.006" ID x 2" Long	8
-	450004	-	1/4" Drive-in Grease Fitting	4
8	476029	126	Hydraulic Cylinder -- 5" x 30" (w/Pins)	2
-	477056	-	Seal Kit -- 5" x 24" & 5" x 30" Lion Cyl. 2" Rod (for above Cyl) .	-
9	446188	¼	1/2" x 1/2" Swivel Orifice Elbow	2
10	446188	¼	1/2" x 1/2" Swivel Orifice Elbow	2
-	785103	½	3/8" Hydraulic Hose x 103"	2
-	785120	½	3/8" Hydraulic Hose x 120"	2
11	301820	88	Leveling Arm (For 1½" Dia. Rod)	2
12	301819	19¾	Leveling Arm End – 1½" Dia.Rod	2
-	410032	1	Lock Nut -- 1-1/2" NF Nylon Insert - Zinc	2
-	412024	¾	Hex Nut -- 1-1/2" - 6 - Gr 2 - Zinc	2
-	413120	-	Machine Washer -- 1-1/2" ID x 10 Ga	2
-	450004	-	1/4" Drive-in Grease Fitting	2
-	401095	-	Form 1 Bushing -- 1-7/8" OD x 1-1/2" ID x 1"Long	4
13	301824	1¾	Small Pin -- 1-1/4" x 2-1/2" Stacker Bar	4
-	411545	-	Hex Bolt -- 1/2" x 1-1/2" NC - Gr 5 - Zinc	4
-	413008	-	Flat Washer -- 1/2" - Zinc	4
-	413508	-	Lock Washer -- 1/2" - Zinc	4

3642 - 16 Row 30" Stacking Level Bander

WING

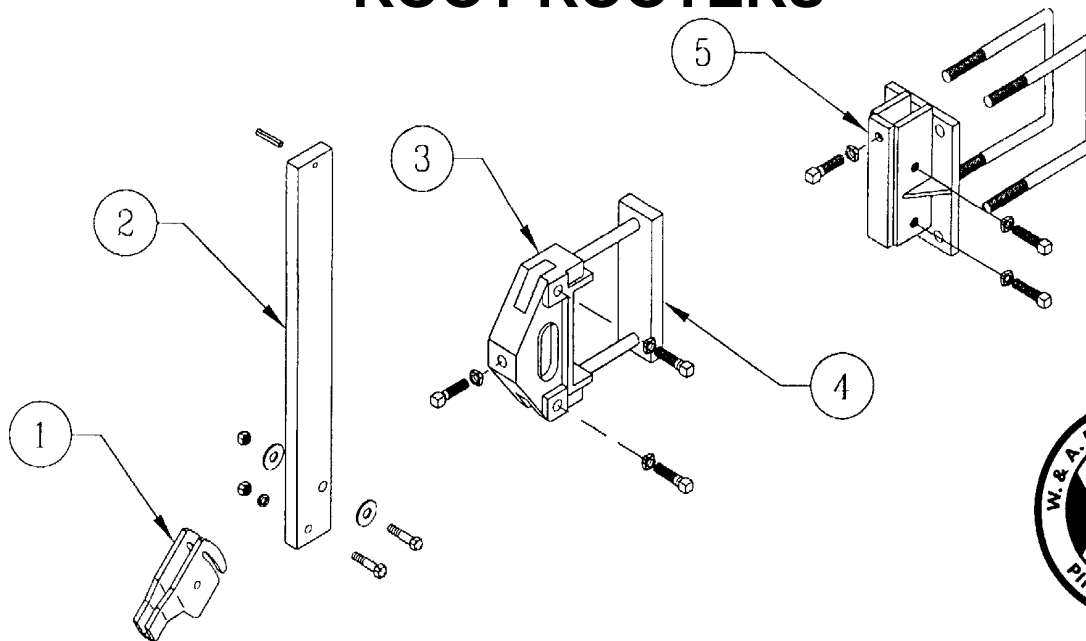


<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ. FOR 1 MACHINE</u>
4	203948	14¼	2" Pivot Pin x 16-1/4"	4
-	413124	-	Machine Washer -- 3" OD x 2" ID x 10 Ga	8
5	416133	-	Roll Pin -- 1/2" x 3-1/2"	4
14	301914	607	Wing – RH 16 Row @ 30"	1
-	301915	607	Wing – LH 16 Row @ 30" (Shown)	1
15	301825	8	Top Pin -- Top Leveling Stacker	2
-	411545	-	Hex Bolt -- 1/2" x 1-1/2" NC - Gr 5 - Zinc	2
-	413008	-	Flat Washer -- 1/2" - Zinc	2
-	413508	-	Lock Washer -- 1/2" - Zinc	2



3642 - 16 Row 30" Stacking Level Bander

ROOT ROOTERS

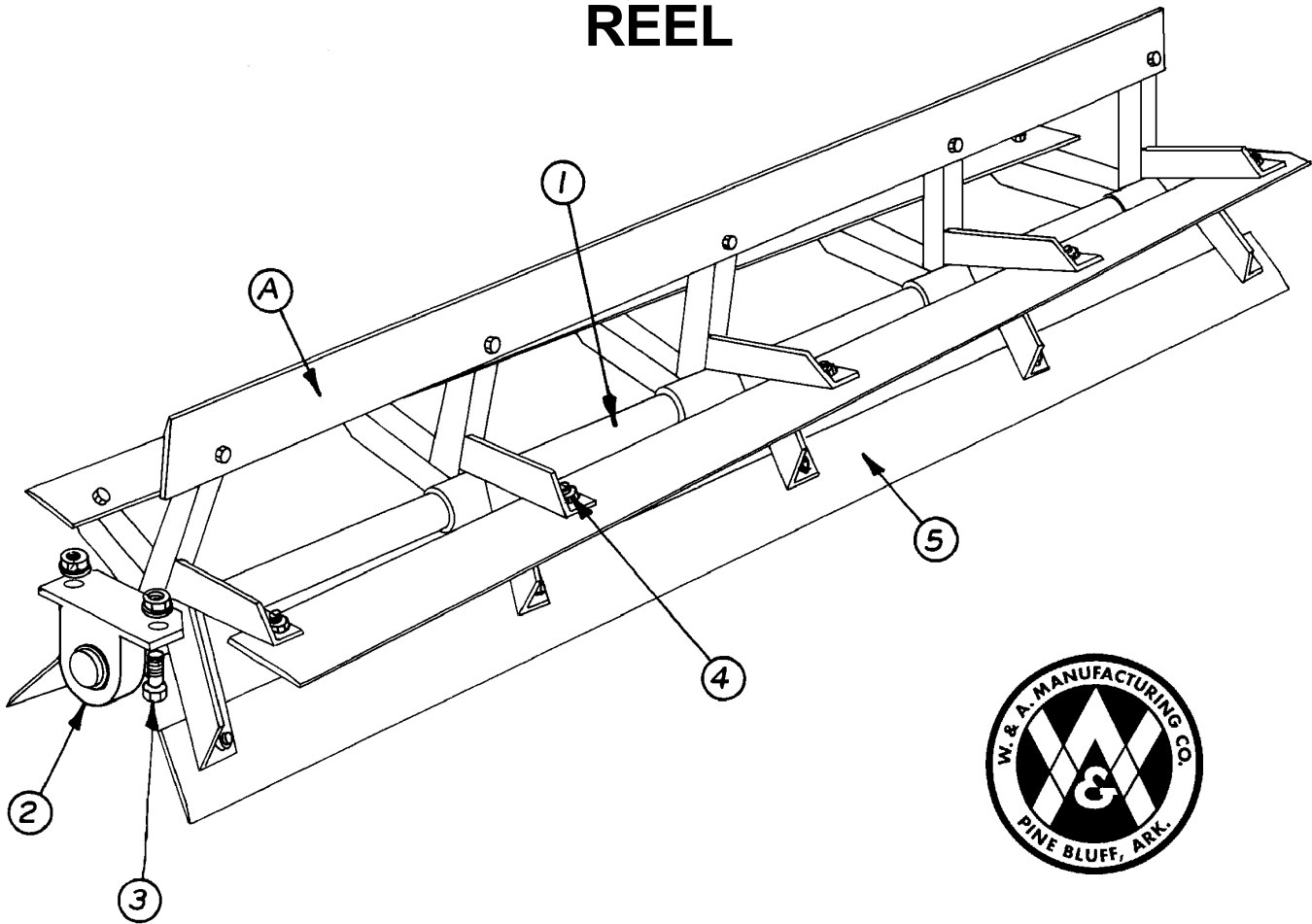


<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ. FOR 1 MACHINE</u>
1	300244	3½	Friction Trip Foot -- Root Roter	16
-	411186	-	Hex Bolt -- 1/2" x 2-1/2" NC - Gr 2 - Zinc	32
-	412008	-	Hex Nut -- 1/2" - 13 - Gr 2 - Zinc	32
-	413508	-	Lock Washer -- 1/2" - Zinc	32
-	413008	-	Flat Washer -- 1/2" - Zinc	32
2	201557	23¼	Vertical Root Roter Shank -- 28"	14
N/I	201561	-	Vertical Shank 3" Offset - RH	1
-	201562	-	Vertical Shank 3" Offset - LH	1
-	416120	-	3/8" x 2" Roll Pin - Zinc	16
3	479069	13½	Bolt-On Shank Holder	12
-	414829	-	Square Head Set Screw, 5/8" x 2"	36
-	412310	-	Square Nut -- 5/8" - 11 - Gr 2 - Zinc	36
-	412410	-	Jam Nut -- 5/8" - 11 - Gr 2 - Zinc	36
4	204274	9	Backing Plate	12
-	411601	1¼	Hex Bolt -- 3/4" x 8-1/2" - Gr 5 - Zinc	24
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc	24
-	413512	-	Lock Washer -- 3/4" - Zinc	24
5	302036	19½	Center Bolt-On Shank Holder	2
-	415004	2½	3/4" Sq. U-Bolt x 7" x 9" Leg	4
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc	8
-	413512	-	Lock Washer -- 3/4" - Zinc	8
-	414829	-	Square Head Set Screw, 5/8" x 2"	12
-	412410	-	Jam Nut -- 5/8" - 11 - Gr 2 - Zinc	12
N/I	474016	4½	16" Mixed Land Sweep (1/4")	16
-	411834	-	Plow Bolt -- 7/16" x 2" NC - Gr 5 - #3 - Zinc	16
-	411836	-	Plow Bolt -- 7/16" x 3" NC - Gr 5 - #3 - Zinc	16
-	412007	-	Hex Nut -- 7/16" - 14 - Gr 2 - Zinc	32
-	413507	-	Lock Washer -- 7/16" - Zinc	32

NOTE: On 16@ 30" Row Level Bander -- TWO Shank Holders are welded on frame.

3642 - 16 Row 30" Stacking Level Bander

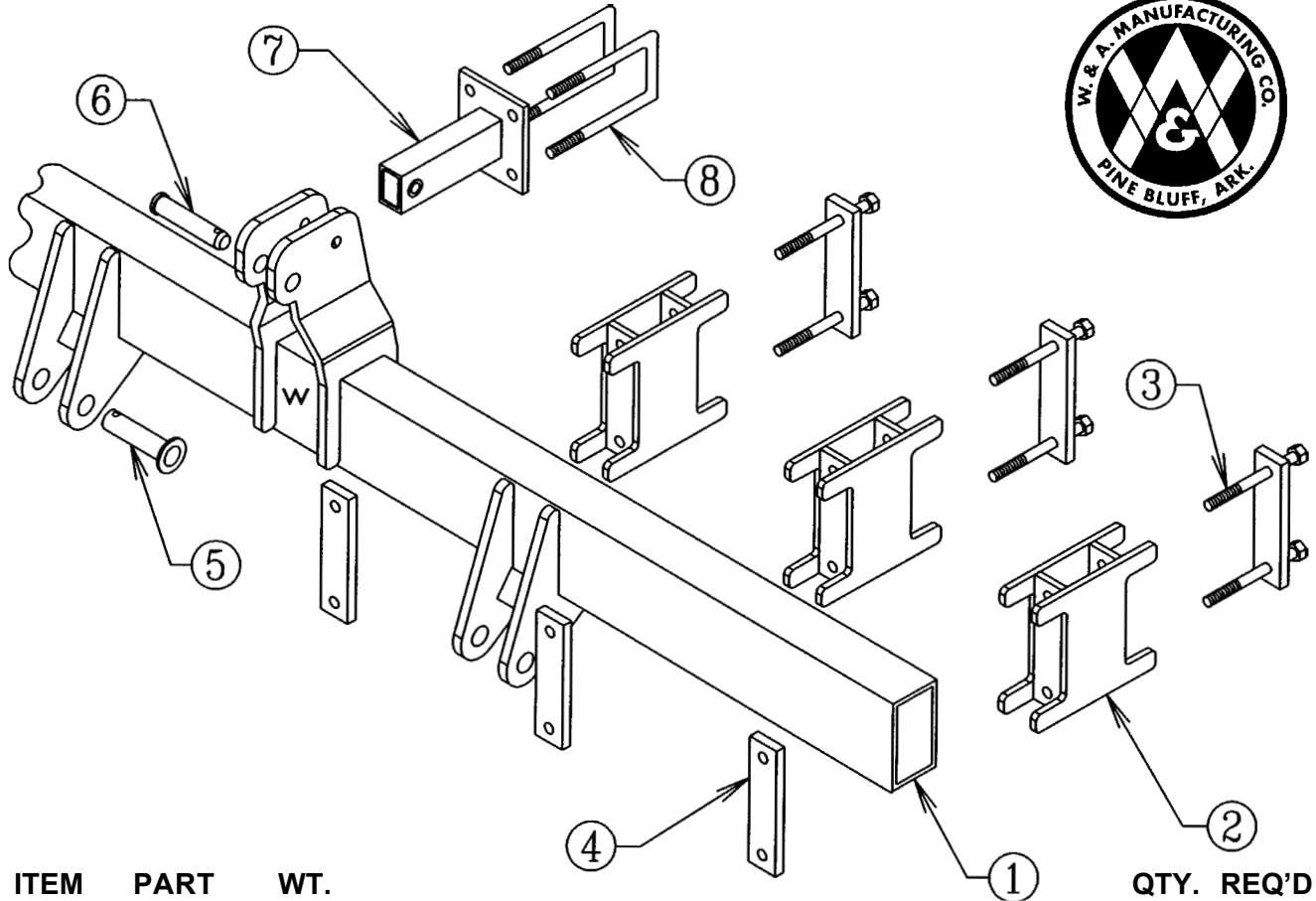
REEL



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D FOR 1 MACHINE</u>
A	770022	350	Complete Spiral 110" Reel w/Bearings	4
1	301068	191	1-15/16" x 118" Shaft w/7 support brackets only	4
2	482101	4	1-15/16" Pillow Block & Bearing	8
-	481215	1	1-15/16" Bearing w/Lock Collar	-
-	480006	3	Pillow Block for 1-15/16" Bearing	-
3	411562	1/4	Hex Bolt -- 5/8" x 2-1/2" NC - Gr. 5 - Zinc	16
-	410009	-	Lock Nut -- 5/8" NC - Zinc	16
-	413010	-	Flat Washer -- 5/8" - Zinc	16
4	411211	-	Hex Bolt -- 5/8" x 1-1/4" NC - Gr. 2 - Zinc	140
-	410009	-	Lock Nut -- 5/8" NC - Zinc	140
5	202180	32	Spiral Pulvamer Blade x 110" (9/32" x 4" x 110")	20

3642 - 16 Row 30" Stacking Level Bander

HITCH ASSEMBLY

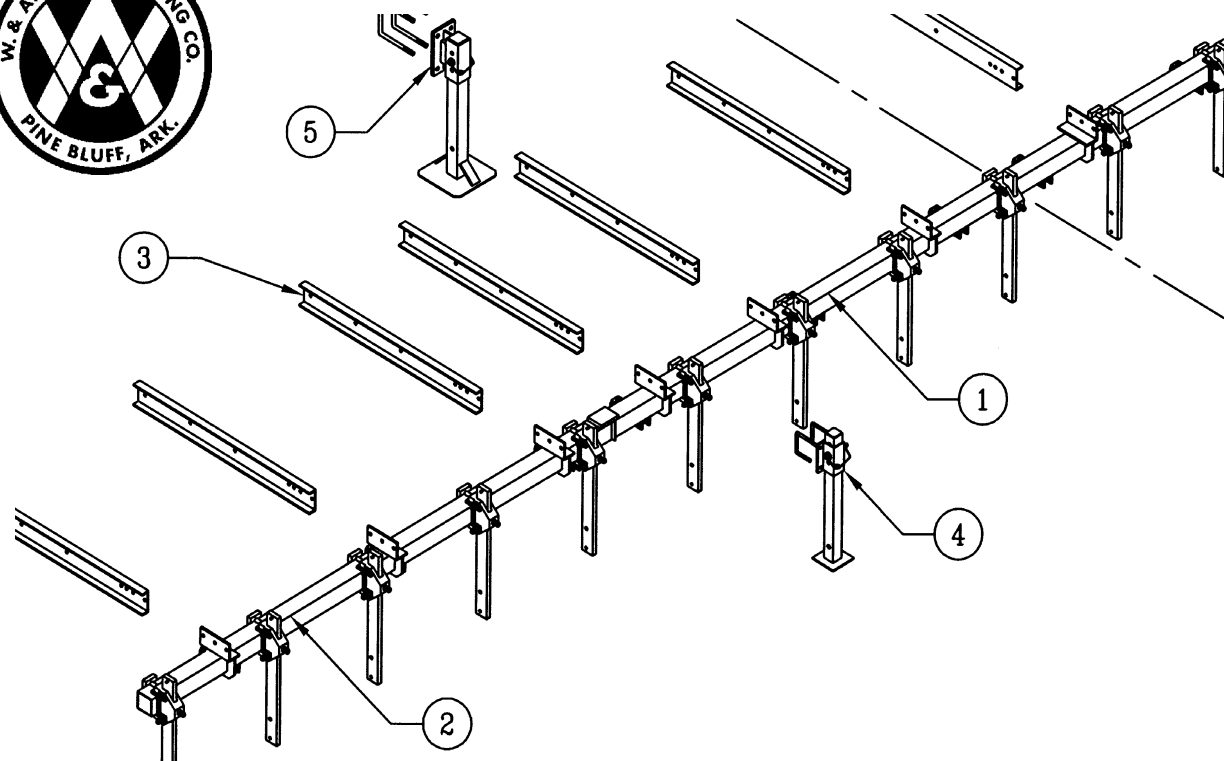


ITEM NO.	PART NO.	WT. LBS.	DESCRIPTION	QTY. REQ'D FOR 1 HITCH
1	301869	374	Extended Hitch -- 16 @ 30" Stacker Level Bander	1
2	302014	25	5" Spacer Block.....	6
3	203960	5	Backing Plate	6
-	411604	1¼	Hex Bolt -- 3/4" x 10" - Gr 5 - Zinc (Back Plate)	12
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc (Back Plate)	29
-	413512	-	Lock Washer -- 3/4" - Zinc (Back Plate).....	29
4	203960	5	Backing Plate -- Top Leveling Stacker	6
-	411598	½	Hex Bolt -- 3/4" x 6-1/2" NC - Gr 5 - Zinc (Front Plate)	12
5	300837	3	Pull Pin -- 1-7/16" x 6"	2
-	416207	-	7/16" Klik Pin - Zinc	2
6	416698	2	1-1/4" Top Link Pin - Zinc	1
-	416207	-	7/16" Klik Pin - Zinc	1
7	301836	11	Top Connector, 5" Spacer Blocks	1
-	411594	¾	Hex Bolt -- 3/4" x 5" NC - Gr 5 - Zinc	1
8	415006	2	3/4" Sq. U-Bolt x 4" x 8-1/2" Leg.....	2

3642 - 16 Row 30" Stacking Level Bander

REAR BASKET FRAME

2011 and Later

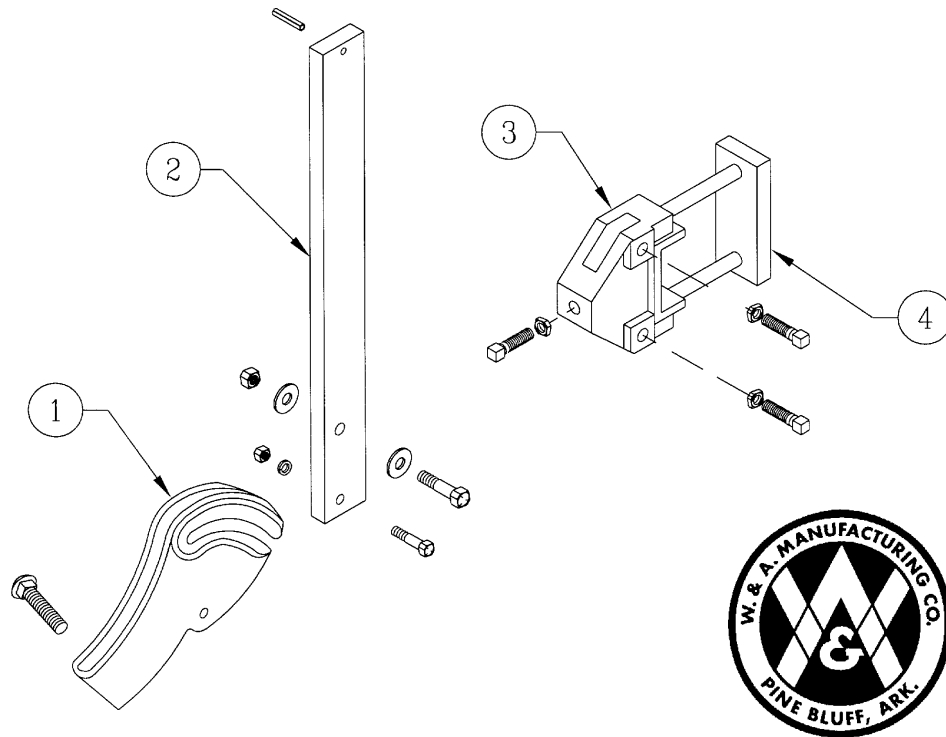


<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY REQ'D</u>
1	302213	321	Center Clamp and Basket Holder (227-1/4" Tube)	1
2	302214	181	RH Wing Holder (128-1/2" Tube)	1
-	302215	181	LH Wing Holder (128-1/2" Tube) Shown	1
3	204023	27½	Connecting Channel (5" x 51" with 7 Holes)	12
4	301860	7½	Rear Stand Bracket for 4" Sq. Tube	2
-	301856	21	Parking Stand Leg	2
-	415010	1	5/8" U-Bolt x 4" x 5-1/4" Leg	4
-	412010	-	Hex Nut -- 5/8" - 11 - Gr. 2 - Zinc	8
-	413510	-	Lock Washer -- 5/8" Zinc	8
-	416230	¾	3/4" Safety Lock Pin x 5-1/2" OAL - Zinc	2
5	302222	19½	Holder - Front Parking Stand (Used w/Rear Busters)	2
-	302223	29	Stand	2
-	415004	2½	3/4" U-Bolt x 7" x 9" Leg	4
-	412012	-	Hex Nut -- 3/4"	8
-	413512	-	Lock Washer -- 3/4"	8
-	416230	¾	Safety Lock Pin -- 3/4" x 5-1/2"	2

3642 - 16 Row 30" Stacking Level Bander

4" BOLT-ON SHANK HOLDER

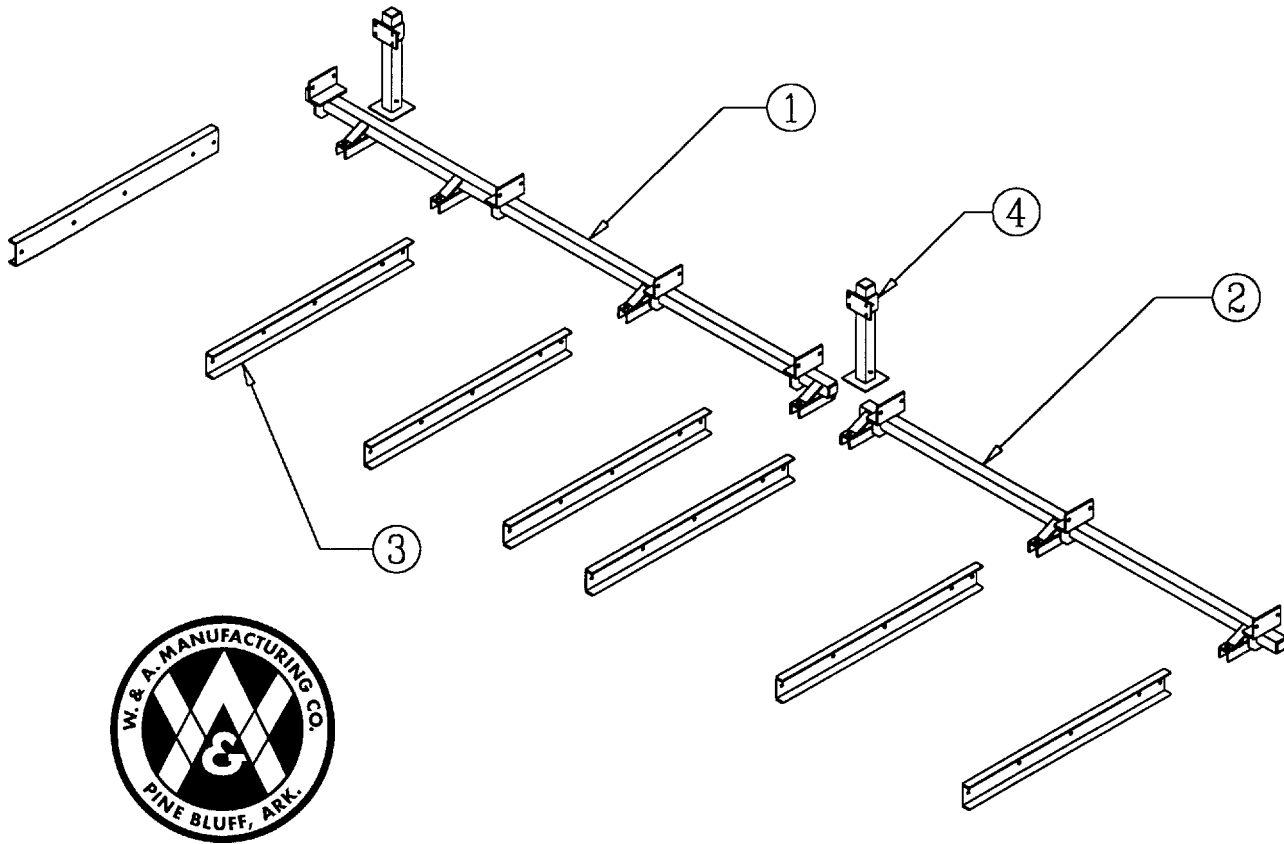
Optional



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D</u>
1	479075	6½	Friction Trip Foot	17
-	411549	-	Hex Bolt -- 1/2" x 2-1/2" NC - Gr. 5 - Zinc	17
-	411563	½	Hex Bolt -- 5/8" x 3" NC - Gr. 5 - Zinc	17
-	411794	½	Carriage Bolt -- 3/4" x 3-1/2" NC - Gr. 5 - Zinc	17
-	410009	-	Lock Nut -- 5/8" NC - Zinc	17
-	410012	-	Lock Nut -- 3/4" NC - Zinc	17
-	412008	-	Hex Nut -- 1/2" - 13 - Gr. 2 - Zinc	17
-	413056	-	Flat Washer, Heavy -- 5/8" - Zinc	34
-	413058	-	Flat Washer, Heavy -- 3/4" - Zinc	34
-	413508	-	Lock Washer -- 1/2" - Zinc	17
2	204210	25	Vertical Shank, C1080	15
-	416120	-	Roll Pin -- 3/8" x 2" - Zinc	17
3	479065	10¼	Bolt-On Shank Holder - 4" Sq. Tube	17
-	414829	-	Square Head Set Screw -- 5/8" x 2"	51
-	412010	-	Hex Nut -- 5/8"	51
-	412410	-	Jam Nut -- 5/8" - 11 - Gr. 2 - Zinc	51
4	204275	6	Backing Plate	17
-	411595	7¾	Hex Bolt -- 3/4" x 5-1/2" - Gr. 5 - Zinc	34
-	412012	-	Hex Nut -- 3/4" - 10 - Gr. 2 - Zinc	34
-	413512	-	Lock Washer -- 3/4" - Zinc	34
N/I	302002	28	3" Offset Shank - RH	1
N/I	302003	28	3" Offset Shank - LH	1
N/I	474031	7¼	#11N Furrower	17

3642 - 16 Row 30" Stacking Level Bander

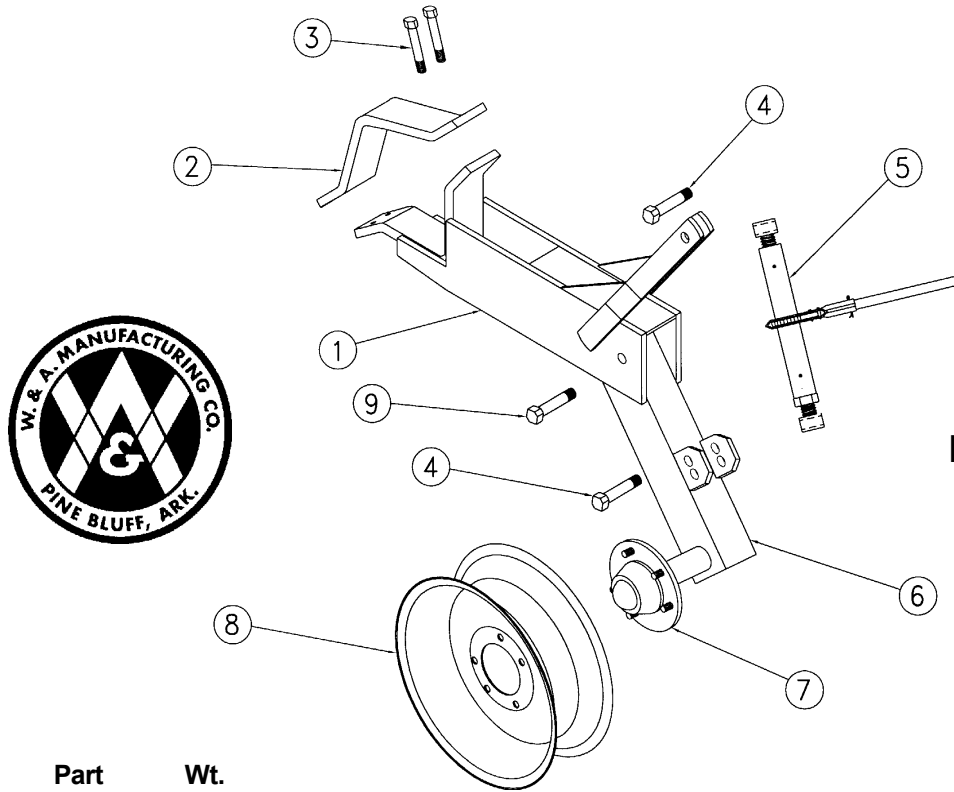
REAR BASKET FRAME 2010 and Prior



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ.</u>
1	301852	203	Center Basket Holder.....(2-1/2" Sq. Tube)	1
2	301853	102	Wing Basket Holder –RH.....	1
-	301854	102	Wing Basket Holder –LH (Shown)	1
3	204023	27½	Connecting Channel –51"	12
-	411560	-	Hex Bolt -- 5/8" x 1-1/2" NC - Gr 5 - Zinc.....	60
-	412010	-	Hex Nut -- 5/8" - 11 - Gr 2 - Zinc.....	60
-	413510	-	Lock Washer -- 5/8" - Zinc	60
4	301855	6	Parking Stand Bracket	2
-	301856	21	Parking Stand Leg	2
-	415108	½	1/2" U-Bolt x 2-1/2" x 4" Leg - Grade 5	4
-	412008	-	Hex Nut -- 1/2" - 13 - Gr 2 - Zinc.....	8
-	413508	-	Lock Washer -- 1/2" - Zinc	8
-	416230	¾	3/4" Safety Lock Pin x 5-1/2" OAL - Zinc	2

3642 - 16 Row 30" Stacking Level Bander

RATCHET ADJ. GAUGE WHEELS



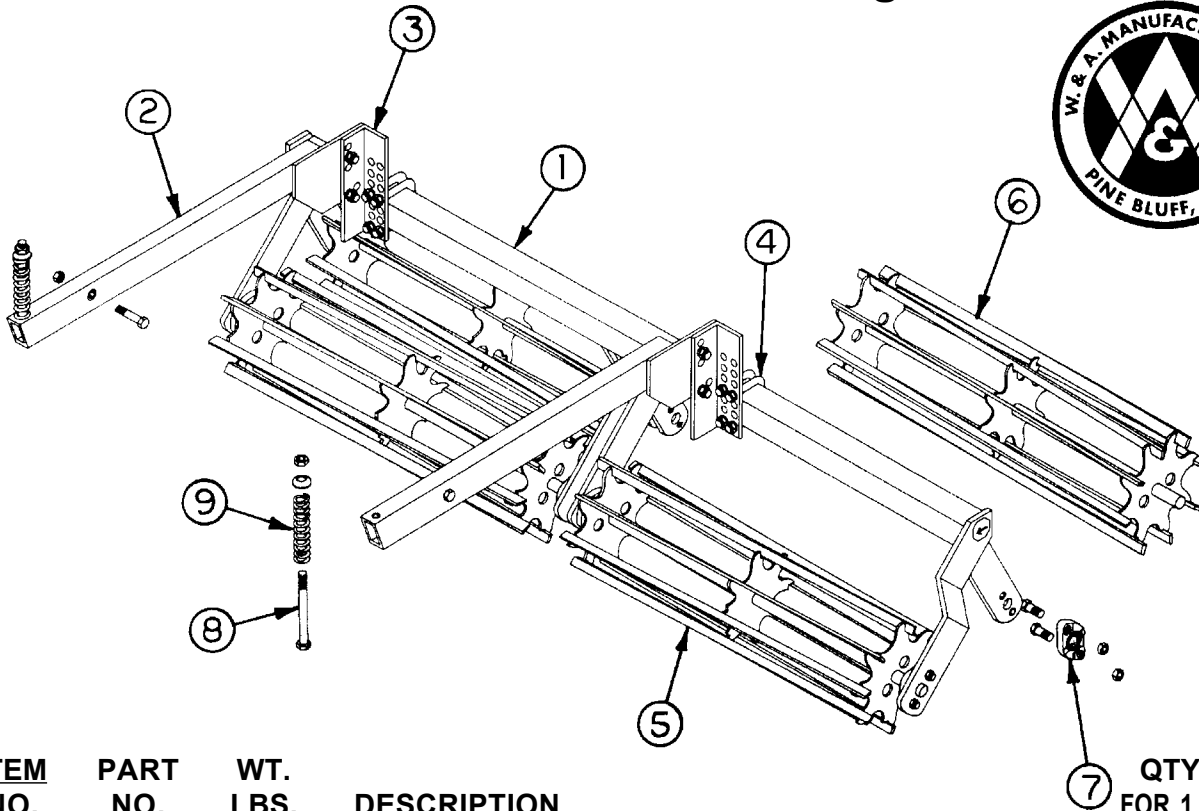
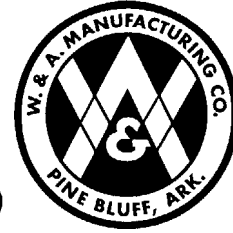
**No. 1338
& 1339**

Item No.	Part No.	Wt. Lbs.	Description	Qty. Req. for 1 Assembly
1	302225	60	Holder	1
2	203770	10	Backing Clamp for 7" x 7" Bar	1
3	411591	½	Hex Bolt -- 3/4" x 4" NC - Gr 5 - Zinc	4
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc	6
-	413512	-	Lock Washer -- 3/4" - Zinc	6
4	411591	½	Hex Bolt -- 3/4" x 4" NC - Gr 5 - Zinc	2
5	302025	11½	Ratchet Crank Assembly	1
6	302226	34¾	RH Leg w/Hub -- #1338 Gauge Wheel (Shown)	1
-	302227	34¾	LH Leg w/Hub -- #1338 Gauge Wheel	1
-	302228	38¾	RH 3" Offset Leg w/Hub -- #1339 Gauge Wheel	1
-	302229	38¾	LH 3" Offset Leg w/Hub -- #1339 Gauge Wheel	1
7	491119	11	5 Hole Hub Complete - Q-719	1
-	491007	9¾	Hub w/Cups Only - Q-719	1
-	481205	¼	Cone - Q719 - LM67048	1
-	496010	-	Outer Cup - Q719 - LM67010	1
-	481204	¼	Cone - Q719 - LM48548	1
-	496011	-	Inner Cup - Q719 - LM48510	1
-	497010	-	Grease Seal - Q719 - CR 15190	1
-	490006	¼	Hub Cap - Q719	1
-	490015	-	1/2" NF Lug Nut	5
-	490017	-	Drive-In Hub Bolt - Q719	5
-	412164	-	Slotted Nut -- 7/8" - 14 Spindle	1
-	490034	-	Spindle Washer -- 7/8" - Q719	1
8	493007	17	15" x 5" x 5 Hole Wheel	1
9	411594	¾	Hex Bolt -- 3/4" x 5" NC - Gr 5 - Zinc	1
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc	1
-	413512	-	Lock Washer -- 3/4" - Zinc	1

3642 - 16 Row 30" Stacking Level Bander

ROLLING BASKETS

1 1/4" Shaft and Bearings



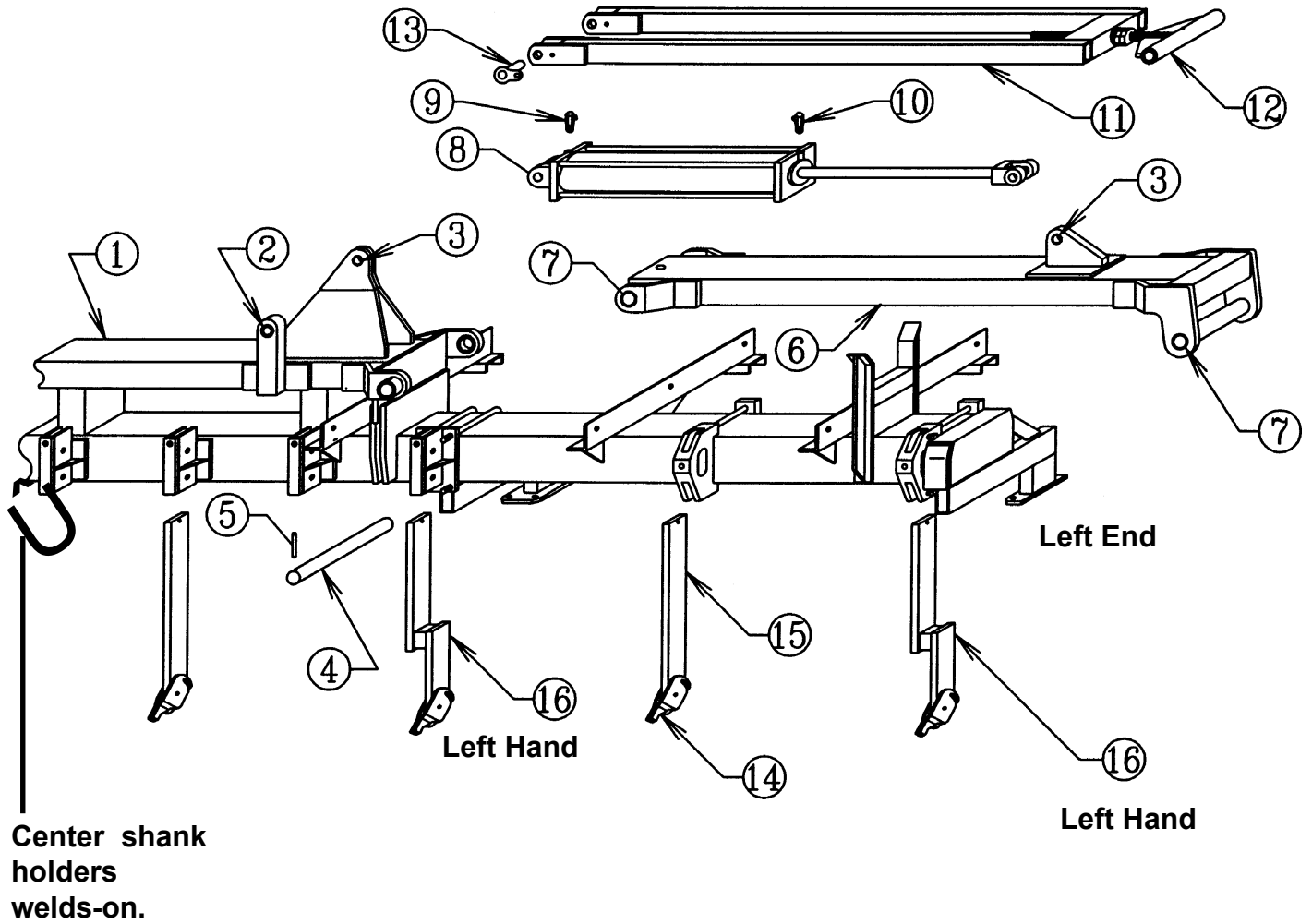
<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D FOR 1 MACHINE</u>
1	301954	100	Two Row Frame (Shown)	-
-	301955	150	Three Row Frame	4
2	301290	20 1/2	Arm -- Rolling Baskets	12
-	411551	-	Hex Bolt -- 1/2" x 3" - Gr 5 - Zinc	12
-	410008	-	Lock Nut -- 1/2" - Zinc	84
3	202729	5 1/2	Connecting Angle - Rolling Baskets	12
-	411545	-	Hex Bolt -- 1/2" x 1-1/2" NC - Gr 5 - Zinc	24
4	415108	1/2	1/2" U-Bolt x 2-1/2" x 4" Leg - Grade 5	24
5	301948	41 1/4	Front Rolling Basket Only -- 1-1/4" Shaft	12
-	202749	2.7	Front Blade Only for Rolling Baskets	-
6	301949	41 1/4	Rear Rolling Basket Only -- 1-1/4" Shaft	12
-	202750	2.7	Rear Blade Only for Rolling Baskets	-
7	482024	2	1-1/4" Cast Flange Bearing Assm RB	48
-	481288	-	1-1/4" Bearing Only w/Lock Collar RB	-
-	411534	-	Hex Bolt -- 7/16" x 1-1/2" NC - Gr 5 - Zinc (Outside Bearings) ..	32
-	204145	-	Bearing Spacer (Inside Bearings)	16
-	411539	-	Hex Bolt -- 7/16" x 3-1/2" NC - Gr 5 - Zinc (Inside Bearings)	32
-	410007	-	Lock Nut -- 7/16" NC - Zinc	64
8	411237	1	Hex Bolt -- 5/8" x 8" NC - Gr 2 - Zinc	12
-	200412	-	Formed Head Holder	12
-	410009	-	Lock Nut -- 5/8" NC - Zinc	12
-	202350	-	Cup Washer	12
9	471006	1 1/2	Compression Spring	12

**12 ROW @ 38" STACKER
BUSTER LEVEL BANDER**

Model No. 3668

3668 - 12 Row 38" Stacking Buster Level Bander

CENTER SECTION



3" Offset
2 RH on Right End of Center Section
2 LH on Left End of Center Section



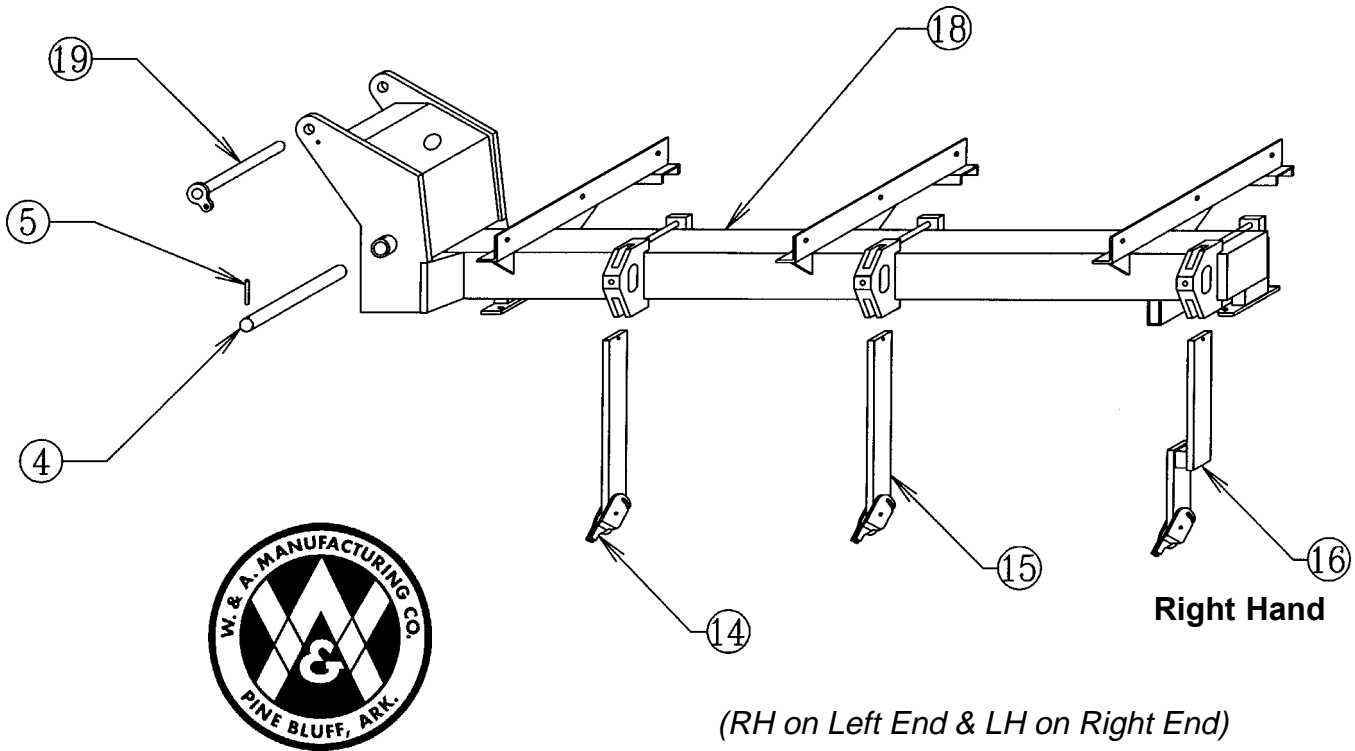
3668 - 12 Row 38" Stacking Buster Level Bander

CENTER SECTION

Item No.	Part No.	Wt. Lbs.	Description	Qty. Req'd for 1 Machine
1	301870	1674	Center Section	1
2	401084	¼	Form 1 Bushing -- 1-1/2" OD x 1-1/4" ID x 1-1/2" Long	4
3	401080	¼	Form 1 Bushing -- 1-1/2" OD x 1-1/4" ID x 1" Long	4
4	203948	14¼	2" Pivot Pin x 16-1/4"	2
-	413124	-	Machine Washer -- 3" OD x 2" ID x 10 Ga	4
5	416133	-	Roll Pin -- 1/2" x 3-1/2" - Zinc	2
6	301802	265	Power Arm -- Top Leveling Stacker	2
7	401118	½	Bushing -- 2.376" OD x 2.006" ID x 2" Long	8
-	450004	-	1/4" Drive-in Grease Fitting	4
8	476029	126	Hydraulic Cylinder -- 5" x 30" (w/Pins)	2
-	477056	-	Seal Kit -- 5" x 24" & 5" x 30" Lion Cyl. 2" Rod (for above Cyl) .	-
9	446188	¼	1/2" x 1/2" Swivel Orifice Elbow	2
10	444024	¼	Swivel, ½" x ½"	2
-	785103	½	3/8" Hydraulic Hose x 103"	2
-	785120	½	3/8" Hydraulic Hose x 120"	2
11	301820	88	Leveling Arm (For 1½" Dia. Rod)	2
12	301819	19¾	Leveling Arm End – 1½" Dia.Rod	2
-	410032	1	Lock Nut -- 1-1/2" NF Nylon Insert - Zinc	2
-	412024	¾	Hex Nut -- 1-1/2" - 6 - Gr 2 - Zinc	2
-	413120	-	Machine Washer -- 1-1/2" ID x 10 Ga	2
-	450004	-	1/4" Drive-in Grease Fitting	2
-	401095	-	Form 1 Bushing -- 1-7/8" OD x 1-1/2" ID x 1"Long	4
13	301824	1¾	Small Pin -- 1-1/4" x 2-1/2" Stacker Bar	4
-	411545	-	Hex Bolt -- 1/2" x 1-1/2" NC - Gr 5 - Zinc	4
-	413008	-	Flat Washer -- 1/2" - Zinc	4
-	413508	-	Lock Washer -- 1/2" - Zinc	4
14	479075	6½	Friction Trip Foot (See Page 5)	
15	204210	25	Vertical Shank C1080 (See Page 5)	
16	302003	28	3" Offset Shank – LH (See Page 5)	
-	302002	28	3" Offset Shank – RH (See Page 5)	

3668 - 12 Row 38" Stacking Buster Level Bander

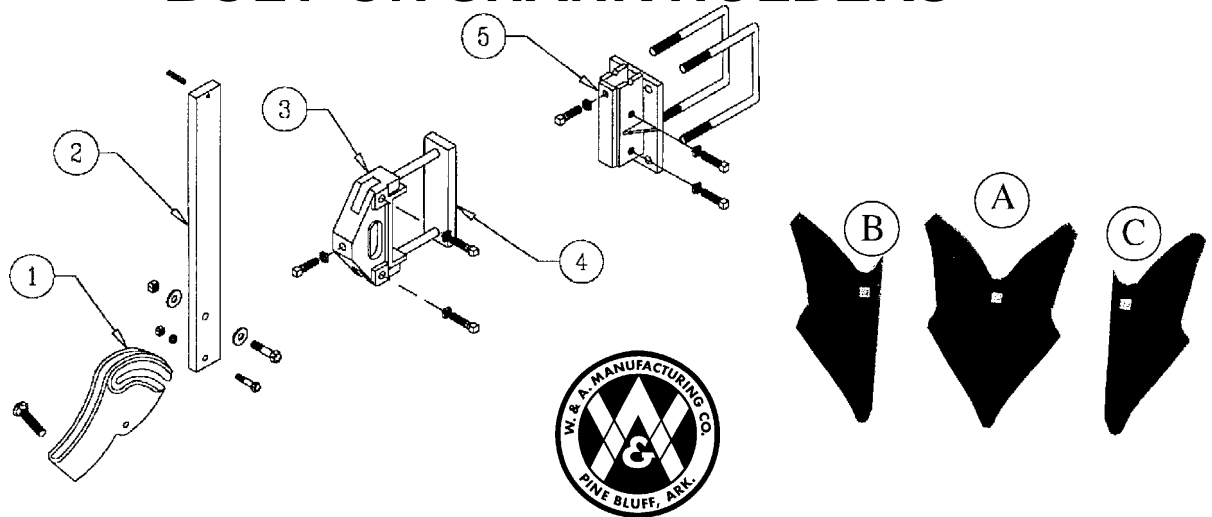
WING



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ.</u>
4	203948	14¼	2" Pivot Pin x 16-1/4"	4
-	413124	-	Machine Washer -- 3" OD x 2" ID x 10 Ga	8
5	416133	-	Roll Pin -- 1/2" x 3-1/2" - Zinc	4
14	479075	6½	Friction Trip Foot (See Page 5)	
15	204210	25	Vertical Shank – C1080 (See Page 5)	
17	302002	28	3" Offset Shank – RH (Shown) (See Page 5)	
-	302003	28	3" Offset Shank – LH (See Page 5)	
18	301872	592	Wing – LH (Shown)	1
-	301871	592	Wing – RH	1
19	301825	8	Top Pin -- Top Leveling Stacker	2
-	411545	-	Hex Bolt -- 1/2" x 1-1/2" NC - Gr. 5 - Zinc	2
-	413008	-	Flat Washer -- 1/2" - Zinc	2
-	413508	-	Lock Washer -- 1/2" - Zinc	2

3668 - 12 Row 38" Stacking Buster Level Bander

BOLT-ON SHANK HOLDERS

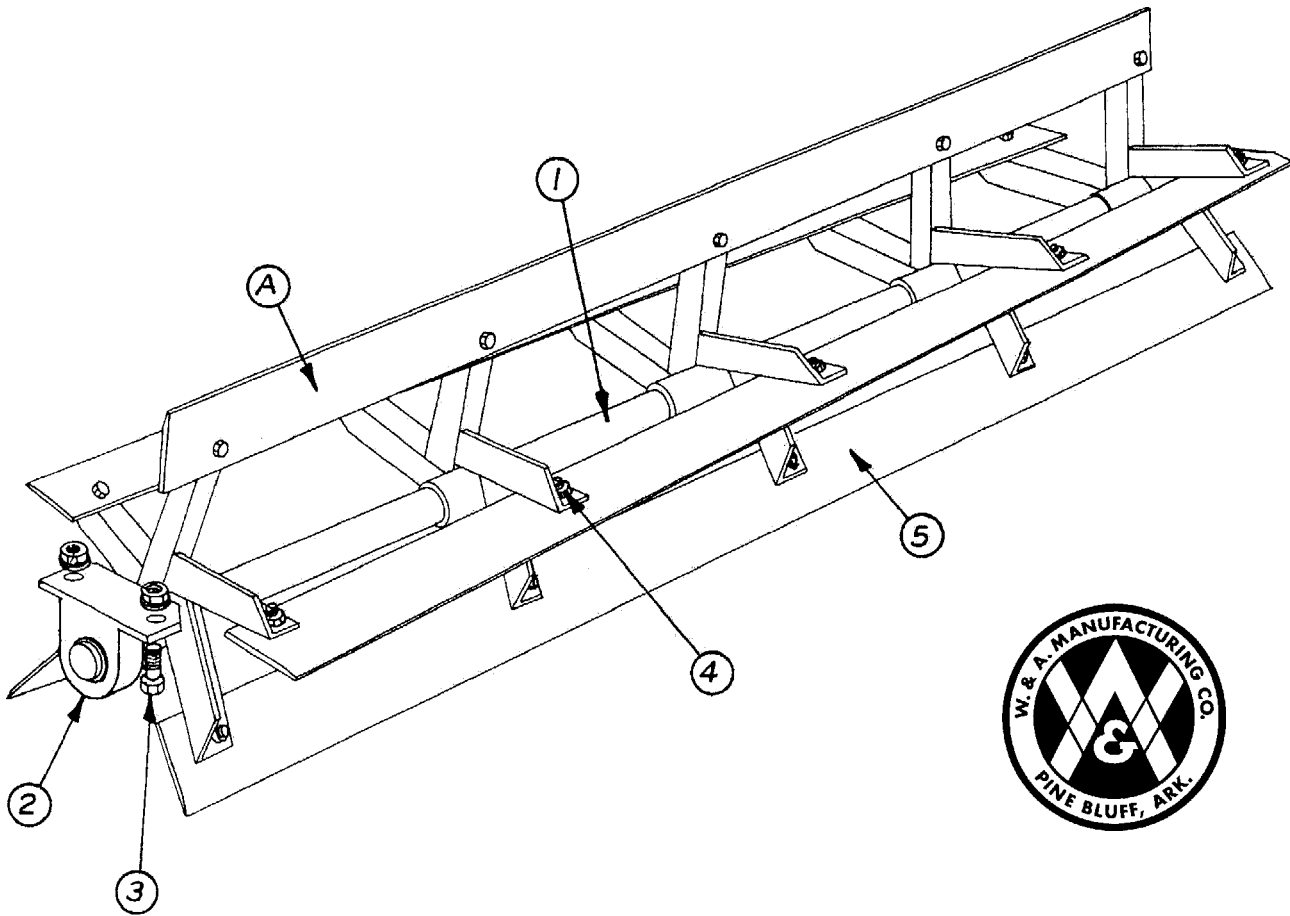


<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D FOR 12 ROW MACHINE</u>
1	479075	6½	Friction Trip Foot	13
-	411549	-	Hex Bolt -- 1/2" x 2-1/2" NC - Gr. 5 - Zinc	13
-	411563	½	Hex Bolt -- 5/8" x 3" NC - Gr. 5 - Zinc.....	13
-	411794	½	Carriage Bolt -- 3/4" x 3-1/2" NC - Gr. 5 - Zinc.....	13
-	410009	-	Lock Nut -- 5/8" NC - Zinc	13
-	410012	-	Lock Nut -- 3/4" NC - Zinc	13
-	412008	-	Hex Nut -- 1/2" - 13 - Gr. 2 - Zinc	13
-	413056	-	Flat Washer, Heavy -- 5/8" - Zinc.....	26
-	413058	-	Flat Washer, Heavy -- 3/4" - Zinc.....	13
-	413508	-	Lock Washer -- 1/2" - Zinc	13
2	204210	25	Vertical Shank, C1080	7
-	416120	-	Roll Pin -- 3/8" x 2" - Zinc	13
3	479069	13½	Bolt-On Shank Holder	10
-	414829	-	Square Head Set Screw -- 5/8" x 2"	30
-	412310	-	Square Nut -- 5/8" - 11 - Gr. 2 - Zinc	30
-	412410	-	Jam Nut -- 5/8" - 11 - Gr. 2 - Zinc	30
4	204274	9	Backing Plate	10
-	411601	1¼	Hex Bolt -- 3/4" x 8-1/2" - Gr. 5 - Zinc	20
-	412012	-	Hex Nut -- 3/4" - 10 - Gr. 2 - Zinc	20
-	413512	-	Lock Washer -- 3/4" - Zinc	20
5	302036	19½	Center Bolt-On Shank Holder	2
-	415004	2½	3/4" Sq. U-Bolt x 7" x 9" Leg	4
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc.....	8
-	413512	-	Lock Washer -- 3/4" Zinc	8
-	414829	-	Square Head Set Screw -- 5/8" x 2"	9
-	412410	-	Jam Nut -- 5/8" - 11 - Gr 2 - Zinc	9
N/I	302002	28	3" Offset Shank – RH.....	3
N/I	302003	28	3" Offset Shank – LH	3
A	474031	7¼	#11N Furrower.....(11" Top Width)	11
B	204215		#11N End Furrower -- RH.....	1
C	204216		#11N End Furrower -- LH	1

NOTE: On 12@ 38" Row Stack Buster Level Bander -- ONE Shank Holder is welded on frame.

3668 - 12 Row 38" Stacking Buster Level Bander

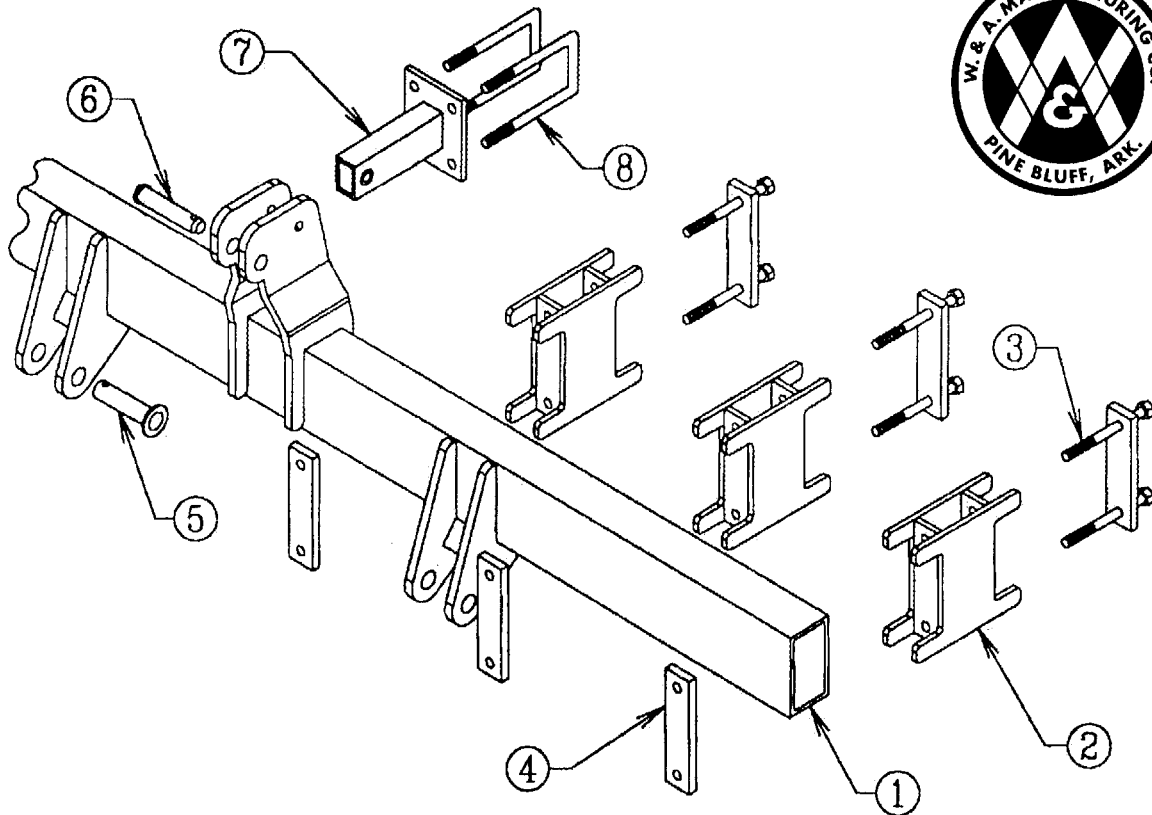
REEL



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D FOR 1 MACHINE</u>
A	770020	235	Spiral 6 Foot Reel Complete w/Bearings	3
-	770021	340	Spiral 106" Reel Complete w/Bearings (for Wings) ..	2
1	300451	116	77" Reel Shaft w/5 Support Brackets*	3
-	301067	187	114" Reel Shaft w/7 Support Brackets*	2
2	482101	4	1-15/16" Pillow Block Bearing Complete	10
-	481215	1	1-15/16" Bearing w/Lock Collar	-
-	480006	3	Pillow Block for 1-15/16" Bearing	-
3	411562	-	Hex Bolt -- 5/8" x 2-1/2" NC - Gr 5 - Zinc	20
-	410009	-	Lock Nut -- 5/8" NC - Zinc	20
-	413010	-	Flat Washer -- 5/8" - Zinc	20
4	411211	-	Hex Bolt -- 5/8" x 1-1/4" NC - Gr. 2 - Zinc	145
-	410009	-	Lock Nut -- 5/8" NC - Zinc	145
5	200539	20	Spiral Pulvamer Blade x 72"	15
-	202168	31	Spiral Pulvamer Blade x 106"	10

3668 - 12 Row 38" Stacking Buster Level Bander

HITCH ASSEMBLY

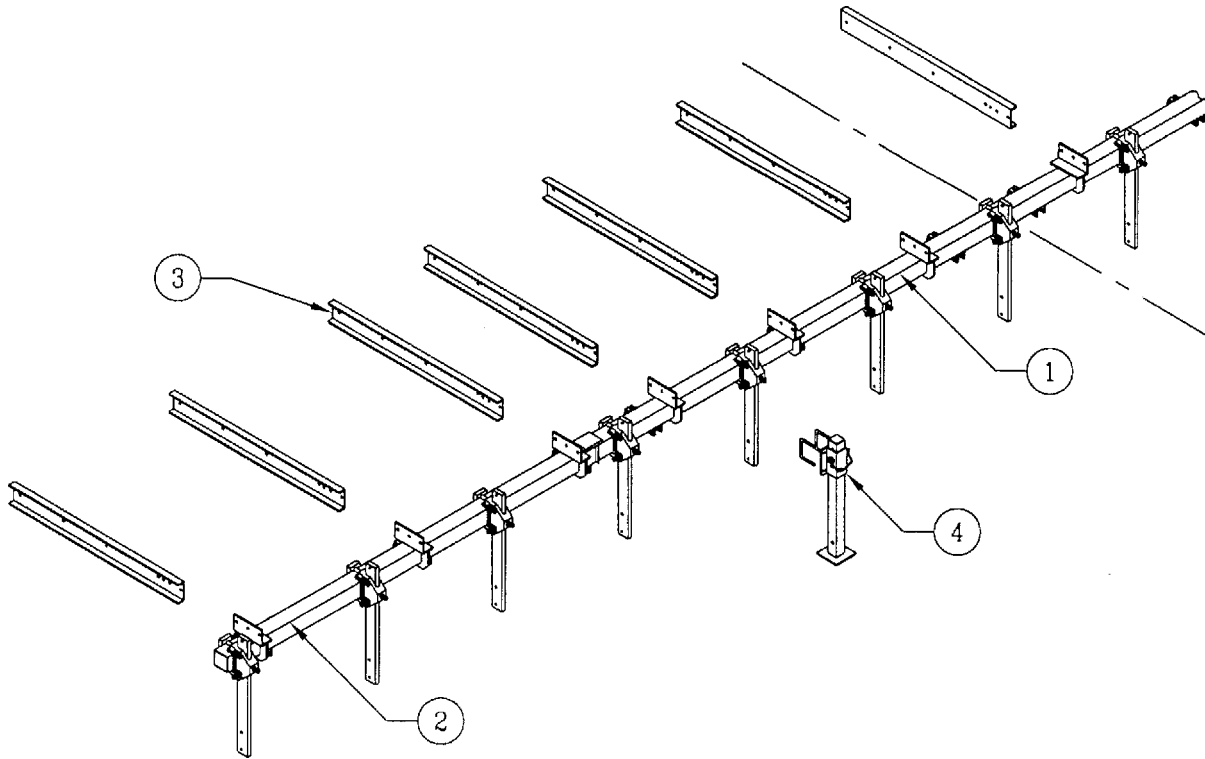


ITEM NO.	PART NO.	WT. LBS.	DESCRIPTION	QTY. REQ'D FOR 1 HITCH
1	301833	361	Wide Hitch -- Top Leveling Stacker	1
2	302014	25	5" Spacer Block	6
3	203960	5	Backing Plate	6
-	411604	1¼	Hex Bolt -- 3/4" x 10" - Gr 5 - Zinc (Back Plate)	12
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc (Back Plate)	29
-	413512	-	Lock Washer -- 3/4" - Zinc (Back Plate)	29
4	203960	5	Backing Plate -- Top Leveling Stacker	6
-	411598	½	Hex Bolt -- 3/4" x 6-1/2" NC - Gr 5 - Zinc (Front Plate)	12
5	300837	3	Pull Pin -- 1-7/16" x 6"	2
-	416207	-	7/16" Klik Pin - Zinc	2
6	416698	2	1-1/4" Top Link Pin - Zinc	1
-	416207	-	7/16" Klik Pin - Zinc	1
7	301836	11	Top Connector, 5" Spacer Blocks (Short)	1
-	411594	¾	Hex Bolt -- 3/4" x 5" NC - Gr 5 - Zinc	1
8	415006	2	3/4" Sq. U-Bolt x 4" x 8-1/2" Leg	2

3668 - 12 Row 38" Stacking Buster Level Bander

4" REAR BASKET FRAME

2011 and Later



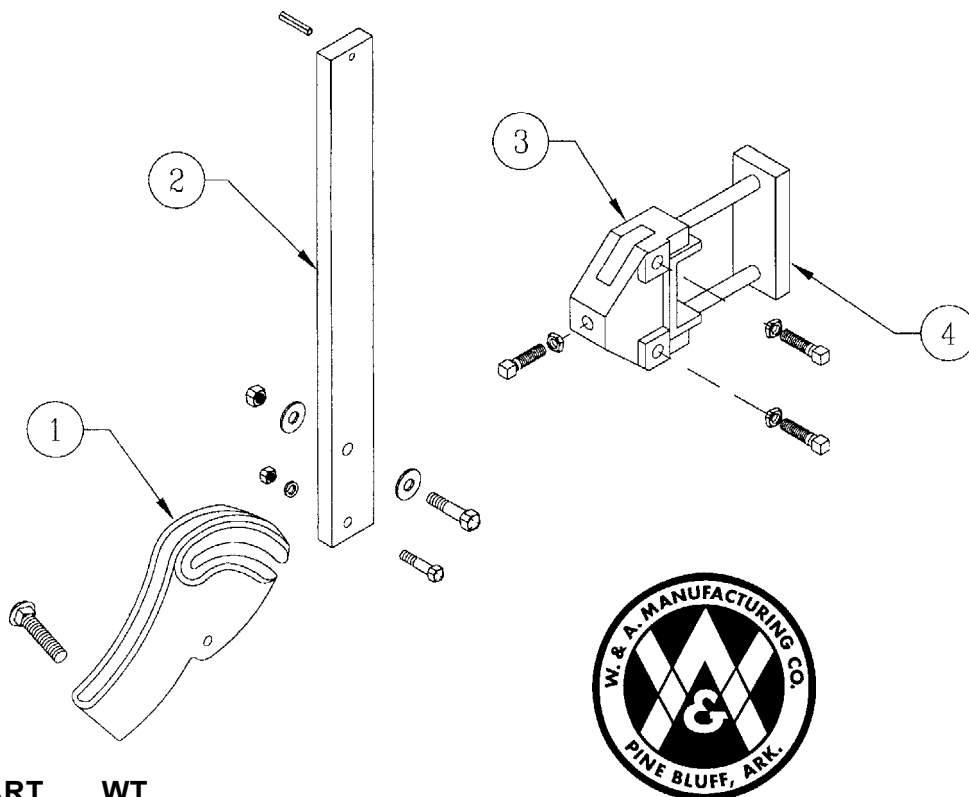
<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY REQ'D</u>
1	302210	335	Center Clamp and Basket Holder (241-3/4" Tube)	1
2	302211	154	RH Wing Holder (110-1/4" Tube)	1
-	302212	154	LH Wing Holder (110-1/4" Tube) Shown	1
3	204023	27½	Connecting Channel (5" x 51" with 7 Holes)	12
4	301860	7½	Rear Stand Bracket for 4" Sq. Tube	2
-	301856	21	Parking Stand Leg	2
-	415010	1	5/8" U-Bolt x 4" x 5-1/4" Leg	4
-	412010	-	Hex Nut -- 5/8" - 11 - Gr. 2 - Zinc	8
-	413510	-	Lock Washer -- 5/8" Zinc	8
-	416230	¾	3/4" Safety Lock Pin x 5-1/2" OAL - Zinc	2



3668 - 12 Row 38" Stacking Buster Level Bander

4" BOLT-ON SHANK HOLDER

Optional

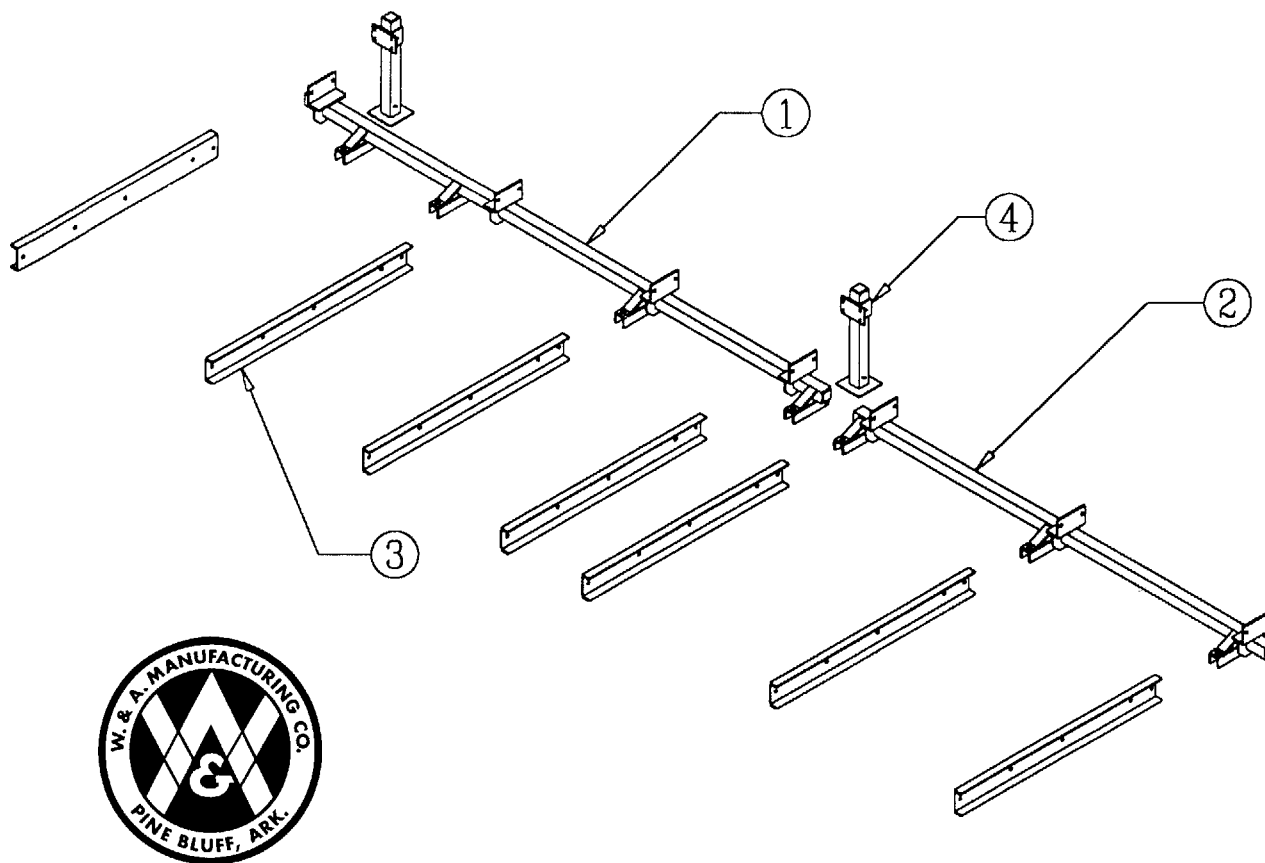


<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D</u>
1	479075	6½	Friction Trip Foot	13
-	411549	-	Hex Bolt -- 1/2" x 2-1/2" NC - Gr. 5 - Zinc	13
-	411563	½	Hex Bolt -- 5/8" x 3" NC - Gr. 5 - Zinc	13
-	411794	½	Carriage Bolt -- 3/4" x 3-1/2" NC - Gr. 5 - Zinc	13
-	410009	-	Lock Nut -- 5/8" NC - Zinc	13
-	410012	-	Lock Nut -- 3/4" NC - Zinc	13
-	412008	-	Hex Nut -- 1/2" - 13 - Gr. 2 - Zinc	13
-	413056	-	Flat Washer, Heavy -- 5/8" - Zinc	26
-	413058	-	Flat Washer, Heavy -- 3/4" - Zinc	26
-	413508	-	Lock Washer -- 1/2" - Zinc	13
2	204210	25	Vertical Shank, C1080	13
-	416120	-	Roll Pin -- 3/8" x 2" - Zinc	13
3	479065	10¼	Bolt-On Shank Holder - 4" Sq. Tube	13
-	414829	-	Square Head Set Screw -- 5/8" x 2"	39
-	412010	-	Hex Nut -- 5/8"	39
-	412410	-	Jam Nut -- 5/8" - 11 - Gr. 2 - Zinc	39
4	204275	6	Backing Plate	13
-	411595	7¾	Hex Bolt -- 3/4" x 5-1/2" - Gr. 5 - Zinc	26
-	412012	-	Hex Nut -- 3/4" - 10 - Gr. 2 - Zinc	26
-	413512	-	Lock Washer -- 3/4" - Zinc	26
N/I	474031	7¼	#11N Furrower	13

3668 - 12 Row 38" Stacking Buster Level Bander

2 1/2" REAR BASKET FRAME

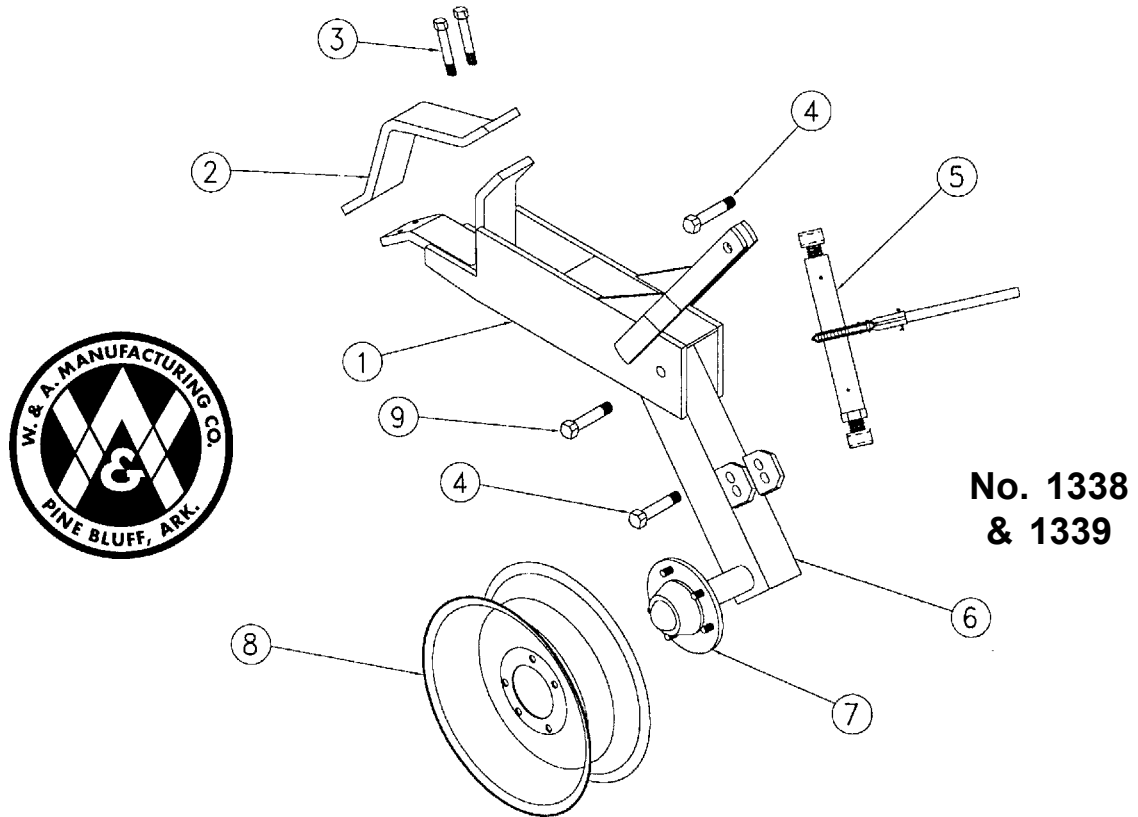
2010 and Prior



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ.</u>
1	301852	203	Center Basket Holder.....(2-1/2" Sq. Tube)	1
2	301853	102	Wing Basket Holder – RH	1
-	301854	102	Wing Basket Holder – LH	1
3	204023	27 1/2	Connecting Channel – 51"	12
-	411560	-	Hex Bolt -- 5/8" x1-1/2" NC - Gr. 5 - Zinc.....	60
-	412010	-	Hex Nut -- 5/8" - 11 - Gr. 2 - Zinc.....	60
-	413510	-	Lock Washer - 5/8" - Zinc	60
4	301855	6	Parking Stand Bracket.....	2
-	301856	21	Parking Stand Leg.....	2
-	415108	1/2	1/2" U-Bolt x 2-1/2" x 4" Leg - Grade 5	4
-	412008	-	Hex Nut -- 1/2" - 13 - Gr 2 - Zinc	8
-	413508	-	Lock Washer -- 1/2" - Zinc.....	8
-	416230	3/4	3/4" Safety Lock Pin x 5-1/2" OAL - Zinc	2

3668 - 12 Row 38" Stacking Buster Level Bander

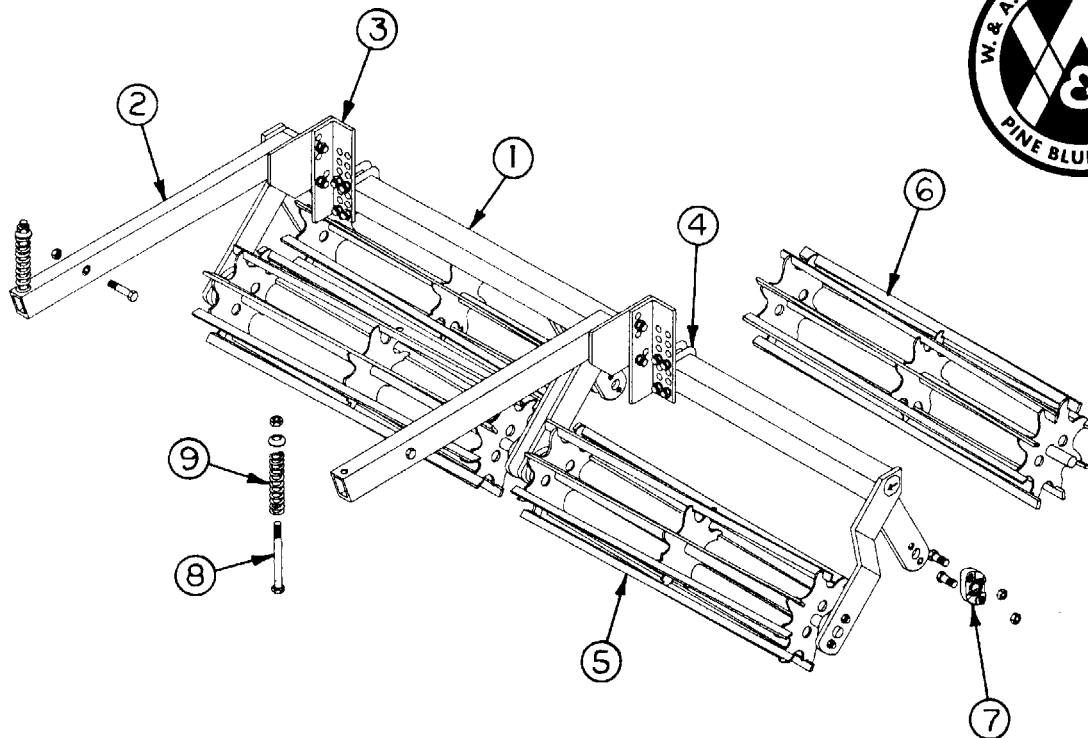
RATCHET ADJ. GAUGE WHEELS



Item No.	Part No.	Wt. Lbs.	Description	Qty. Req. for 1 Assembly
1	302225	60	Holder	1
2	203770	10	Backing Clamp for 7" x 7" Bar	1
3	411591	½	Hex Bolt -- 3/4" x 4" NC - Gr 5 - Zinc	4
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc	6
-	413512	-	Lock Washer -- 3/4" - Zinc	6
4	411591	½	Hex Bolt -- 3/4" x 4" NC - Gr 5 - Zinc	2
5	302025	11½	Ratchet Crank Assembly	1
6	302226	34¾	RH Leg w/Hub -- #1338 Gauge Wheel (Shown)	1
-	302227	34¾	LH Leg w/Hub -- #1338 Gauge Wheel	1
7	491119	11	5 Hole Hub Complete - Q-719	1
-	491007	9¾	Hub w/Cups Only - Q-719	1
-	481205	¼	Cone - Q719 - LM67048	1
-	496010	-	Outer Cup - Q719 - LM67010	1
-	481204	¼	Cone - Q719 - LM48548	1
-	496011	-	Inner Cup - Q719 - LM48510	1
-	497010	-	Grease Seal - Q719 - CR 15190	1
-	490006	¼	Hub Cap - Q719	1
-	490015	-	1/2" NF Lug Nut	5
-	490017	-	Drive-In Hub Bolt - Q719	5
-	412164	-	Slotted Nut -- 7/8" - 14 Spindle	1
-	490034	-	Spindle Washer -- 7/8" - Q719	1
8	493007	17	15" x 5" x 5 Hole Wheel	1
9	411594	¾	Hex Bolt -- 3/4" x 5" NC - Gr 5 - Zinc	1
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc	1
-	413512	-	Lock Washer -- 3/4" - Zinc	1

ROLLING BASKETS

1 1/4" Shaft and Bearings



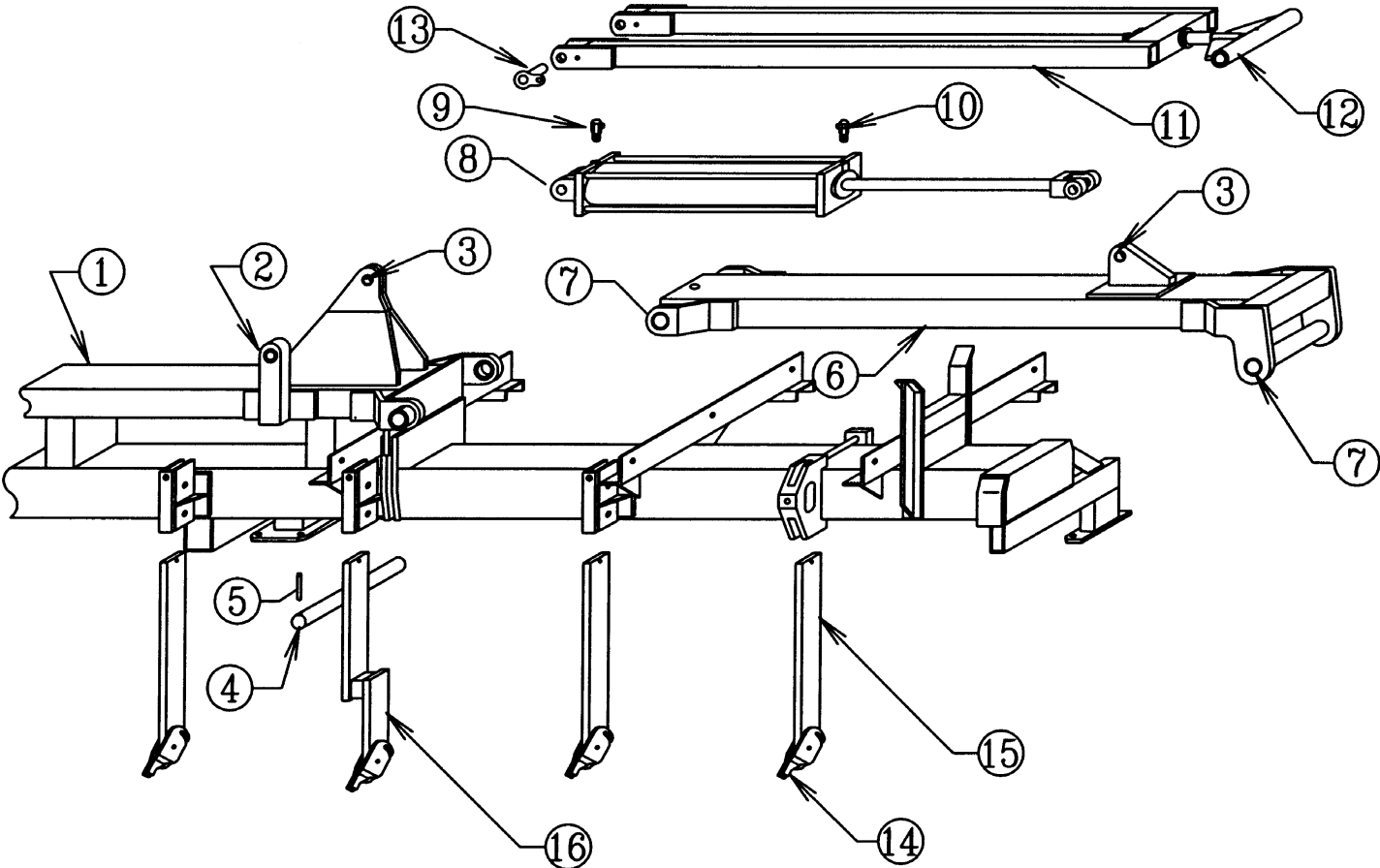
<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D FOR 1 MACHINE</u>
1	301954	100	Two Row Frame (Shown)	-
-	301955	150	Three Row Frame	4
2	301290	20½	Arm -- Rolling Baskets	12
-	411551	-	Hex Bolt -- 1/2" x 3" - Gr 5 - Zinc	12
-	410008	-	Lock Nut -- 1/2" - Zinc	84
3	202729	5½	Connecting Angle - Rolling Baskets	12
-	411545	-	Hex Bolt -- 1/2" x 1-1/2" NC - Gr 5 - Zinc	24
4	415108	½	1/2" U-Bolt x 2-1/2" x 4" Leg - Grade 5	24
5	301948	41¼	Front Rolling Basket Only -- 1-1/4" Shaft	12
-	202749	2.7	Front Blade Only for Rolling Baskets	-
6	301949	41¼	Rear Rolling Basket Only -- 1-1/4" Shaft	12
-	202750	2.7	Rear Blade Only for Rolling Baskets	-
7	482024	2	1-1/4" Cast Flange Bearing Assm RB	48
-	481288	-	1-1/4" Bearing Only w/Lock Collar RB	-
-	411534	-	Hex Bolt -- 7/16" x 1-1/2" NC - Gr 5 - Zinc (Outside Bearings) ..	32
-	204145	-	Bearing Spacer (Inside Bearings)	16
-	411539	-	Hex Bolt -- 7/16" x 3-1/2" NC - Gr 5 - Zinc (Inside Bearings)	32
-	410007	-	Lock Nut -- 7/16" NC - Zinc	64
8	411237	1	Hex Bolt -- 5/8" x 8" NC - Gr 2 - Zinc	12
-	200412	-	Formed Head Holder	12
-	410009	-	Lock Nut -- 5/8" NC - Zinc	12
-	202350	-	Cup Washer	12
9	471006	1½	Compression Spring	12

**16 ROW @ 30" STACKER
BUSTER LEVEL BANDER**

Model No. 3670

3670 - 16 Row 30" Stacking Buster Level Bander

CENTER SECTION



USE ONLY



W & A REPLACEMENT PARTS

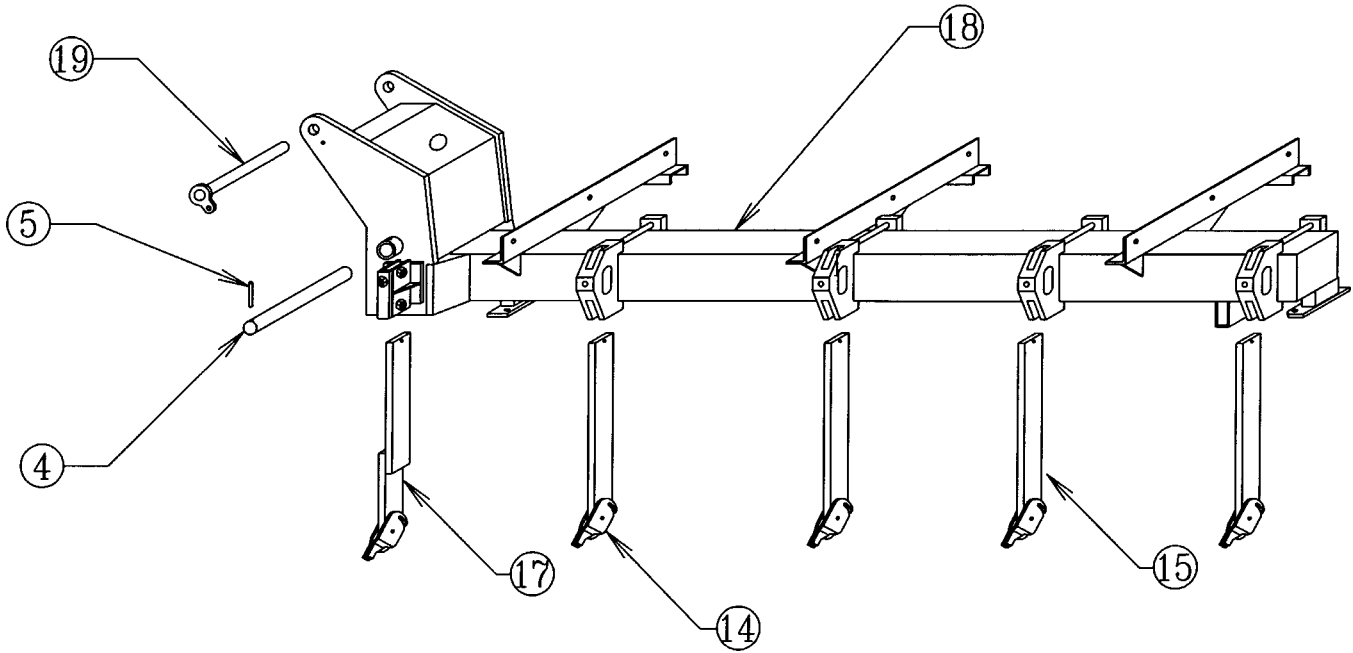
3670 - 16 Row 30" Stacking Buster Level Bander

CENTER SECTION

Item No.	Part No.	Wt. Lbs.	Description	Qty. Req'd for 1 Machine
1	301910	1715	Center Section	1
2	401084	¼	Form 1 Bushing -- 1-1/2" OD x 1-1/4" ID x 1-1/2" Long	4
3	401080	¼	Form 1 Bushing -- 1-1/2" OD x 1-1/4" ID x 1" Long	4
4	203948	14¼	2" Pivot Pin x 16-1/4"	4
-	413124	-	Machine Washer -- 3" OD x 2" ID x 10 Ga	8
5	416133	-	Roll Pin -- 1/2" x 3-1/2" - Zinc	4
6	301802	265	Power Arm -- Top Leveling Stacker	2
7	401118	½	Bushing -- 2.376" OD x 2.006" ID x 2" Long	8
	450004		1/4" Drive-in Grease Fitting	4
8	476029	126	Hydraulic Cylinder -- 5" x 30" (w/Pins)	2
-	477056	-	Seal Kit -- 5" x 24" & 5" x 30" Lion Cyl. 2" Rod (for above Cyl)	-
9	446188	¼	1/2" x 1/2" Swivel Orifice Elbow	2
10	446188	¼	1/2" x 1/2" Swivel Orifice Elbow	2
-	785103	½	3/8" Hydraulic Hose x 103"	2
-	785120	½	3/8" Hydraulic Hose x 120"	2
11	301820	88	Leveling Arm (For 1½" Dia. Rod)	2
12	301819	19¾	Leveling Arm End with Lock Nut -- 1½" Dia. Rod	2
-	410032	1	Lock Nut -- 1-1/2" NF Top Lock - Zinc	2
-	412024	¾	Hex Nut -- 1-1/2" - 6 - Gr 2 - Zinc	2
-	413120	-	Machine Washer -- 2-1/4" OD x 1-1/2" ID x 10 Ga	2
-	450004	-	1/4" Drive-in Grease Fitting	2
-	401095	-	Form 1 Bushing -- 1-7/8" OD x 1-1/2" ID x 1" Long	4
13	301824	1¾	Small Pin -- 1-1/4" x 2-1/2" Stacker Bar	4
-	411545	-	Hex Bolt -- 1/2" x 1-1/2" NC - Gr 5 - Zinc	4
-	413008	-	Flat Washer -- 1/2" - Zinc	4
-	413508	-	Lock Washer -- 1/2" - Zinc	4
14	479075	6½	Friction Trip Foot (See Page 5)	
15	204210	25	Vertical Shank C1080 (See Page 5)	
16	302003	28	3" Offset Shank -- LH (Shown) (See Page 5)	
-	302002	28	3" Offset Shank -- RH (See Page 5)	
17	302000	29	5" Offset Shank -- RH (See Page 5)	
-	302001	29	5" Offset Shank -- LH (See Page 5)	

3670 - 16 Row 30" Stacking Buster Level Bander

WING

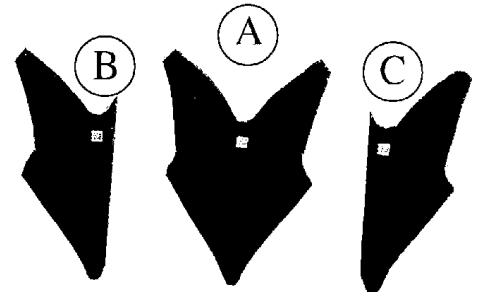
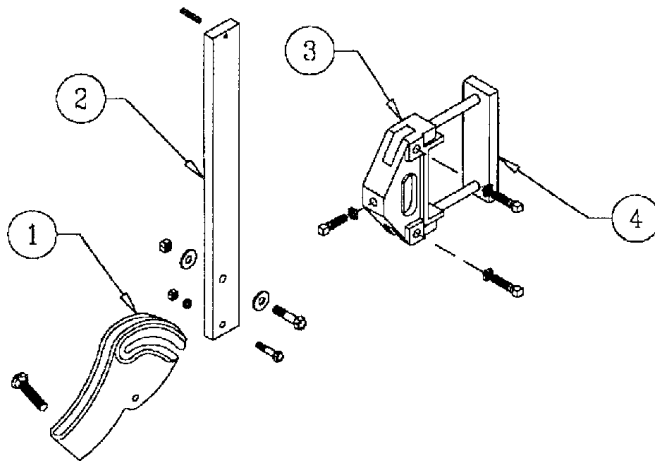


<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D FOR 1 MACHINE</u>
4	203948	14¼	2" Pivot Pin x 16-1/4"	4
-	413124	-	Machine Washer -- 3" OD x 2" ID x 10 Ga.	8
5	416133	-	Roll Pin -- 1/2" x 3-1/2" - Zinc	4
14	479075	6½	Friction Trip Foot (See Page 5)	
15	204210	25	Vertical Shank C1080 (See Page 5)	
17	302035	27¾	1" Offset Shank – LH (See Page 5)	
-	302034	27¾	1" Offset Shank – RH (Shown) (See Page 5)	
18	301912	635	Wing – LH (Shown)	1
-	301911	635	Wing – RH	1
19	301825	8	Top Pin -- Top Leveling Stacker	2
-	411545	-	Hex Bolt -- 1/2" x 1-1/2" NC - Gr. 5 - Zinc	2
-	413008	-	Flat Washer -- 1/2" - Zinc	2
-	413508	-	Lock Washer -- 1/2" - Zinc	2



3670 - 16 Row 30" Stacking Buster Level Bander

BOLT-ON SHANK HOLDERS

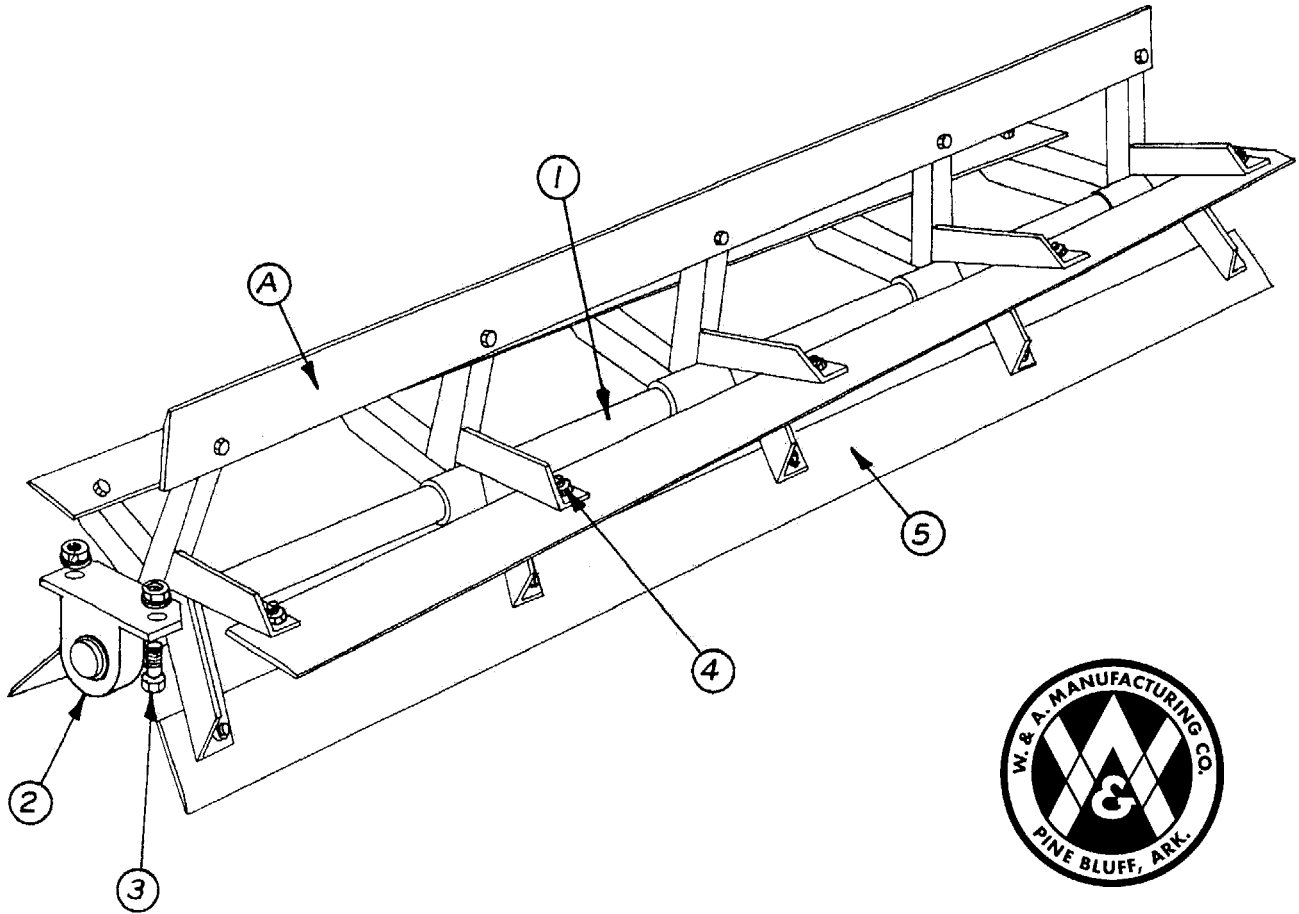


<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D FOR 16 ROW MACHINE</u>
1	479075	6½	Friction Trip Foot	17
-	411549	-	Hex Bolt -- 1/2" x 2-1/2" NC - Gr. 5 - Zinc	17
-	411563	½	Hex Bolt -- 5/8" x 3" NC - Gr. 5 - Zinc	17
-	411794	½	Carriage Bolt -- 3/4" x 3-1/2" NC - Gr. 5 - Zinc	17
-	410009	-	Lock Nut -- 5/8" NC - Zinc	17
-	410012	-	Lock Nut -- 3/4" NC - Zinc	17
-	412008	-	Hex Nut -- 1/2" - 13 - Gr. 2 - Zinc	17
-	413056	-	Flat Washer, Heavy -- 5/8" - Zinc	34
-	413058	-	Flat Washer, Heavy -- 3/4" - Zinc	17
-	413508	-	Lock Washer -- 1/2" - Zinc	17
2	204210	25	Vertical Shank C1080	13
-	416120	-	Roll Pin -- 3/8" x 2" - Zinc	17
3	479069	13½	Bolt-On Shank Holder - 7" Tool Bar	10
-	414828	-	Square Head Set Screw -- 5/8" x 1-3/4"	51
-	412310	-	Square Nut -- 5/8" - 11 - Gr. 2 - Zinc	30
-	412410	-	Jam Nut -- 5/8" - 11 - Gr. 2 - Zinc	51
4	204274	9	Backing Plate for Bolt-on Shank Holder 7"	10
-	411601	1¼	Hex Bolt -- 3/4" x 8-1/2" - Gr. 5 - Zinc	20
-	412012	-	Hex Nut -- 3/4" - 10 - Gr. 2 - Zinc	20
-	413512	-	Lock Washer -- 3/4" - Zinc	20
N/I	302034	25¼	1" Offset Shank – RH	1
N/I	302035	25¼	1" Offset Shank – LH	1
N/I	302002	28	3" Offset Shank – RH	1
N/I	302003	28	3" Offset Shank – LH	1
A	474031	7¼	#11N Furrower.....(11" Top Width)	15
B	204215		#11N End Furrower -- RH	1
C	204216		#11N End Furrower -- LH	1

NOTE: On 16@ 30" Row Stack Buster Level Bander -- FIVE Shank Holders are welded on frame and ONE Shank Holder welded on each Wing Frame.

3670 - 16 Row 30" Stacking Buster Level Bander

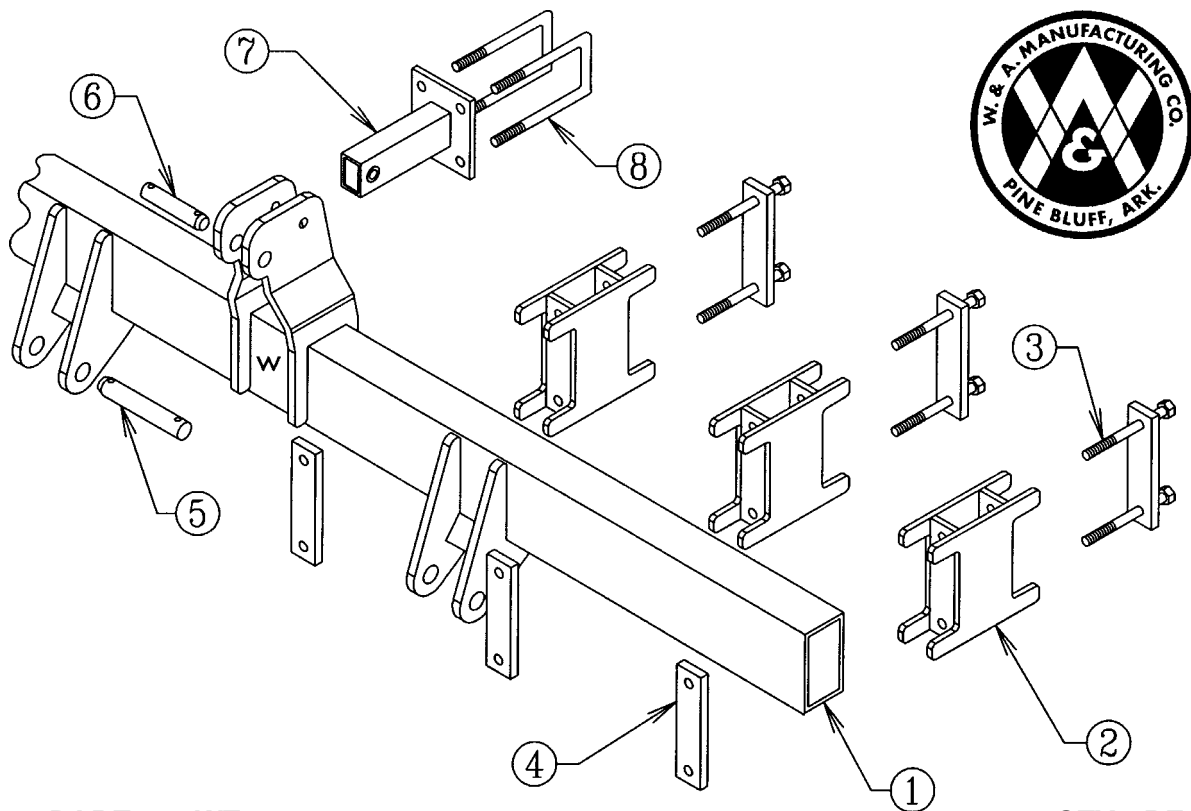
REEL



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D FOR 1 MACHINE</u>
A	770022	350	Spiral 110" Reel Complete w/Bearings	4
1	301068	191	1-15/16" x 118" Shaft w/7 support brackets only	4
2	482101	4	1-15/16" Pillow Block & Bearing Complete	8
-	481215	1	1-15/16" Bearing w/Lock Collar #G1115-KRRB-S1115K	-
-	480006	3	Pillow Block for 1-15/16" Bearing	-
3	411562	¼	Hex Bolt -- 5/8" x 2-1/2" NC - Gr. 5 - Zinc	16
-	410009	-	Lock Nut -- 5/8" NC - Zinc	16
-	413010	-	Flat Washer -- 5/8" - Zinc	16
4	411211	-	Hex Bolt -- 5/8" x 1-1/4" NC - Gr. 2 - Zinc	140
-	410009	-	Lock Nut -- 5/8" NC - Zinc	140
5	202180	32	Spiral Pulvamerizer Blade x 110"...(9/32" x 4" x 110")	20

3670 - 16 Row 30" Stacking Buster Level Bander

HITCH ASSEMBLY

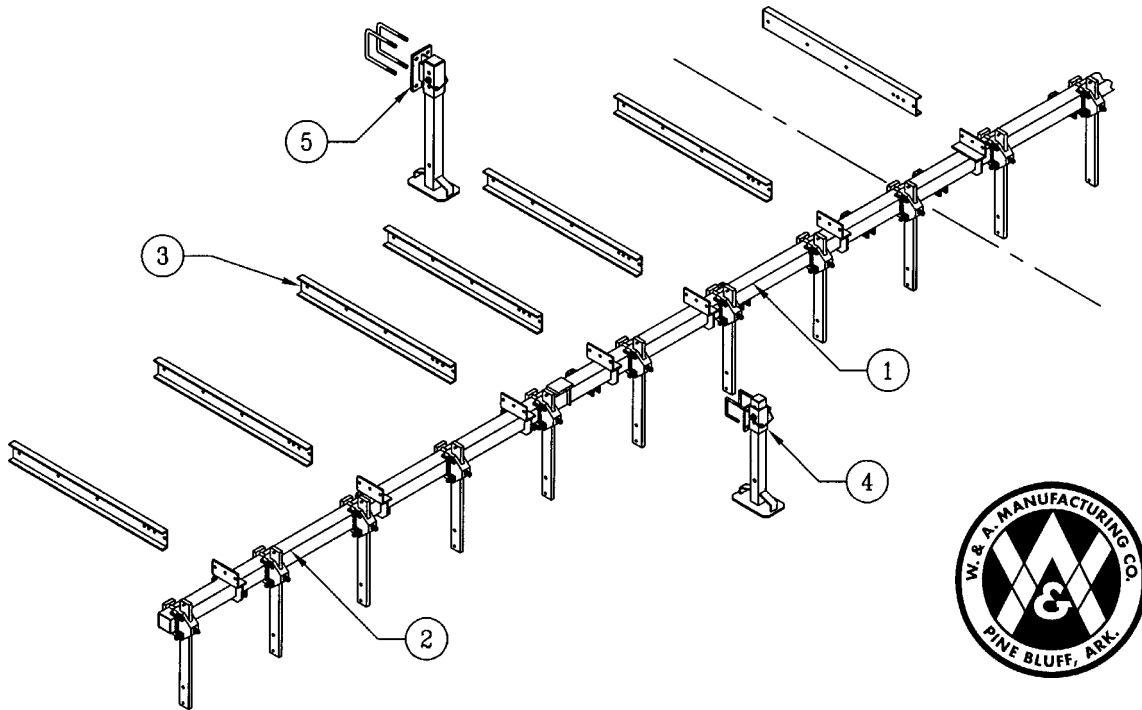


<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D FOR 1 HITCH</u>
1	301869	374	Extended Hitch -- 16 @ 30" Stacker Level Bander	1
2	302014	25	5" Spacer Block - Top Leveling Stacker	6
3	203960	5	Backing Plate - Top Leveling Stacker	6
-	411604	1 1/4	Hex Bolt -- 3/4" x 10" - Gr 5 - Zinc (Back Plate)	12
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc (Back Plate)	29
-	413512	-	Lock Washer -- 3/4" - Zinc (Back Plate)	29
4	203960	5	Backing Plate -- Top Leveling Stacker	6
-	411598	1/2	Hex Bolt -- 3/4" x 6-1/2" NC - Gr 5 - Zinc (Front Plate)	12
5	200876	3 3/4	Hardened Pull Pin -- 1-7/16" x 8-3/8" - Zinc	2
-	416207	-	Klik Pin -- 7/16" - Zinc	2
-	416133	-	Roll Pin -- 1/2" x 3-1/2" - Zinc	2
6	200853	2	Hardened Top Link Pin -- 1-1/4" x 5-15/16" - Zinc	1
-	416207	-	Klik Pin -- 7/16" - Zinc	1
-	416120	-	Roll Pin -- 3/8" x 2" - Zinc	1
7	301836	11	Top Connector -- 5" Spacer - Hitch Assm	1
-	411822	3/4	Hex Bolt -- 3/4" x 5" NC - Gr 8 - Zinc	1
8	415006	2	3/4" Sq. U-Bolt x 4" x 8-1/2" Leg - Gr. 5	2

3670 - 16 Row 30" Stacking Buster Level Bander

REAR BASKET FRAME

2011 and Later

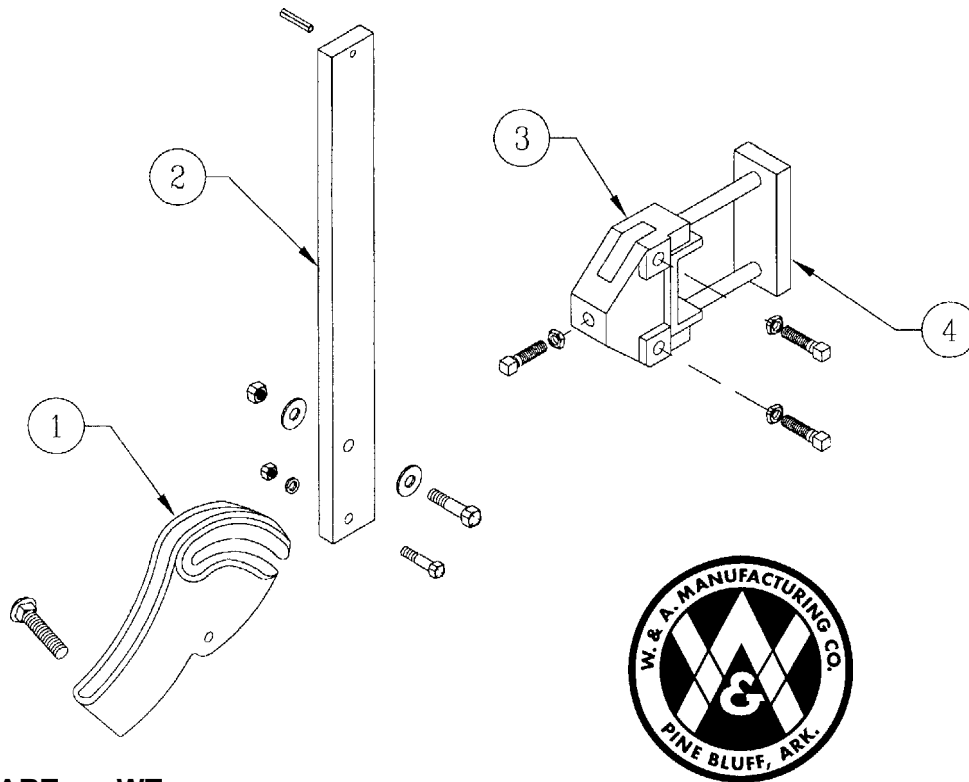


<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY REQ'D</u>
1	302216	321	Center Clamp and Basket Holder (227-1/4" Tube)	1
2	302214	181	RH Wing Holder (128-1/2" Tube)	1
-	302215	181	LH Wing Holder (128-1/2" Tube) Shown	1
3	204023	27½	Connecting Channel -- 5" x 51" with 7 Holes	12
-	411560	¼	Hex Bolt -- 5/8" x 1-1/2" NC - Gr 2 - Zinc	72
-	410009	-	Lock Nut -- 5/8" NC - Zinc	72
4	773976	76	Rear Mount Parking Stand Assembly (Pair)	1
-	301860	7½	Rear Parking Stand Bracket for 4" Sq. Tube	2
-	302233	26½	Parking Stand Leg (2½" Sq. Tube x 36")	2
-	415010	1	5/8" Sq. U-Bolt x 4" x 5-1/4" Leg	4
-	412010	-	Hex Nut -- 5/8" - 11 - Gr. 2 - Zinc	8
-	413510	-	Lock Washer -- 5/8" Zinc	8
-	416230	¾	3/4" Safety Lock Pin x 5-1/2" OAL - Zinc	2
5	773961	114	Front Mount Parking Stand Assembly (Pair)	1
-	302222	19½	Front Parking Stand Bracket	2
-	302232	30½	Parking Stand Leg (3" Sq. Tube x 36")	2
-	415004	2½	3/4" Sq. U-Bolt x 7" x 9" Leg	4
-	412012	-	Hex Nut -- 3/4" - 10 - Gr. 2 - Zinc	8
-	413512	-	Lock Washer -- 3/4" - Zinc	8
-	416230	¾	3/4" Safety Lock Pin x 5-1/2" OAL - Zinc	2

3670 - 16 Row 30" Stacking Buster Level Bander

4" BOLT-ON SHANK HOLDER

Optional

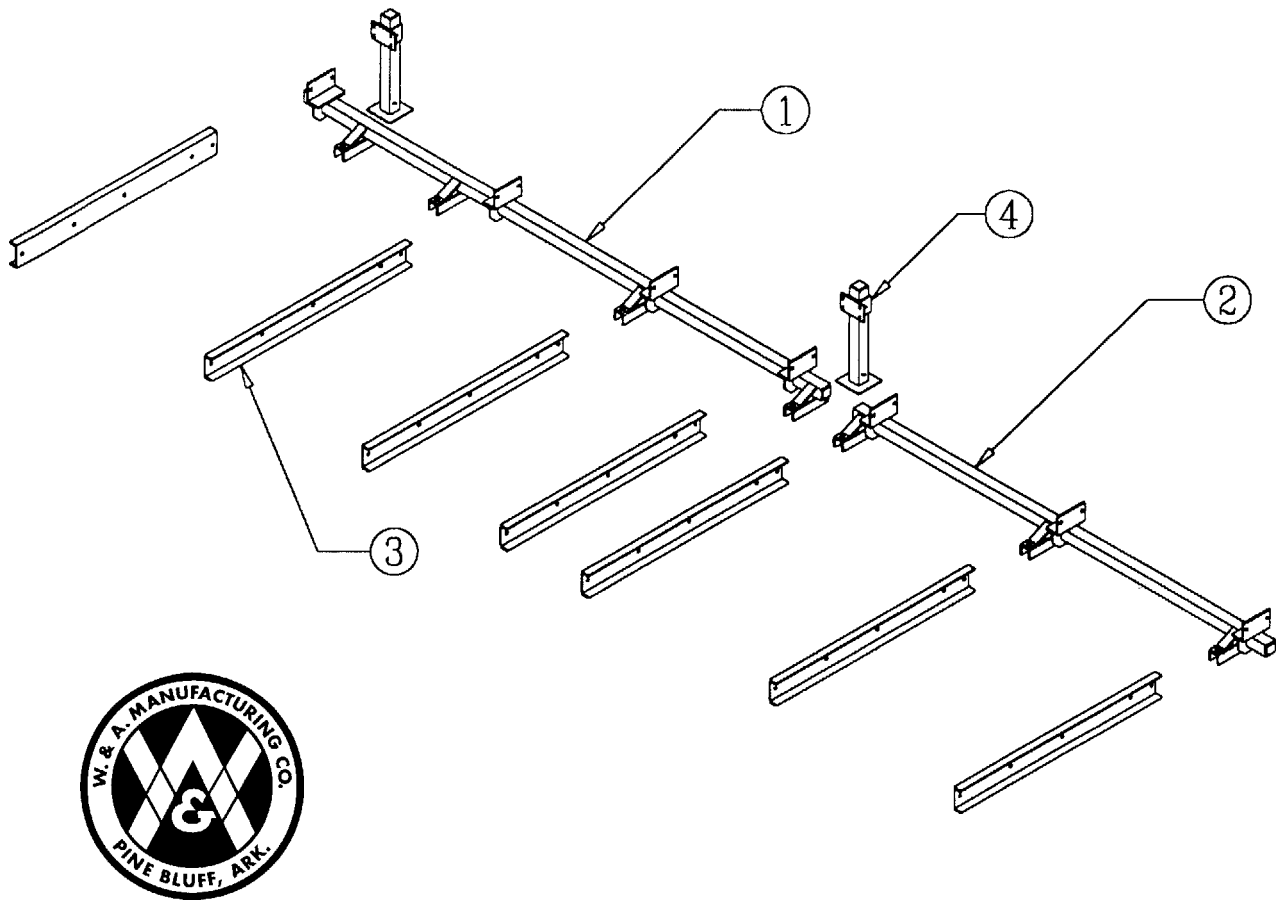


<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D</u>
1	479075	6½	Friction Trip Foot	17
-	411549	-	Hex Bolt -- 1/2" x 2-1/2" NC - Gr. 5 - Zinc	17
-	411563	½	Hex Bolt -- 5/8" x 3" NC - Gr. 5 - Zinc	17
-	411794	½	Carriage Bolt -- 3/4" x 3-1/2" NC - Gr. 5 - Zinc	17
-	410009	-	Lock Nut -- 5/8" NC - Zinc	17
-	410012	-	Lock Nut -- 3/4" NC - Zinc	17
-	412008	-	Hex Nut -- 1/2" - 13 - Gr. 2 - Zinc	17
-	413056	-	Flat Washer, Heavy -- 5/8" - Zinc	34
-	413058	-	Flat Washer, Heavy -- 3/4" - Zinc	17
-	413508	-	Lock Washer -- 1/2" - Zinc	17
2	204210	25	Vertical Shank, C1080	15
-	416120	-	Roll Pin -- 3/8" x 2" - Zinc	17
3	479065	10¼	Bolt-On Shank Holder - 4" Tool Bar	17
-	414828	-	Square Head Set Screw -- 5/8" x 1-3/4"	51
-	412010	-	Hex Nut -- 5/8" - 11 - Gr 2 - Zinc	51
-	412410	-	Jam Nut -- 5/8" - 11 - Gr. 2 - Zinc	51
4	204275	6	Backing Plate for Bolt-on Shank Holder 4"	17
-	411595	7¾	Hex Bolt -- 3/4" x 5-1/2" - Gr. 5 - Zinc	34
-	412012	-	Hex Nut -- 3/4" - 10 - Gr. 2 - Zinc	34
-	413512	-	Lock Washer -- 3/4" - Zinc	34
N/I	302002	28	3" Offset Shank - RH	1
N/I	302003	28	3" Offset Shank - LH	1
N/I	474031	7¼	#11N Furrower	17

3670 - 16 Row 30" Stacking Buster Level Bander

REAR BASKET FRAME

2010 and Prior



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ.</u>
1	301852	203	Center Basket Holder.....(2-1/2" Sq. Tube)	1
2	301853	102	Wing Basket Holder – RH	1
-	301854	102	Wing Basket Holder – LH (Shown)	1
3	204023	27½	Connecting Channel – 5" x 51" with 7 Holes	12
-	411560	-	Hex Bolt -- 5/8" x1-1/2" NC - Gr. 5 - Zinc	60
-	412010	-	Hex Nut -- 5/8" - 11 - Gr. 2 - Zinc	60
-	413510	-	Lock Washer - 5/8" - Zinc	60
4	301855	6	Parking Stand Bracket	2
-	301856	21	Parking Stand Leg	2
-	415108	½	1/2" U-Bolt x 2-1/2" x 4" Leg - Grade 5	4
-	412008	-	Hex Nut -- 1/2" - 13 - Gr 2 - Zinc	8
-	413508	-	Lock Washer -- 1/2" - Zinc	8
-	416230	¾	3/4" Safety Lock Pin x 5-1/2" OAL - Zinc	2

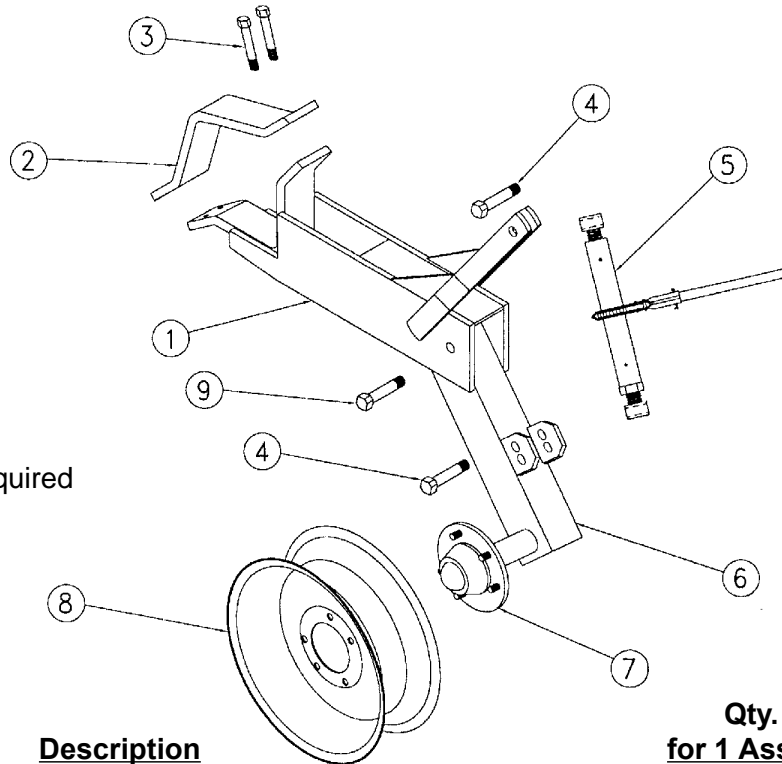
3670 - 16 Row 30" Stacking Buster Level Bander

GAUGE WHEEL



**No. 1338
& 1339**

1 Pair of Each Required

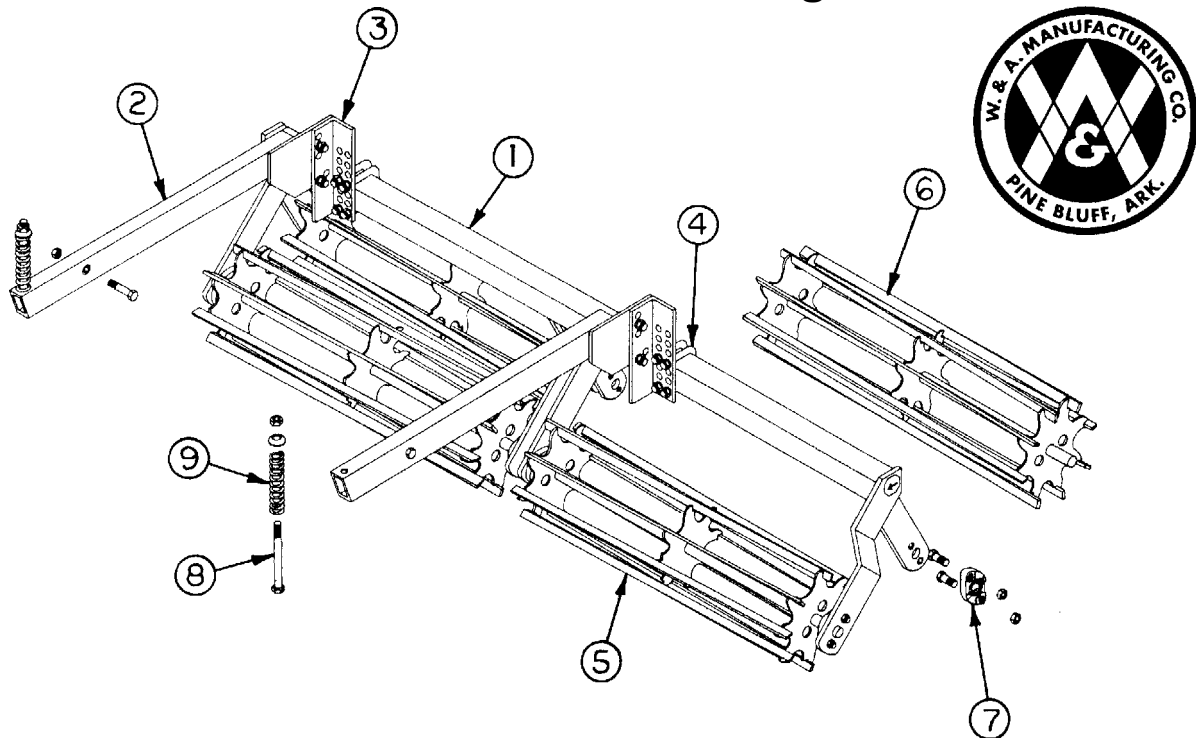


<u>Item No.</u>	<u>Part No.</u>	<u>Wt. Lbs.</u>	<u>Description</u>	<u>Qty. Req. for 1 Assembly</u>
1	302225	60	Holder - Gauge Wheels	1
2	203770	10	Backing Clamp for 7" Sq. Bar	1
3	411591	½	Hex Bolt -- ¾" x 4" NC - Gr 5 - Zinc	4
-	412012	-	Hex Nut -- ¾" - 10 - Gr 2 - Zinc	6
-	413512	-	Lock Washer -- ¾" - Zinc	6
4	411591	½	Hex Bolt -- ¾" x 4" NC - Gr 5 - Zinc	2
5	302025	11½	Ratchet Crank Assembly	1
6	302226	34¾	RH Leg w/Hub -- #1338 Gauge Wheel (Shown)	1
-	302227	34¾	LH Leg w/Hub -- #1338 Gauge Wheel	1
-	302228	38¾	RH 3" Offset Leg w/Hub -- #1339 Gauge Wheel	1
-	302229	38¾	LH 3" Offset Leg w/Hub -- #1339 Gauge Wheel	1
7	491119	11	5 Hole Hub Complete - Q-719	1
-	491007	9¾	Hub w/Cups Only - Q-719	1
-	481205	¼	Cone - Q809 & Q719 - LM67048	1
-	496010	-	Outer Cup - Q809 & Q719 - LM67010	1
-	481204	¼	Cone - Q809 & Q719 - LM48548	1
-	496011	-	Inner Cup - Q809 & Q719 - LM48510	1
-	497010	-	Grease Seal - Q719 - CR 15190	1
-	490006	¼	Hub Cap - Q809 & Q719	1
-	490015	-	1/2" NF Lug Nut	5
-	490017	-	Drive-In Hub Bolt - Q719	5
-	412164	-	Slotted Nut -- 7/8" - 14 Spindle	1
-	490034	-	Spindle Washer -- 7/8" - Q875/Q809/Q719	1
8	493007	17	15" x 5" x 5 Hole Wheel	1
9	411594	¾	Hex Bolt -- ¾" x 5" NC - Gr 5 - Zinc	1
-	412012	-	Hex Nut -- ¾" - 10 - Gr 2 - Zinc	1
-	413512	-	Lock Washer -- ¾" - Zinc	1

3670 - 16 Row 30" Stacking Buster Level Bander

ROLLING BASKETS

1 1/4" Shaft and Bearings

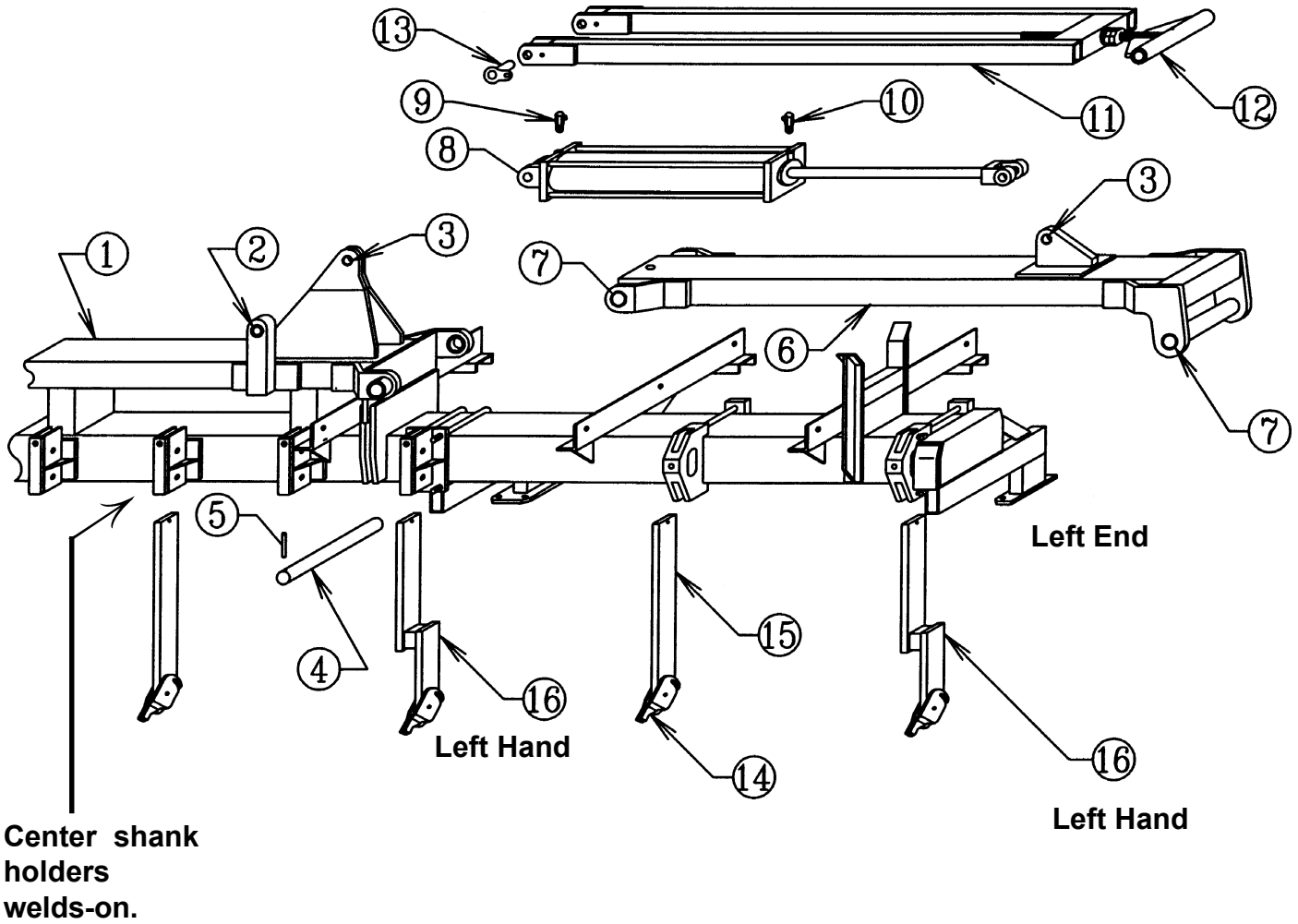


<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D FOR 1 MACHINE</u>
1	301954	100	Four Basket Frame -- 1-1/4" Brg. (2 row).....(Shown)	-
-	301955	150	Six Basket Frame 38" -- 1-1/4" Brg. (3 row)	4
2	301290	20 1/2	Arm -- Rolling Baskets	12
-	411551	-	Hex Bolt -- 1/2" x 3" - Gr 5 - Zinc	12
-	410008	-	Lock Nut -- 1/2" NC - Zinc	84
3	202729	5 1/2	Connecting Angle - Rolling Baskets	12
-	411545	-	Hex Bolt -- 1/2" x 1-1/2" NC - Gr 5 - Zinc	24
4	415108	1/2	1/2" U-Bolt x 2-1/2" x 4" Leg - Grade 5	24
5	301948	41 1/4	Front Rolling Basket Only -- 1-1/4" Shaft	12
-	202749	2.7	Blade Only for Front Rolling Baskets	-
6	301949	41 1/4	Rear Rolling Basket Only -- 1-1/4" Shaft	12
-	202750	2.7	Blade Only for Rear Rolling Baskets	-
7	482024	2	1-1/4" Cast Flange Bearing Assm RB	48
-	481288	-	1-1/4" Bearing Only w/Lock Collar RB	-
-	411534	-	Hex Bolt -- 7/16" x 1-1/2" NC - Gr 5 - Zinc (Outside Bearings) ..	32
-	204145	-	Bearing Spacer (Inside Bearings)	16
-	411539	-	Hex Bolt -- 7/16" x 3-1/2" NC - Gr 5 - Zinc (Inside Bearings)	32
-	410007	-	Lock Nut -- 7/16" NC - Zinc	64
8	411237	1	Hex Bolt -- 5/8" x 8" NC - Gr 2 - Zinc	12
-	200412	-	Formed Head Holder	12
-	410009	-	Lock Nut -- 5/8" NC - Zinc	12
-	202350	-	Cup Washer for Spring	12
9	471006	1 1/2	Compression Spring	12

**12 ROW @ 38" STACKER
BUSTER/CRUMBLER LEVEL BANDER**

Model No. 3688

CENTER SECTION



3" Offset
2 RH on Right End of Center Section
2 LH on Left End of Center Section



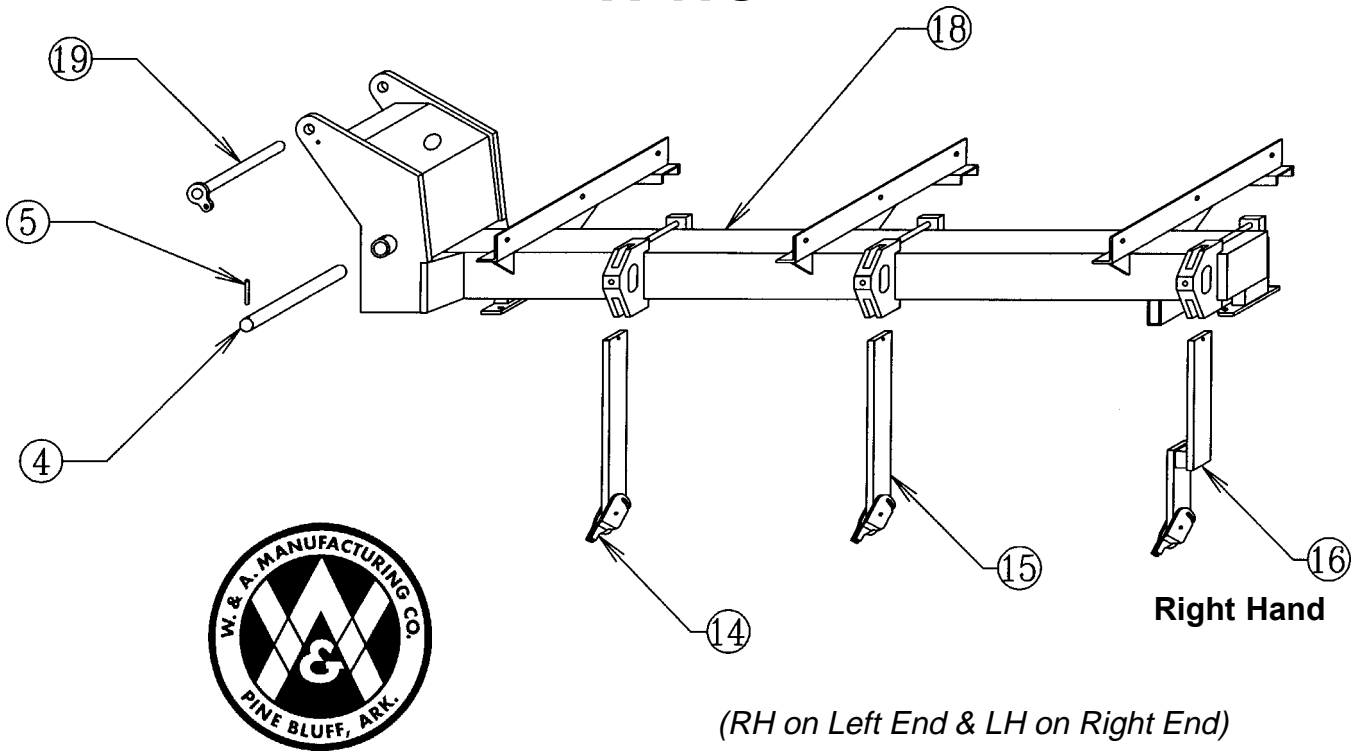
3688 - 12 Row 30" Stacking Buster/Crumbler Level Bander

CENTER SECTION

Item No.	Part No.	Wt. Lbs.	Description	Qty. Req'd for 1 Machine
1	301870	1674	Center Section	1
2	401084	¼	Form 1 Bushing -- 1-1/2" OD x 1-1/4" ID x 1-1/2" Long	4
3	401080	¼	Form 1 Bushing -- 1-1/2" OD x 1-1/4" ID x 1" Long	4
4	203948	14¼	2" Pivot Pin x 16-1/4"	4
-	413124	-	Machine Washer -- 3" OD x 2" ID x 10 Ga	8
5	416133	-	Roll Pin -- 1/2" x 3-1/2" - Zinc	4
6	301802	265	Power Arm -- Top Leveling Stacker	2
7	401118	½	Bushing -- 2.376" OD x 2.006" ID x 2" Long	8
-	450004	-	1/4" Drive-in Grease Fitting	4
8	476029	126	Hydraulic Cylinder -- 5" x 30" (w/Pins)	2
-	477056	-	Seal Kit -- 5" x 24" & 5" x 30" Lion Cyl. 2" Rod (for above Cyl)	-
9	446188	¼	1/2" x 1/2" Swivel Orifice Elbow	2
10	446188	¼	1/2" x 1/2" Swivel Orifice Elbow	2
-	785103	½	3/8" Hydraulic Hose x 103"	2
-	785120	½	3/8" Hydraulic Hose x 120"	2
11	301820	88	Leveling Arm (For 1½" Dia. Rod)	2
12	301819	19¾	Leveling Arm End with Lock Nut – 1½" Dia. Rod	2
-	410032	1	Lock Nut -- 1-1/2" NF Top Lock - Zinc	2
-	412024	¾	Hex Nut -- 1-1/2" - 6 - Gr 2 - Zinc	2
-	413120	-	Machine Washer -- 2-1/4" OD x 1-1/2" ID x 10 Ga	2
-	450004	-	1/4" Drive-in Grease Fitting	2
-	401095	-	Form 1 Bushing -- 1-7/8" OD x 1-1/2" ID x 1" Long	4
13	301824	1¾	Small Pin -- 1-1/4" x 2-1/2" Stacker Bar	4
-	411545	-	Hex Bolt -- 1/2" x 1-1/2" NC - Gr 5 - Zinc	4
-	413008	-	Flat Washer -- 1/2" - Zinc	4
-	413508	-	Lock Washer -- 1/2" - Zinc	4
14	479075	6½	Friction Trip Foot (See Page 5)	
15	204210	25	Vertical Shank C1080 (See Page 5)	
16	302003	28	3" Offset Shank – LH (See Page 5)	
-	302002	28	3" Offset Shank – RH (See Page 5)	

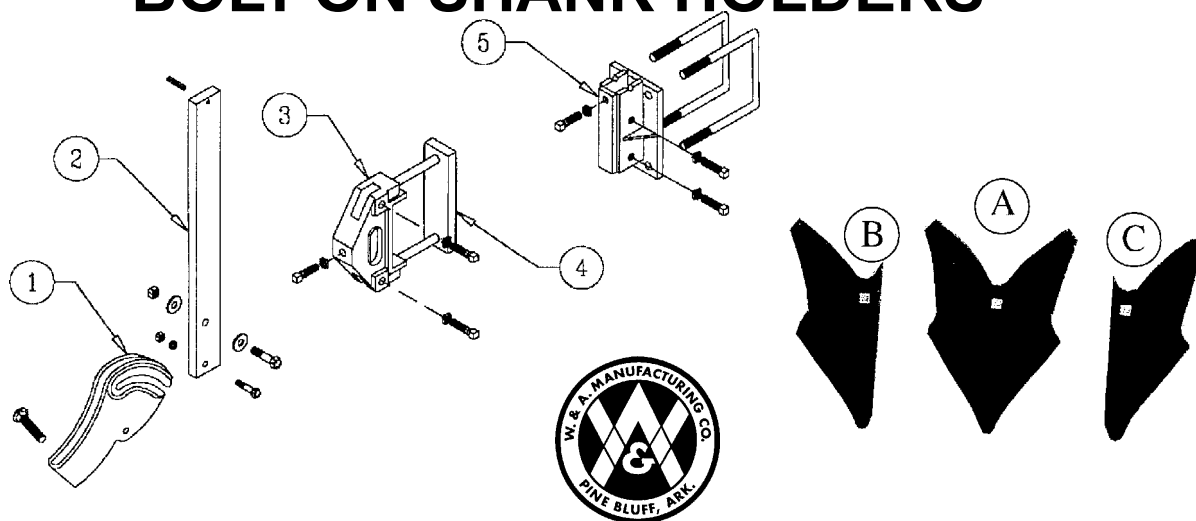
3688 - 12 Row 30" Stacking Buster/Crumbler Level Bander

WING



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ.</u>
4	203948	14¼	2" Pivot Pin x 16-1/4"	4
-	413124	-	Machine Washer -- 3" OD x 2" ID x 10 Ga	8
5	416133	-	Roll Pin -- 1/2" x 3-1/2" - Zinc	4
14	479075	6½	Friction Trip Foot (See Page 5)	
15	204210	25	Vertical Shank – C1080 (See Page 5)	
17	302002	28	3" Offset Shank – RH (Shown) (See Page 5)	
-	302003	28	3" Offset Shank – LH (See Page 5)	
18	301872	592	Wing – LH (Shown)	1
-	301871	592	Wing – RH	1
19	301825	8	Top Pin -- Top Leveling Stackers	2
-	411545	-	Hex Bolt -- 1/2" x 1-1/2" NC - Gr. 5 - Zinc	2
-	413008	-	Flat Washer -- 1/2" - Zinc	2
-	413508	-	Lock Washer -- 1/2" - Zinc	2

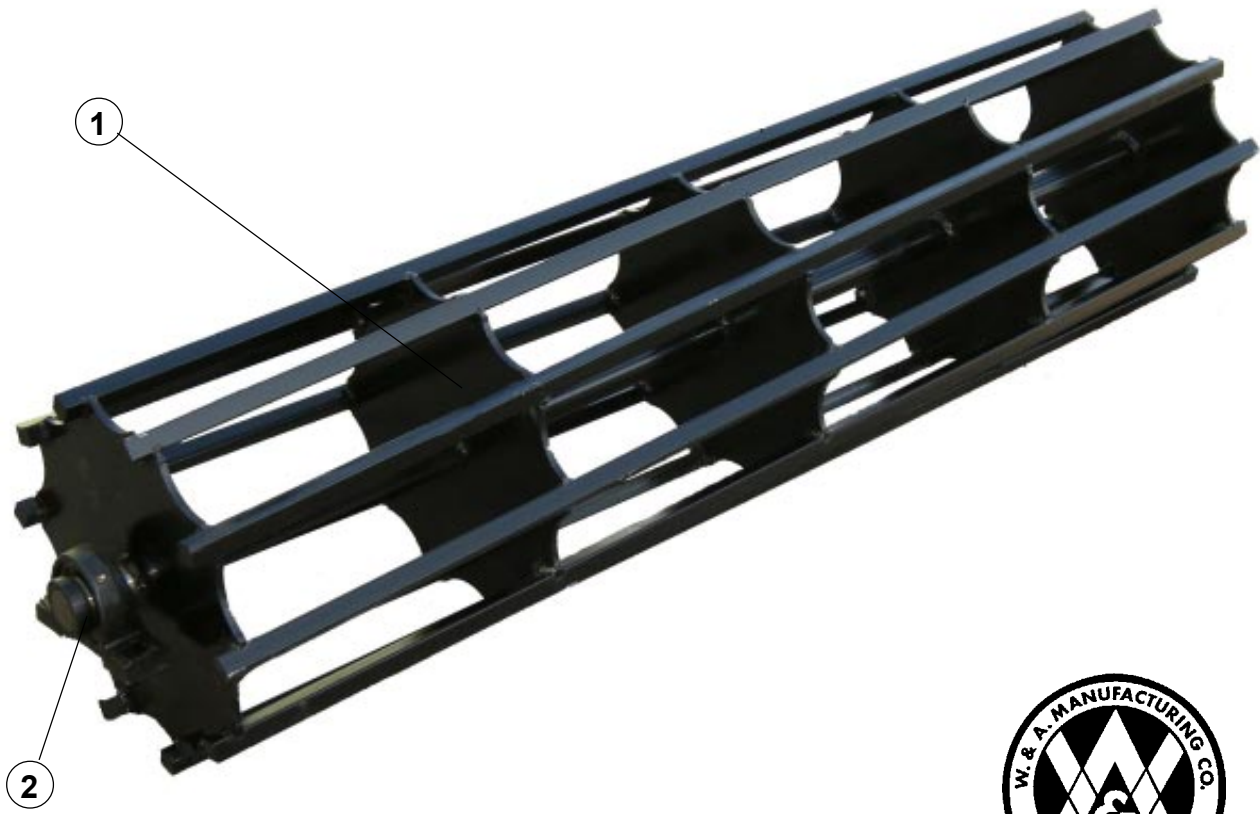
BOLT-ON SHANK HOLDERS



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D FOR 12 ROW MACHINE</u>
1	479075	6½	Friction Trip Foot	13
-	411549	-	Hex Bolt -- 1/2" x 2-1/2" NC - Gr. 5 - Zinc	13
-	411563	½	Hex Bolt -- 5/8" x 3" NC - Gr. 5 - Zinc.....	13
-	411794	½	Carriage Bolt -- 3/4" x 3-1/2" NC - Gr. 5 - Zinc.....	13
-	410009	-	Lock Nut -- 5/8" NC - Zinc	13
-	410012	-	Lock Nut -- 3/4" NC - Zinc	13
-	412008	-	Hex Nut -- 1/2" - 13 - Gr. 2 - Zinc	13
-	413056	-	Flat Washer, Heavy -- 5/8" - Zinc.....	26
-	413058	-	Flat Washer, Heavy -- 3/4" - Zinc.....	13
-	413508	-	Lock Washer -- 1/2" - Zinc	13
2	204210	25	Vertical Shank C1080	7
-	416120	-	Roll Pin -- 3/8" x 2" - Zinc	13
3	479069	13½	Bolt-On Shank Holder - 7" Tool Bar	10
-	414828	-	Square Head Set Screw -- 5/8" x 1-3/4".....	30
-	412310	-	Square Nut -- 5/8" - 11 - Gr. 2 - Zinc.....	30
-	412410	-	Jam Nut -- 5/8" - 11 - Gr. 2 - Zinc	30
4	204274	9	Backing Plate for Bolt-on Shank Holder 7"	10
-	411601	1¼	Hex Bolt -- 3/4" x 8-1/2" - Gr. 5 - Zinc	20
-	412012	-	Hex Nut -- 3/4" - 10 - Gr. 2 - Zinc	20
-	413512	-	Lock Washer -- 3/4" - Zinc	20
5	302036	19½	Center Bolt-On Shank Holder	2
-	415004	2½	3/4" Sq. U-Bolt x 7" x 9" Leg	4
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc.....	8
-	413512	-	Lock Washer -- 3/4" Zinc	8
-	414828	-	Square Head Set Screw -- 5/8" x 1-3/4".....	9
-	412410	-	Jam Nut -- 5/8" - 11 - Gr 2 - Zinc	9
N/I	302002	28	3" Offset Shank – RH.....	3
N/I	302003	28	3" Offset Shank – LH	3
A	474031	7¼	#11N Furrower.....(11" Top Width)	11
B	204215		#11N End Furrower -- RH.....	1
C	204216		#11N End Furrower -- LH	1

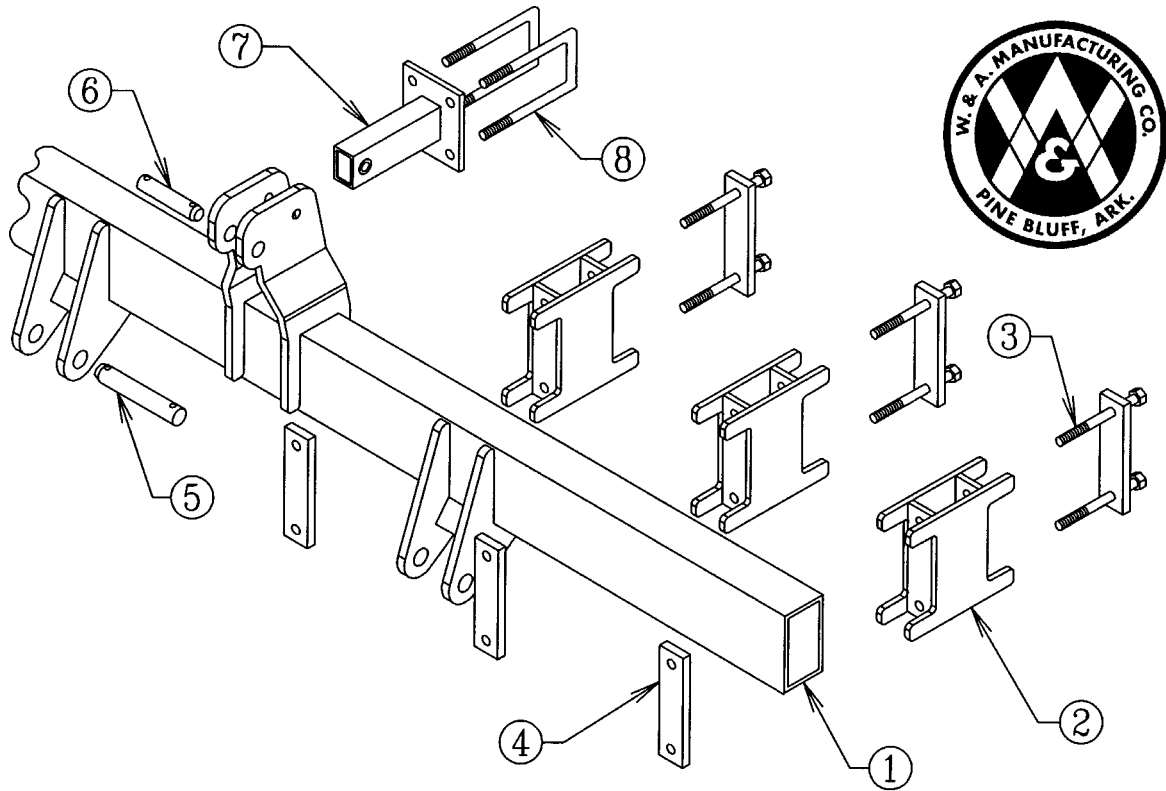
NOTE: On 12@ 38" Row Stack Buster Level Bander -- ONE Shank Holder is welded on frame.

DIAMOND CRUMBLER REEL



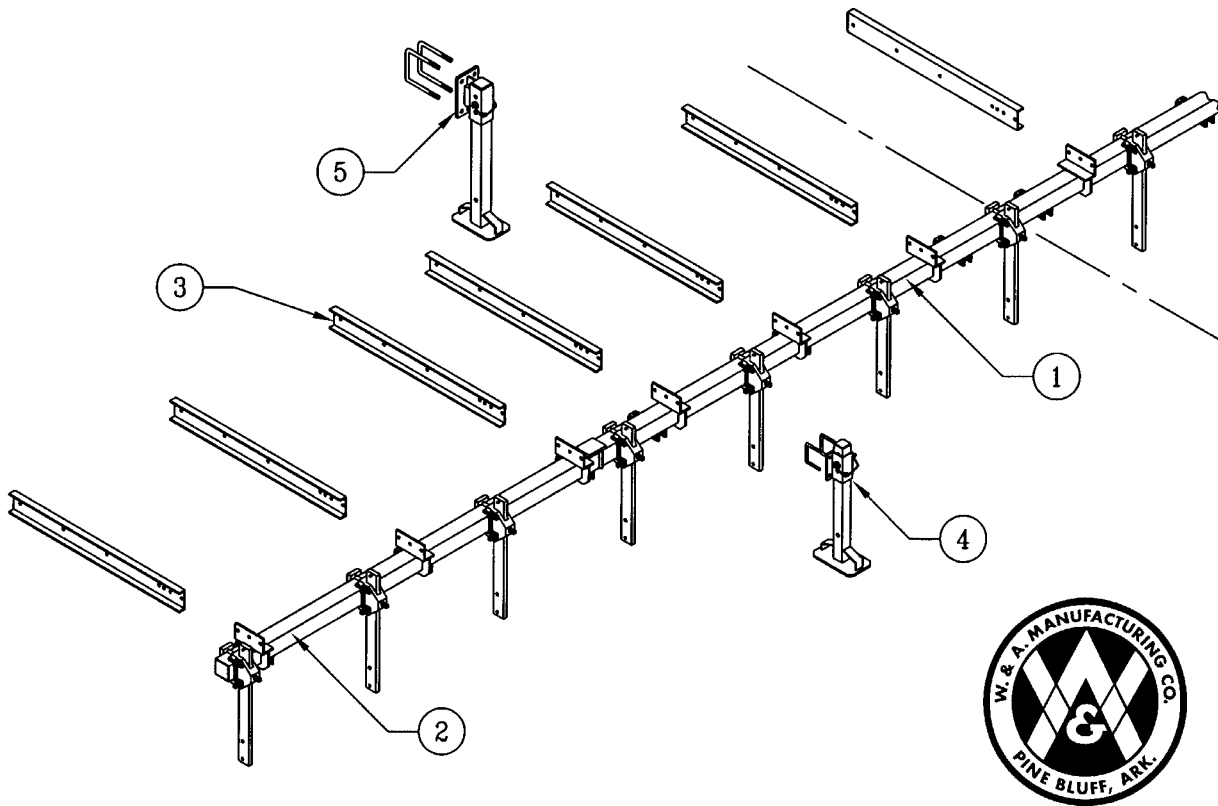
<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D FOR 1 MACHINE</u>
1	770080	377	72" Dia. Crumbler Reel Complete w/Bearings	3
-	770086	543	106" Dia. Crumbler Reel Comp. w/Bearings (Wings)	2
-	302302	369	72" Dia. Crumbler Reel Only	3
-	302304	535	106" Dia. Crumbler Reel Only	2
2	482101	4	1-15/16" Pillow Block Bearing Complete	10
-	481215	1	1-15/16" Bearing w/Lock Collar #G1115-KRRB-S1115K	-
-	480006	3	Pillow Block for 1-15/16" Bearing	-
-	411562	-	Hex Bolt -- 5/8" x 2-1/2" NC - Gr. 5 - Zinc.....	20
-	410009	-	Lock Nut -- 5/8" NC - Zinc.....	20
-	413010	-	Flat Washer -- 5/8" - Zinc.....	20

HITCH ASSEMBLY



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D FOR 1 HITCH</u>
1	301833	361	Wide Hitch -- Top Leveling Stacker	1
2	302014	25	5" Spacer Block - Top Leveling Stacker	6
3	203960	5	Backing Plate - Top Leveling Stacker	6
-	411604	1¼	Hex Bolt -- 3/4" x 10" - Gr 5 - Zinc (Back Plate)	12
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc (Back Plate)	29
-	413512	-	Lock Washer -- 3/4" - Zinc (Back Plate)	29
4	203960	5	Backing Plate -- Top Leveling Stacker	6
-	411598	½	Hex Bolt -- 3/4" x 6-1/2" NC - Gr 5 - Zinc (Front Plate)	12
5	200876	3¾	Hardened Pull Pin -- 1-7/16" x 8-3/8" - Zinc	2
-	416207	-	Klik Pin -- 7/16" - Zinc	2
-	416133	-	Roll Pin -- 1/2" x 3-1/2" - Zinc	2
6	200853	2	Hardened Top Link Pin -- 1-1/4" x 5-15/16" - Zinc	1
-	416207	-	Klik Pin -- 7/16" - Zinc	1
-	416120	-	Roll Pin -- 3/8" x 2" - Zinc	1
7	301836	11	Top Connector -- 5" Spacer - Hitch Assm	1
-	411822	¾	Hex Bolt -- 3/4" x 5" NC - Gr 8 - Zinc	1
8	415006	2	3/4" Sq. U-Bolt x 4" x 8-1/2" Leg - Gr. 5	2

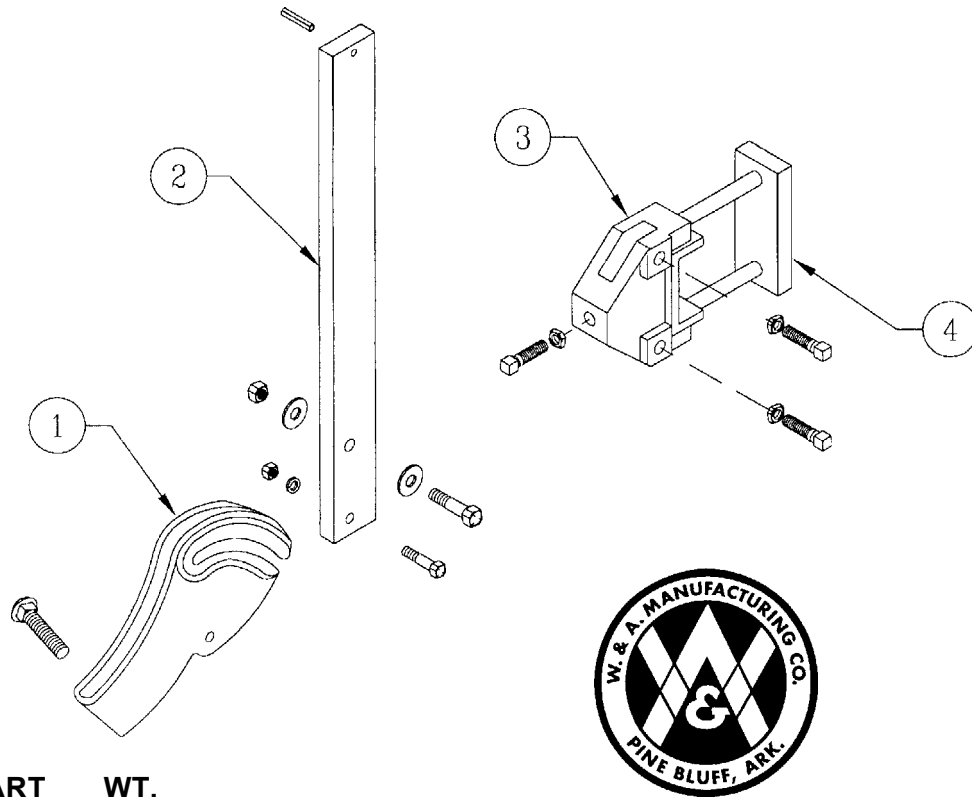
4" REAR BASKET FRAME



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY REQ'D</u>
1	302210	335	Center Clamp and Basket Holder (241-3/4" Tube)	1
2	302211	154	RH Wing Holder (110-1/4" Tube)	1
-	302212	154	LH Wing Holder (110-1/4" Tube) Shown	1
3	204023	27½	Connecting Channel - 5" x 51" with 7 Holes	12
-	411560	¼	Hex Bolt -- 5/8" x 1-1/2" NC - Gr. 2 - Zinc	72
-	410009	-	Lock Nut -- 5/8" NC - Zinc	72
4	773976	76	Rear Mount Parking Stand Assembly (Pair)	1
-	301860	7½	Rear Parking Stand Bracket for 4" Sq. Tube	2
-	302233	26½	Parking Stand Leg (2½" Sq. Tube x 36")	2
-	415010	1	5/8" Sq. U-Bolt x 4" x 5-1/4" Leg	4
-	412010	-	Hex Nut -- 5/8" - 11 - Gr. 2 - Zinc	8
-	413510	-	Lock Washer -- 5/8" - Zinc	8
-	416230	¾	3/4" Safety Lock Pin x 5-1/2" OAL - Zinc	2
5	773961	114	Front Mount Parking Stand Assembly (Pair)	1
-	302222	19½	Front Parking Stand Bracket	2
-	302232	30½	Parking Stand Leg (3" Sq. Tube x 36")	2
-	415004	2½	3/4" Sq. U-Bolt x 7" x 9" Leg	4
-	412012	-	Hex Nut -- 3/4" - 10 - Gr. 2 - Zinc	8
-	413512	-	Lock Washer -- 3/4" - Zinc	8
-	416230	¾	3/4" Safety Lock Pin x 5-1/2" OAL - Zinc	2

4" BOLT-ON SHANK HOLDER

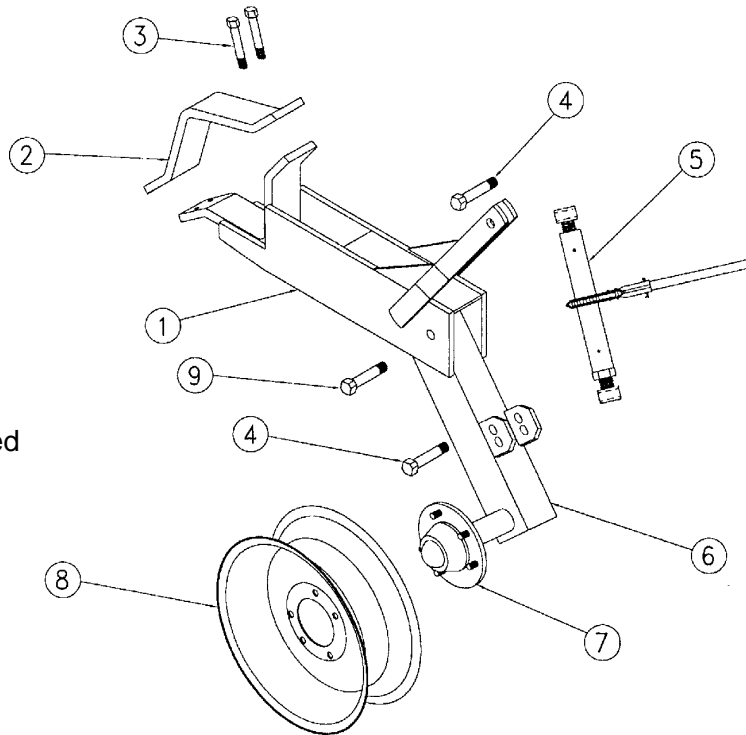
Optional



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D</u>
1	479075	6½	Friction Trip Foot	13
-	411549	-	Hex Bolt -- 1/2" x 2-1/2" NC - Gr. 5 - Zinc	13
-	411563	½	Hex Bolt -- 5/8" x 3" NC - Gr. 5 - Zinc	13
-	411794	½	Carriage Bolt -- 3/4" x 3-1/2" NC - Gr. 5 - Zinc	13
-	410009	-	Lock Nut -- 5/8" NC - Zinc	13
-	410012	-	Lock Nut -- 3/4" NC - Zinc	13
-	412008	-	Hex Nut -- 1/2" - 13 - Gr. 2 - Zinc	13
-	413056	-	Flat Washer, Heavy -- 5/8" - Zinc	26
-	413058	-	Flat Washer, Heavy -- 3/4" - Zinc	13
-	413508	-	Lock Washer -- 1/2" - Zinc	13
2	204210	25	Vertical Shank C1080	13
-	416120	-	Roll Pin -- 3/8" x 2" - Zinc	13
3	479065	10¼	Bolt-On Shank Holder - 4" Tool Bar	13
-	414828	-	Square Head Set Screw -- 5/8" x 1-3/4"	39
-	412010	-	Hex Nut -- 5/8" - 11 - Gr. 2 - Zinc	39
-	412410	-	Jam Nut -- 5/8" - 11 - Gr. 2 - Zinc	39
4	204275	6	Backing Plate for Bolt-on Shank Holder 4"	13
-	411595	7¾	Hex Bolt -- 3/4" x 5-1/2" - Gr. 5 - Zinc	26
-	412012	-	Hex Nut -- 3/4" - 10 - Gr. 2 - Zinc	26
-	413512	-	Lock Washer -- 3/4" - Zinc	26
N/I	474031	7¼	#11N Furrower	13

RATCHET ADJ. GAUGE WHEELS

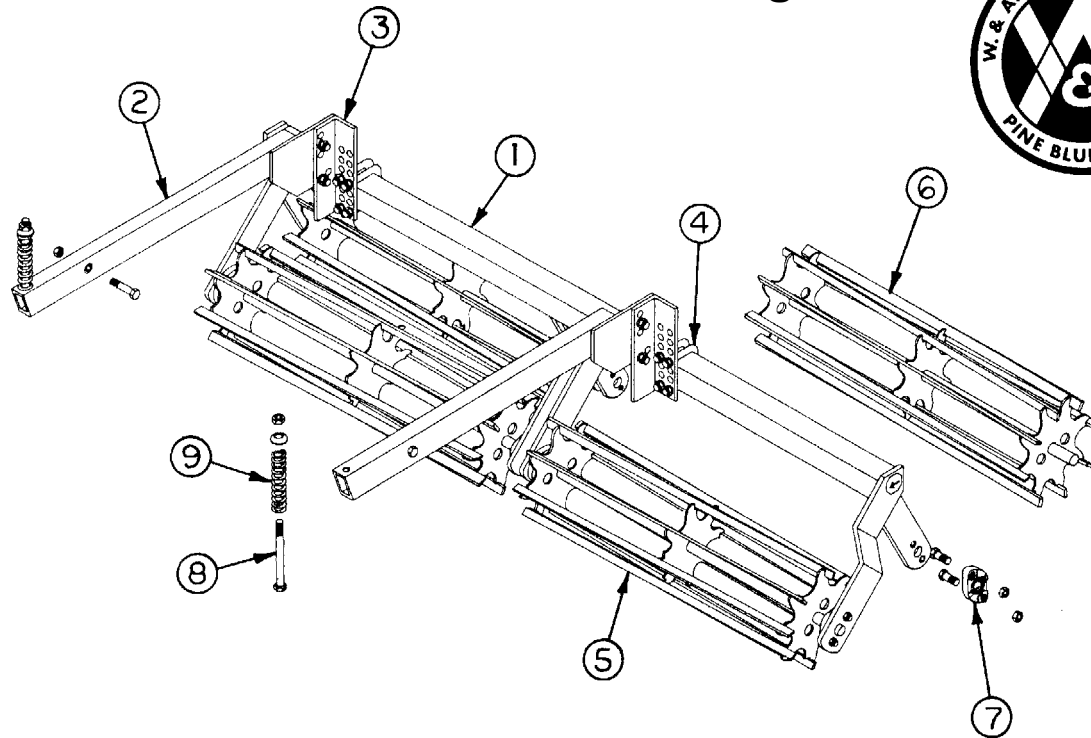
No. 1338
2 Pair Required



<u>Item No.</u>	<u>Part No.</u>	<u>Wt. Lbs.</u>	<u>Description</u>	<u>Qty. Req. for 1 Assembly</u>
1	302225	60	Holder - Gauge Wheels	1
2	203770	10	Backing Clamp for 7" Sq. Bar	1
3	411591	½	Hex Bolt -- 3/4" x 4" NC - Gr 5 - Zinc	4
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc	6
-	413512	-	Lock Washer -- 3/4" - Zinc	6
4	411591	½	Hex Bolt -- 3/4" x 4" NC - Gr 5 - Zinc	2
5	302025	11½	Ratchet Crank Assembly	1
6	302226	34¾	RH Leg w/Hub -- #1338 Gauge Wheel (Shown)	1
-	302227	34¾	LH Leg w/Hub -- #1338 Gauge Wheel	1
7	491119	11	5 Hole Hub Complete - Q-719	1
-	491007	9¾	Hub w/Cups Only - Q-719	1
-	481205	¼	Cone - Q809 & Q719 - LM67048	1
-	496010	-	Outer Cup - Q809 & Q719 - LM67010	1
-	481204	¼	Cone - Q809 & Q719 - LM48548	1
-	496011	-	Inner Cup - Q809 & Q719 - LM48510	1
-	497010	-	Grease Seal - Q719 - CR 15190	1
-	490006	¼	Hub Cap - Q809 & Q719	1
-	490015	-	1/2" NF Lug Nut	5
-	490017	-	Drive-In Hub Bolt - Q719	5
-	412164	-	Slotted Nut -- 7/8" - 14 Spindle	1
-	490034	-	Spindle Washer -- 7/8" - Q875/Q809/Q719	1
8	493007	17	15" x 5" x 5 Hole Wheel	1
9	411594	¾	Hex Bolt -- 3/4" x 5" NC - Gr 5 - Zinc	1
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc	1
-	413512	-	Lock Washer -- 3/4" - Zinc	1

ROLLING BASKETS

1 1/4" Shaft and Bearings



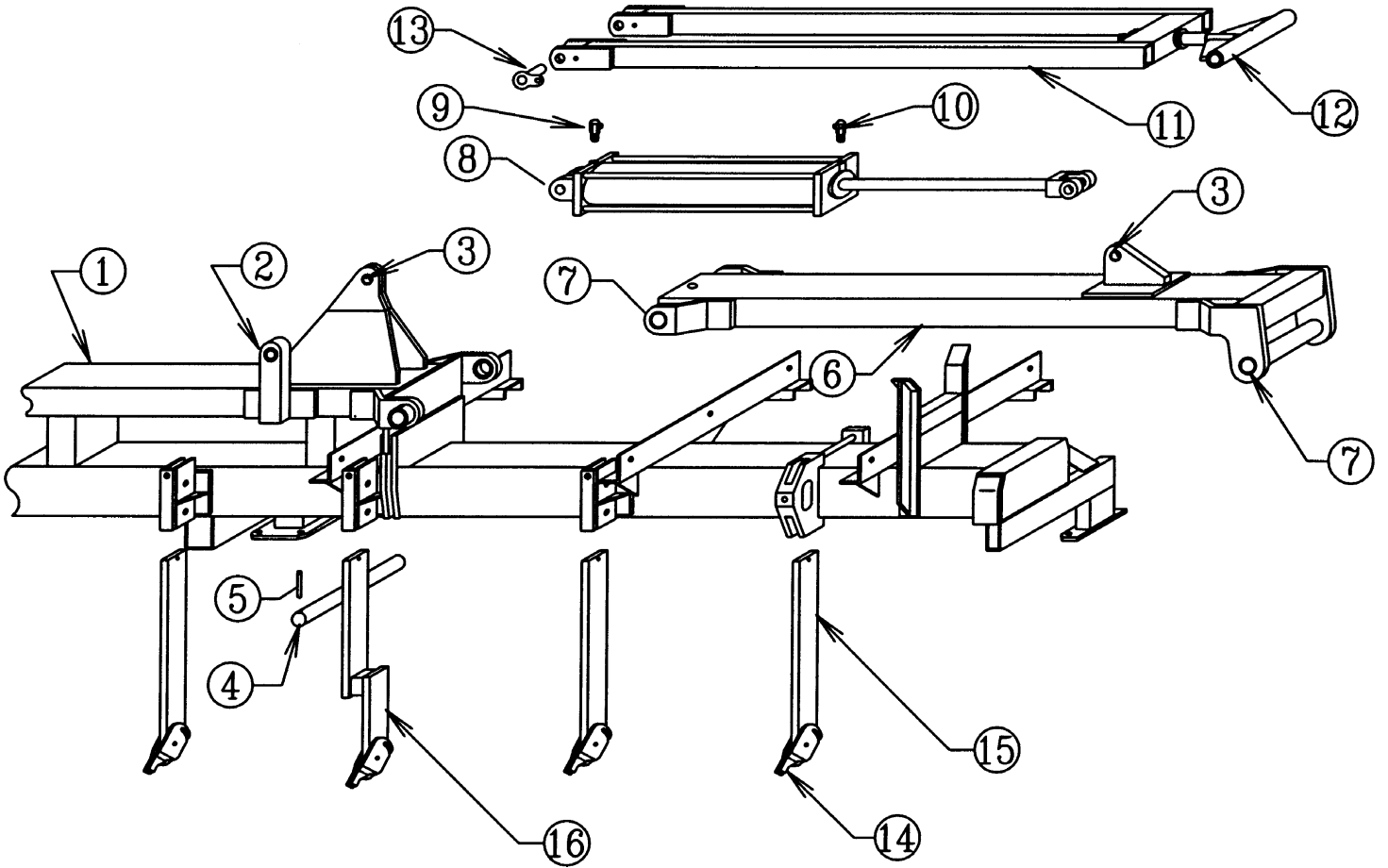
<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D FOR 1 MACHINE</u>
1	301954	100	Four Basket Frame -- 1-1/4" Brg (2 Row)..... (Shown)	-
-	301955	150	Six Basket Frame 38" -- 1-1/4" Brg (3 Row)	4
2	301290	20 1/2	Arm -- Rolling Baskets	12
-	411551	-	Hex Bolt -- 1/2" x 3" NC - Gr 5 - Zinc	12
-	410008	-	Lock Nut -- 1/2" NC - Zinc	84
3	202729	5 1/2	Connecting Angle - Rolling Baskets	12
-	411545	-	Hex Bolt -- 1/2" x 1-1/2" NC - Gr 5 - Zinc	24
4	415108	1/2	1/2" U-Bolt x 2-1/2" x 4" Leg - Grade 5	24
5	301948	41 1/4	Front Rolling Basket Only -- 1-1/4" Shaft	12
-	202749	2.7	Blade Only for Front Rolling Baskets	-
6	301949	41 1/4	Rear Rolling Basket Only -- 1-1/4" Shaft	12
-	202750	2.7	Blade Only for Rear Rolling Baskets	-
7	482024	2	1-1/4" Cast Flange Bearing Assm RB	48
-	481288	-	1-1/4" Bearing Only w/Lock Collar RB	-
-	411534	-	Hex Bolt -- 7/16" x 1-1/2" NC - Gr 5 - Zinc (Outside Bearings) ..	32
-	204145	-	Bearing Spacer (Inside Bearings)	16
-	411539	-	Hex Bolt -- 7/16" x 3-1/2" NC - Gr 5 - Zinc (Inside Bearings)	32
-	410007	-	Lock Nut -- 7/16" NC - Zinc	64
8	411237	1	Hex Bolt -- 5/8" x 8" NC - Gr 2 - Zinc	12
-	200412	-	Formed Head Holder	12
-	410009	-	Lock Nut -- 5/8" NC - Zinc	12
-	202350	-	Cup Washer for Spring	12
9	471006	1 1/2	Compression Spring	12

**16 @ 30" ROW
BUSTER/CRUMBLER
STACKER LEVEL BANDER**

Model No. 3690

3690 - 16 Row 30" Stacking Buster/Crumbler Level Bander

CENTER SECTION



USE ONLY



W & A REPLACEMENT PARTS

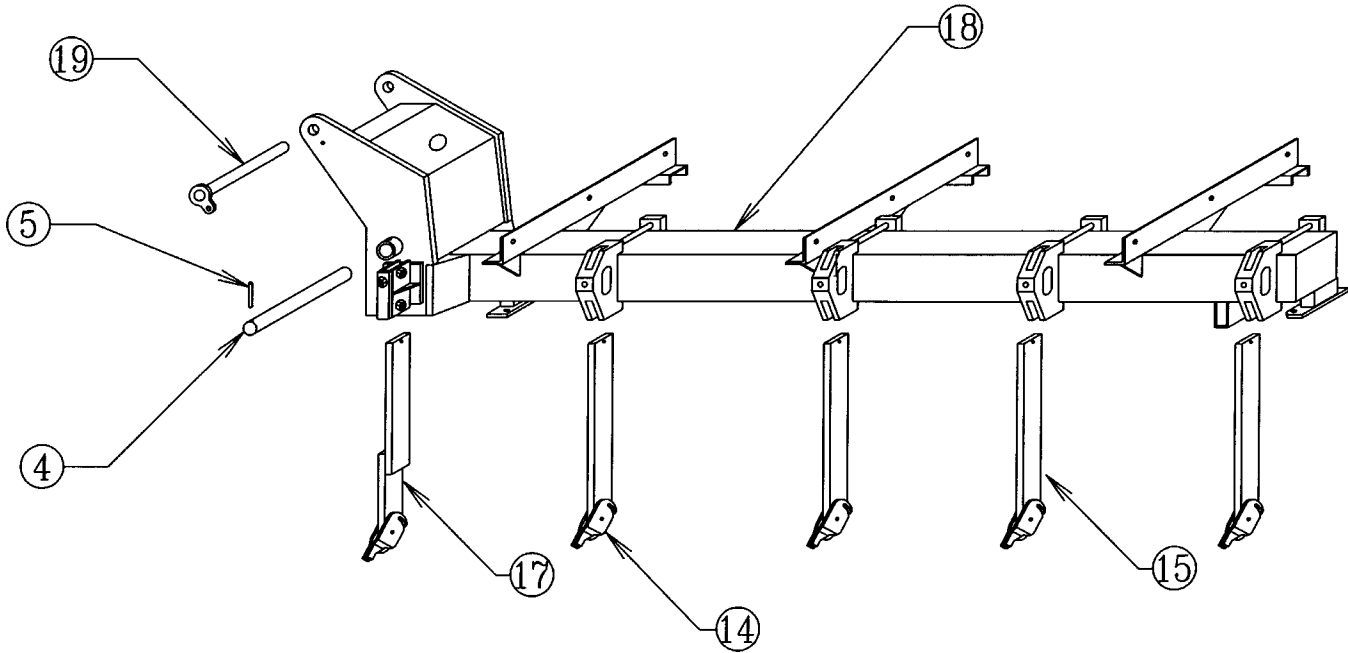
3690 - 16 Row 30" Stacking Buster/Crumbler Level Bander

CENTER SECTION

<u>Item No.</u>	<u>Part No.</u>	<u>Wt. Lbs.</u>	<u>Description</u>	<u>Qty. Req'd for 1 Machine</u>
1	301910	1715	Center Section	1
2	401084	¼	Form 1 Bushing -- 1-1/2" OD x 1-1/4" ID x 1-1/2" Long	4
3	401080	¼	Form 1 Bushing -- 1-1/2" OD x 1-1/4" ID x 1" Long	4
4	203948	14¼	2" Pivot Pin x 16-1/4"	4
-	413124	-	Machine Washer -- 3" OD x 2" ID x 10 Ga	8
5	416133	-	Roll Pin -- 1/2" x 3-1/2" - Zinc	4
6	301802	265	Power Arm -- Top Leveling Stacker	2
7	401118	½	Bushing -- 2.376" OD x 2.006" ID x 2" Long	8
-	450004	-	1/4" Drive-in Grease Fitting	4
8	476029 477056	126	Hydraulic Cylinder -- 5" x 30" (w/Pins)	2 -
9	446188	¼	1/2" x 1/2" Swivel Orifice Elbow	2
10	446188	¼	1/2" x 1/2" Swivel Orifice Elbow	2
-	785103	½	3/8" Hydraulic Hose x 103"	2
-	785120	½	3/8" Hydraulic Hose x 120"	2
11	301820	88	Leveling Arm -- For 1½" Dia. Rod	2
12	301819	19¾	Leveling Arm End with Lock Nut -- 1½" Dia. Rod	2
-	410032	1	Lock Nut -- 1-1/2" NF Top Lock - Zinc	2
-	412024	¾	Hex Nut -- 1-1/2" - 6 - Gr 2 - Zinc	2
-	413120	-	Machine Washer -- 2-1/4OD x 1-1/2" ID x 10 Ga	2
-	450004	-	1/4" Drive-in Grease Fitting	2
-	401095	-	Form 1 Bushing -- 1-7/8" OD x 1-1/2" ID x 1" Long	4
13	301824	1¾	Small Pin -- 1-1/4" x 2-1/2" Stacker Bar	4
-	411545	-	Hex Bolt -- 1/2" x 1-1/2" NC - Gr 5 - Zinc	4
-	413008	-	Flat Washer -- 1/2" - Zinc	4
-	413508	-	Lock Washer -- 1/2" - Zinc	4
14	479075	6½	Friction Trip Foot (See Page 5)	
15	204210	25	Vertical Shank C1080 (See Page 5)	
16	302003	28	3" Offset Shank – LH (Shown) (See Page 5)	
-	302002	28	3" Offset Shank – RH (See Page 5)	
17	302000	29	5" Offset Shank – RH (See Page 5)	
-	302001	29	5" Offset Shank – LH (See Page 5)	

3690 - 16 Row 30" Stacking Buster/Crumbler Level Bander

WING

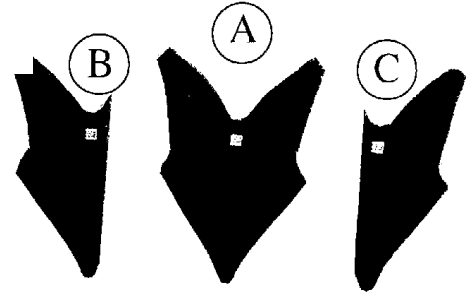
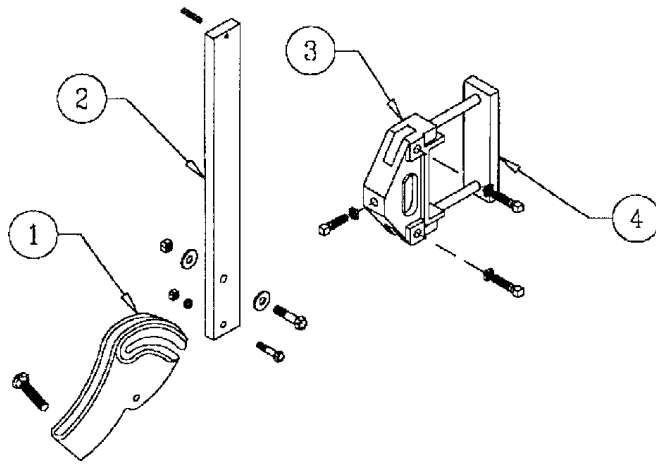


<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D FOR 1 MACHINE</u>
4	203948	14¼	2" Pivot Pin x 16-1/4"	4
-	413124	-	Machine Washer -- 3" OD x 2" ID x 10 Ga.	8
5	416133	-	Roll Pin -- 1/2" x 3-1/2" - Zinc	4
14	479075	6½	Friction Trip Foot (See Page 5)	
15	204210	25	Vertical Shank C1080 (See Page 5)	
17	302035	27¾	1" Offset Shank – LH (See Page 5)	
-	302034	27¾	1" Offset Shank – RH (Shown) (See Page 5)	
18	301912	635	Wing – LH (Shown)	1
-	301911	635	Wing – RH	1
19	301825	8	Top Pin -- Top Leveling Stacker	2
-	411545	-	Hex Bolt -- 1/2" x 1-1/2" NC - Gr. 5 - Zinc	2
-	413008	-	Flat Washer -- 1/2" - Zinc	2
-	413508	-	Lock Washer -- 1/2" - Zinc	2



3690 - 16 Row 30" Stacking Buster/Crumbler Level Bander

BOLT-ON SHANK HOLDERS



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D FOR 16 ROW MACHINE</u>
1	479075	6½	Friction Trip Foot	17
-	411549	-	Hex Bolt -- 1/2" x 2-1/2" NC - Gr. 5 - Zinc.....	17
-	411563	½	Hex Bolt -- 5/8" x 3" NC - Gr. 5 - Zinc	17
-	411794	½	Carriage Bolt -- 3/4" x 3-1/2" NC - Gr. 5 - Zinc	17
-	410009	-	Lock Nut -- 5/8" NC - Zinc	17
-	410012	-	Lock Nut -- 3/4" NC - Zinc	17
-	412008	-	Hex Nut -- 1/2" - 13 - Gr. 2 - Zinc	17
-	413056	-	Flat Washer, Heavy -- 5/8" - Zinc	34
-	413058	-	Flat Washer, Heavy -- 3/4" - Zinc	17
-	413508	-	Lock Washer -- 1/2" - Zinc	17
2	204210	25	Vertical Shank C1080	13
-	416120	-	Roll Pin -- 3/8" x 2" - Zinc	17
3	479069	13½	Bolt-On Shank Holder -- 7" Tool Bar	10
-	414828	-	Square Head Set Screw -- 5/8" x 1-3/4"	51
-	412310	-	Square Nut -- 5/8" - 11 - Gr. 2 - Zinc.....	30
-	412410	-	Jam Nut -- 5/8" - 11 - Gr. 2 - Zinc	51
4	204274	9	Backing Plate for Bolt-on Shank Holder 7"	10
-	411601	1¼	Hex Bolt -- 3/4" x 8-1/2" NC - Gr. 5 - Zinc.....	20
-	412012	-	Hex Nut -- 3/4" - 10 - Gr. 2 - Zinc	20
-	413512	-	Lock Washer -- 3/4" - Zinc	20
N/I	302034	25¼	1" Offset Shank – RH.....	1
N/I	302035	25¼	1" Offset Shank – LH	1
N/I	302002	28	3" Offset Shank – RH.....	1
N/I	302003	28	3" Offset Shank – LH	1
A	474031	7¼	#11N Furrower.....(11" Top Width)	15
B	204215		#11N End Furrower -- RH.....	1
C	204216		#11N End Furrower -- LH	1

NOTE: On 16@ 30" Row Stack Buster Level Bander -- FIVE Shank Holders are welded on frame and ONE Shank Holder welded on each Wing Frame.

3690 - 16 Row 30" Stacking Buster/Crumbler Level Bander

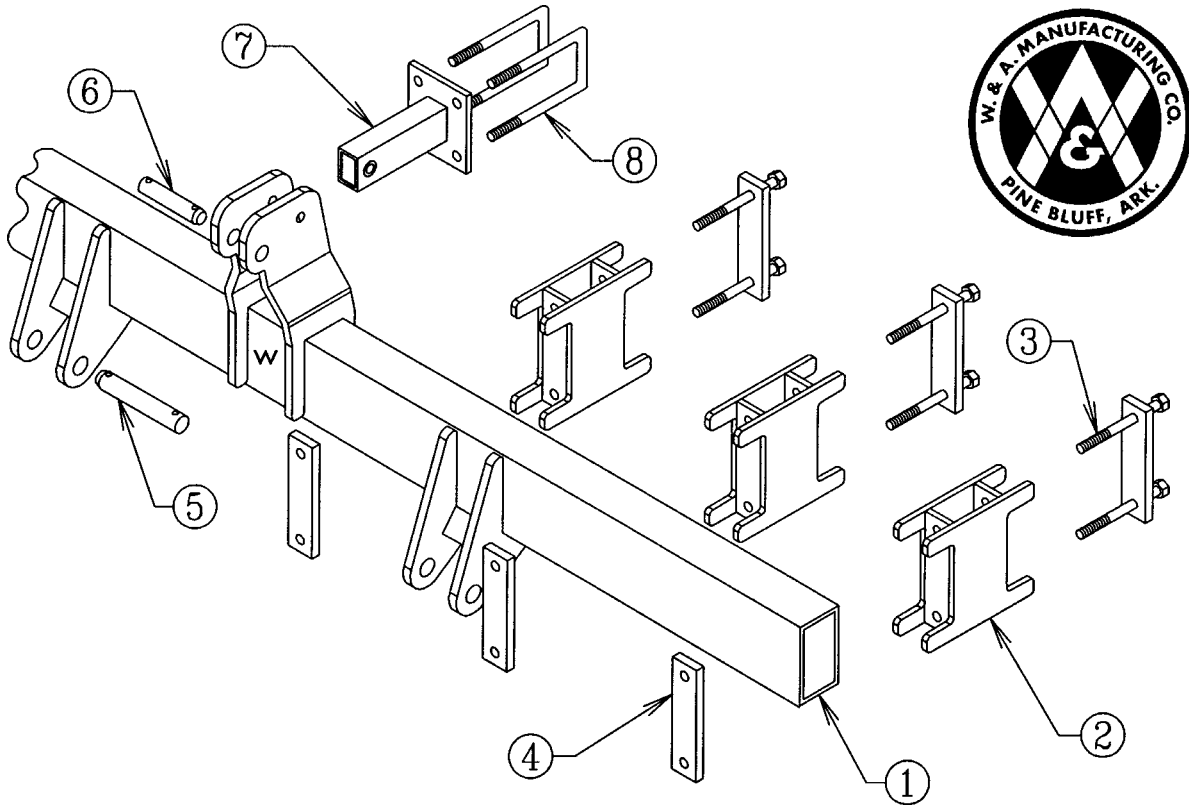
DIAMOND CRUMBLER REEL



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D FOR 1 MACHINE</u>
1	770088	558	Complete 110" Dia. Crumbler Reel w/Bearings	4
-	302305	550	110" Diamond Crumbler Reel Only	4
2	482101	4	1-15/16" Pillow Block & Bearing Complete	8
-	481215	1	1-15/16" Bearing w/Lock Collar #G1115-KRRB-S1115K	-
-	480006	3	Pillow Block for 1-15/16" Bearing	-
-	411562	¼	Hex Bolt -- 5/8" x 2-1/2" NC - Gr 5 - Zinc	16
-	410009	-	Lock Nut -- 5/8" NC - Zinc	16
-	413010	-	Flat Washer -- 5/8" - Zinc	16

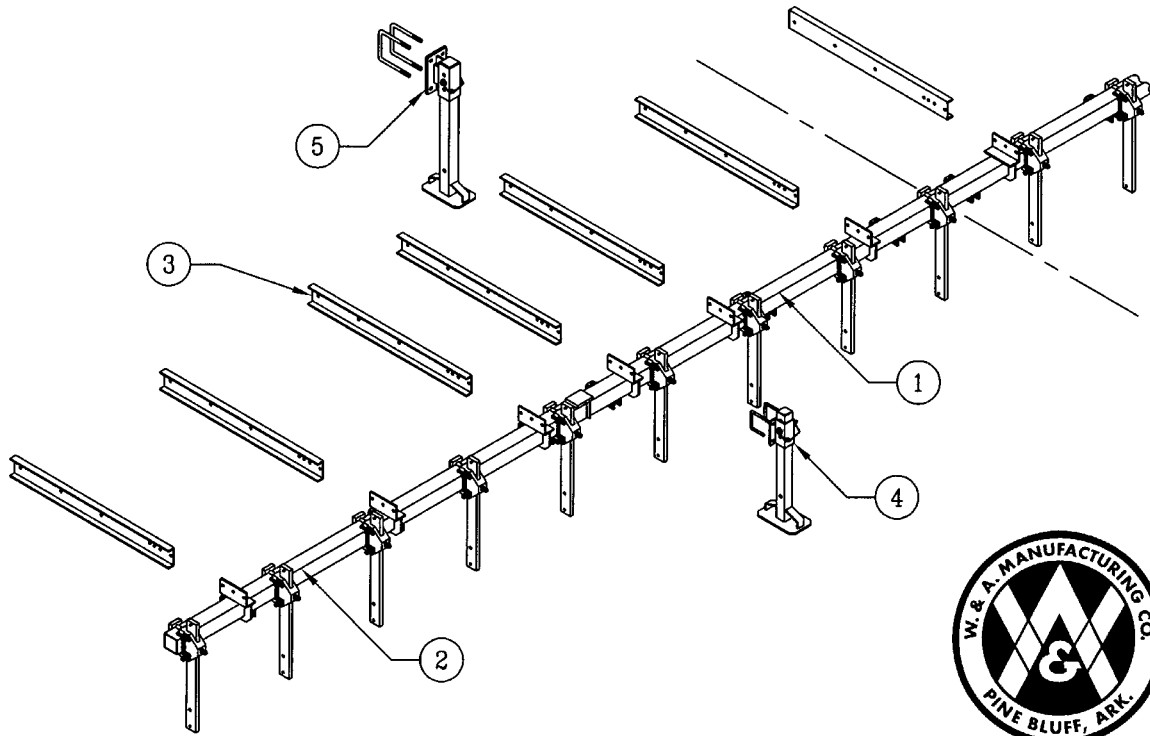
3690 - 16 Row 30" Stacking Buster/Crumbler Level Bander

HITCH ASSEMBLY



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D FOR 1 HITCH</u>
1	301869	374	Extended Hitch -- 16 @ 30" Stacker Level Bander	1
2	302014	25	5" Spacer Block -- Top Leveling Stacker	6
3	203960	5	Backing Plate -- Top Leveling Stacker	6
-	411604	1 1/4	Hex Bolt -- 3/4" x 10" NC - Gr 5 - Zinc (Back Plate)	12
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc (Back Plate)	29
-	413512	-	Lock Washer -- 3/4" - Zinc (Back Plate)	29
4	203960	5	Backing Plate -- Top Leveling Stacker	6
-	411598	1/2	Hex Bolt -- 3/4" x 6-1/2" NC - Gr 5 - Zinc (Front Plate)	12
5	200876	3 3/4	Hardened Pull Pin -- 1-7/16" x 8-3/8" - Zinc	2
-	416207	-	Klik Pin -- 7/16" - Zinc	2
-	416133	-	Roll Pin -- 1/2" x 3-1/2" - Zinc	2
6	200853	2	Hardened Top Link Pin -- 1-1/4" x 5-15/16" - Zinc	1
-	416207	-	Klik Pin -- 7/16" - Zinc	1
-	416120	-	Roll Pin -- 3/8" x 2" - Zinc	1
7	301836	11	Top Connector, 5" Spacer - Hitch Assm	1
-	411822	3/4	Hex Bolt -- 3/4" x 5" NC - Gr 8 - Zinc	1
8	415006	2	3/4" Sq. U-Bolt x 4" x 8-1/2" Leg - Gr. 5	2

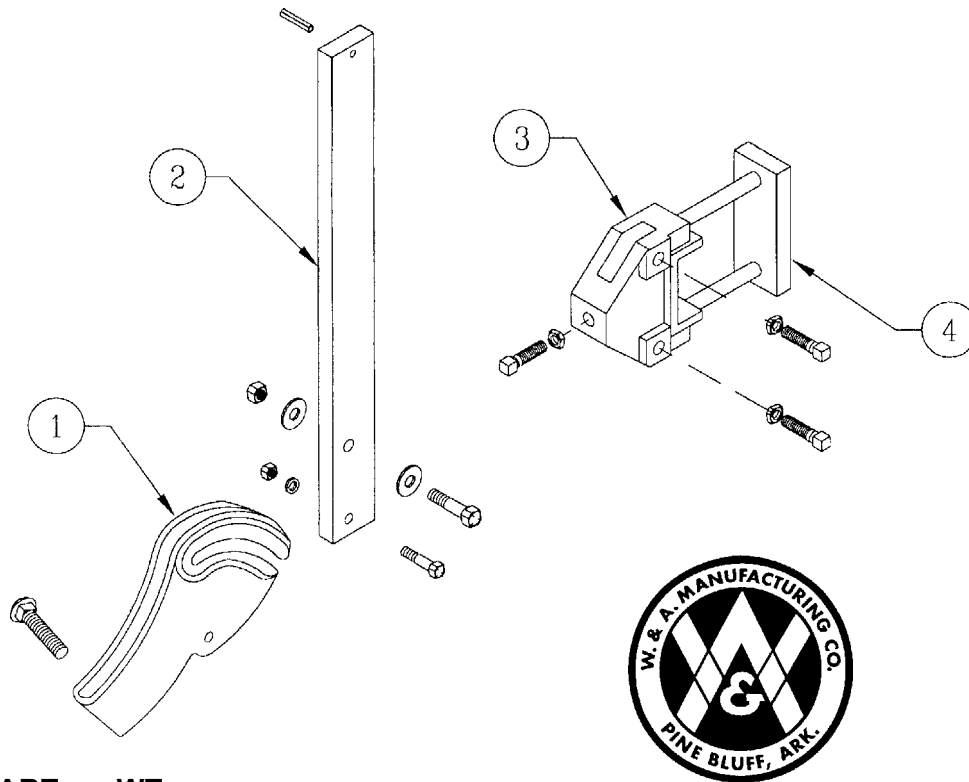
REAR BASKET FRAME



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY REQ'D</u>
1	302216	321	Center Clamp and Basket Holder (227-1/4" Tube)	1
2	302214	181	RH Wing Holder (128-1/2" Tube)	1
-	302215	181	LH Wing Holder (128-1/2" Tube) Shown	1
3	204023	27½	Connecting Channel -- 5" x 51" with 7 Holes	12
-	411560	¼	Hex Bolt -- 5/8" x 1-1/2" NC - Gr. 2 - Zinc	72
-	410009	-	Lock Nut -- 5/8" NC - Zinc	72
4	773976	76	Rear Mount Parking Stand Assembly (Pair)	1
-	301860	7½	Rear Parking Stand Bracket for 4" Sq. Tube	2
-	302233	26½	Parking Stand Leg (2½" Sq. Tube x 36")	2
-	415010	1	5/8" Sq. U-Bolt x 4" x 5-1/4" Leg	4
-	412010	-	Hex Nut -- 5/8" - 11 - Gr. 2 - Zinc	8
-	413510	-	Lock Washer -- 5/8" - Zinc	8
-	416230	¾	3/4" Safety Lock Pin x 5-1/2" OAL - Zinc	2
5	773961	114	Front Mount Parking Stand Assembly (Pair)	1
-	302222	19½	Front Parking Stand Bracket	2
-	302232	30½	Parking Stand Leg (3" Sq. Tube x 36")	2
-	415004	2½	3/4" Sq. U-Bolt x 7" x 9" Leg	4
-	412012	-	Hex Nut -- 3/4" - 10 - Gr. 2 - Zinc	8
-	413512	-	Lock Washer -- 3/4" - Zinc	8
-	416230	¾	3/4" Safety Lock Pin x 5-1/2" OAL - Zinc	2

4" BOLT-ON SHANK HOLDER

Optional

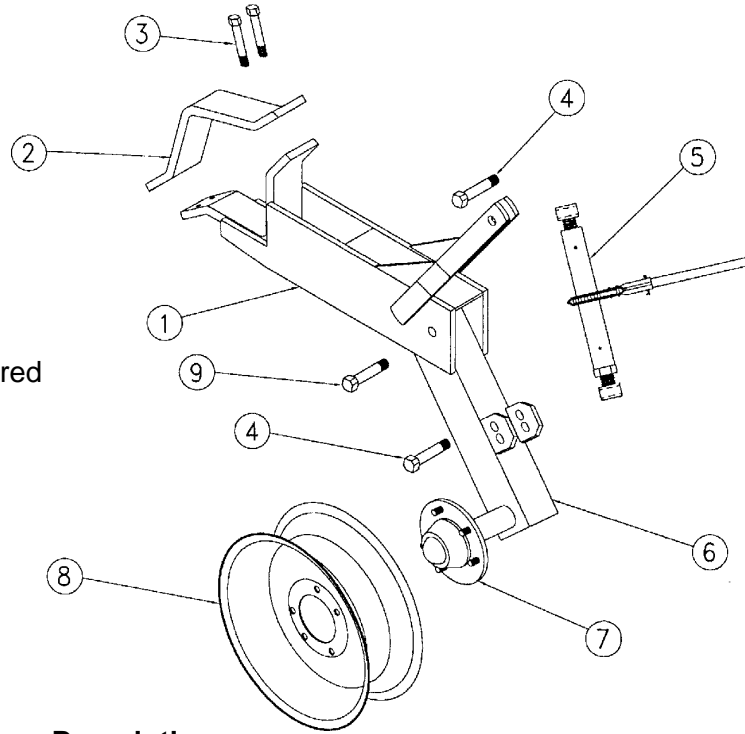


<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D</u>
1	479075	6½	Friction Trip Foot	17
-	411549	-	Hex Bolt -- 1/2" x 2-1/2" NC - Gr. 5 - Zinc	17
-	411563	½	Hex Bolt -- 5/8" x 3" NC - Gr. 5 - Zinc	17
-	411794	½	Carriage Bolt -- 3/4" x 3-1/2" NC - Gr. 5 - Zinc	17
-	410009	-	Lock Nut -- 5/8" NC - Zinc	17
-	410012	-	Lock Nut -- 3/4" NC - Zinc	17
-	412008	-	Hex Nut -- 1/2" - 13 - Gr. 2 - Zinc	17
-	413056	-	Flat Washer, Heavy -- 5/8" - Zinc	34
-	413058	-	Flat Washer, Heavy -- 3/4" - Zinc	17
-	413508	-	Lock Washer -- 1/2" - Zinc	17
2	204210	25	Vertical Shank C1080	15
-	416120	-	Roll Pin -- 3/8" x 2" - Zinc	17
3	479065	10¼	Bolt-On Shank Holder - 4" Tool Bar	17
-	414828	-	Square Head Set Screw -- 5/8" x 1-3/4"	51
-	412010	-	Hex Nut -- 5/8" - 11 - Gr. 2 - Zinc	51
-	412410	-	Jam Nut -- 5/8" - 11 - Gr. 2 - Zinc	51
4	204275	6	Backing Plate for Bolt-on Shank Holder - 4"	17
-	411595	7¾	Hex Bolt -- 3/4" x 5-1/2" NC - Gr. 5 - Zinc	34
-	412012	-	Hex Nut -- 3/4" - 10 - Gr. 2 - Zinc	34
-	413512	-	Lock Washer -- 3/4" - Zinc	34
N/I	302002	28	3" Offset Shank - RH	1
N/I	302003	28	3" Offset Shank - LH	1
N/I	474031	7¼	#11N Furrower	17

GAUGE WHEEL

**No. 1338
& 1339**

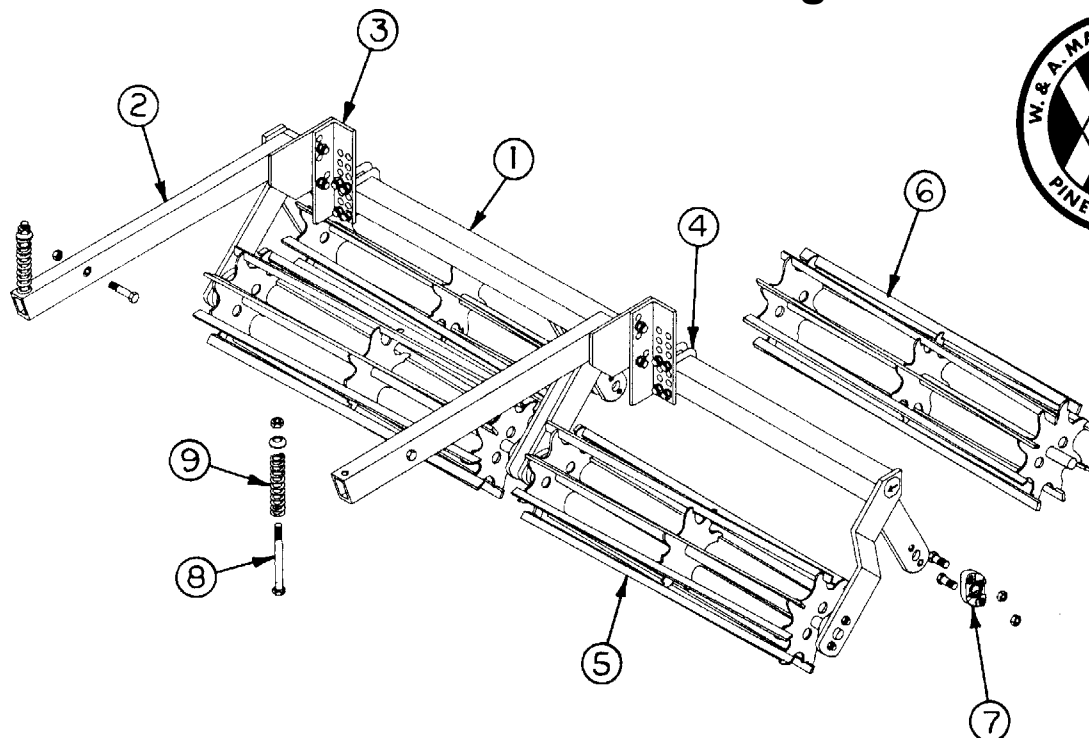
1 Pair of Each Required



<u>Item No.</u>	<u>Part No.</u>	<u>Wt. Lbs.</u>	<u>Description</u>	<u>Qty. Req. for 1 Assembly</u>
1	302225	60	Holder - Gauge Wheels	1
2	203770	10	Backing Clamp for 7" Sq. Bar	1
3	411591	½	Hex Bolt -- 3/4" x 4" NC - Gr 5 - Zinc	4
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc	6
-	413512	-	Lock Washer -- 3/4" - Zinc	6
4	411591	½	Hex Bolt -- 3/4" x 4" NC - Gr 5 - Zinc	2
5	302025	11½	Ratchet Crank Assembly	1
6	302226	34¾	RH Leg w/Hub -- #1338 Gauge Wheel (Shown)	1
-	302227	34¾	LH Leg w/Hub -- #1338 Gauge Wheel	1
-	302228	38¾	RH 3" Offset Leg w/Hub -- #1339 Gauge Wheel	1
-	302229	38¾	LH 3" Offset Leg w/Hub -- #1339 Gauge Wheel	1
7	491119	11	5 Hole Hub Complete - Q-719	1
-	491007	9¾	Hub w/Cups Only - Q-719	1
-	481205	¼	Cone - Q809 & Q719 - LM67048	1
-	496010	-	Outer Cup - Q809 & Q719 - LM67010	1
-	481204	¼	Cone - Q809 & Q719 - LM48548	1
-	496011	-	Inner Cup - Q809 & Q719 - LM48510	1
-	497010	-	Grease Seal - Q719 - CR 15190	1
-	490006	¼	Hub Cap - Q809 & Q719	1
-	490015	-	1/2" NF Lug Nut	5
-	490017	-	Drive-In Hub Bolt - Q719	5
-	412164	-	Slotted Nut -- 7/8" - 14 Spindle	1
-	490034	-	Spindle Washer -- 7/8" - Q875/Q809/Q719	1
8	493007	17	15" x 5" x 5 Hole Wheel	1
9	411594	¾	Hex Bolt -- 3/4" x 5" NC - Gr 5 - Zinc	1
-	412012	-	Hex Nut -- 3/4" - 10 - Gr 2 - Zinc	1
-	413512	-	Lock Washer -- 3/4" - Zinc	1

ROLLING BASKETS

1 1/4" Shaft and Bearings



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>WT. LBS.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ'D FOR 1 MACHINE</u>
1	301954	100	Four Basket Frame -- 1-1/4" Brg. (2 row)..... (Shown)	-
-	301955	150	Six Basket Frame -- 1-1/4" Brg. (3 Row)	4
2	301290	20 1/2	Arm -- Rolling Baskets	12
-	411551	-	Hex Bolt -- 1/2" x 3" NC - Gr 5 - Zinc	12
-	410008	-	Lock Nut -- 1/2" NC - Zinc	84
3	202729	5 1/2	Connecting Angle - Rolling Baskets	12
-	411545	-	Hex Bolt -- 1/2" x 1-1/2" NC - Gr 5 - Zinc	24
4	415108	1/2	1/2" U-Bolt x 2-1/2" x 4" Leg - Grade 5	24
5	301948	41 1/4	Front Rolling Basket Only -- 1-1/4" Shaft	12
-	202749	2.7	Blade Only for Front Rolling Baskets	-
6	301949	41 1/4	Rear Rolling Basket Only -- 1-1/4" Shaft	12
-	202750	2.7	Blade Only for Rear Rolling Baskets	-
7	482024	2	1-1/4" Cast Flange Bearing Assm RB	48
-	481288	-	1-1/4" Bearing Only w/Lock Collar RB	-
-	411534	-	Hex Bolt -- 7/16" x 1-1/2" NC - Gr 5 - Zinc (Outside Bearings) ..	32
-	204145	-	Bearing Spacer (Inside Bearings)	16
-	411539	-	Hex Bolt -- 7/16" x 3-1/2" NC - Gr 5 - Zinc (Inside Bearings)	32
-	410007	-	Lock Nut -- 7/16" NC - Zinc	64
8	411237	1	Hex Bolt -- 5/8" x 8" NC - Gr 2 - Zinc	12
-	200412	-	Formed Head Holder	12
-	410009	-	Lock Nut -- 5/8" NC - Zinc	12
-	202350	-	Cup Washer for Spring	12
9	471006	1 1/2	Compression Spring	12